

APPENDIX 4
Reasons of rejects product

Section	Machine	Problems	Rate of reject %		
			Machine	Operator	Others
Tablets	Compressor	Capping	20	60	20
		Disintegration	10	40	50
		Hand ness	20	30	50
Capsules	Filling	Capsule do not separate	40	10	50
		Weight variation	40	30	30
Dry suspension	Filling	Lose in bottle's cap	60	40	-
		Weight variations	30	40	40
		Powder can not flow	50	-	50
		Delay in cap flow	40	60	-
Syrups	Filter	Short life of filter	60	-	40
	Labelling	Level of label	40	50	10
	Filling	Bottle cap	30	70	-