

APPENDIX 2**Machines Data**

Section	Machine (type& name)	Task	Operat or skills
Tablets	Collette	Mixing	A
	Elexntwork	Granulation	A
	Manesty-pettrie	Drying	A
	Manesty rotargran	Resize	A
	Manesty (5D-18)	Compression	A
Capsules	Manesty	Mixing	A
	GKF-400	Filling	B
	GKF-700	Filling	C
Dry suspension	Collette	Mixing	A
	BOSCH	Filling	B
	BOSCH-ELS1500	Labeling	B
Syrups	Diesel	Mixing	A
	BOSCH-Storable	Cleaning	C
	BOSCH-Storable	Filling	A
	BOSCH-Storable	Labeling	B