

**بسم الله الرحمن الرحيم**  
**Sudan University of Science & Technology**  
**College of Graduate Studies**

**Difficulties Encountered by Sudanese Secondary School  
Students In Learning English Vocabulary**  
**الصعوبات التي تواجه طلاب المرحلة الثانوية في تعليم مفردات  
اللغة الإنجليزية**

A Thesis Submitted to the College Of Graduate Studies in the Fulfillment of the  
Requirements of MED. Degree in English Language teaching (ELT)

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