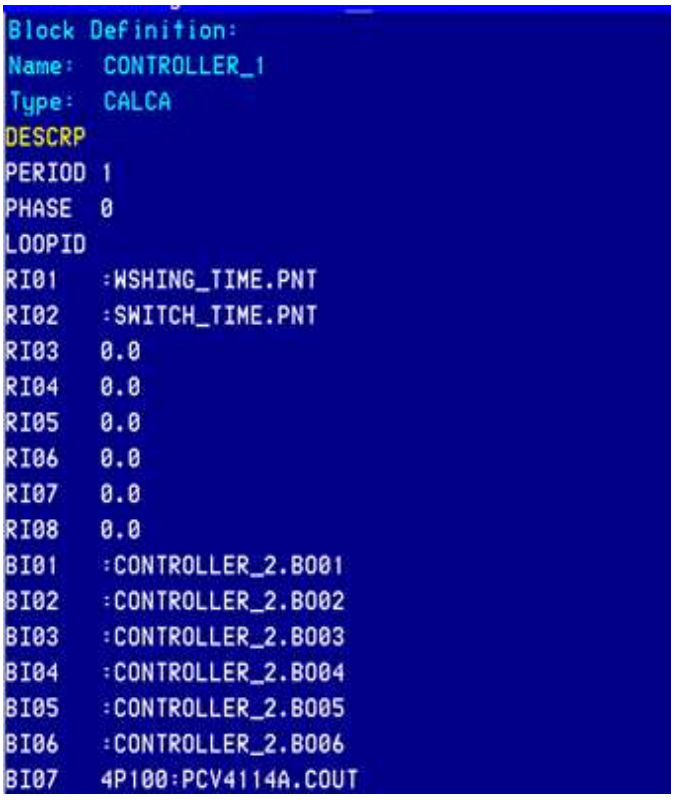
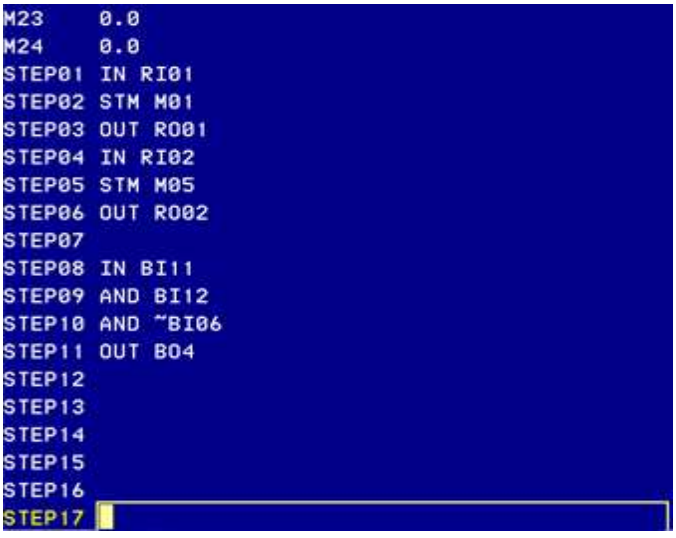
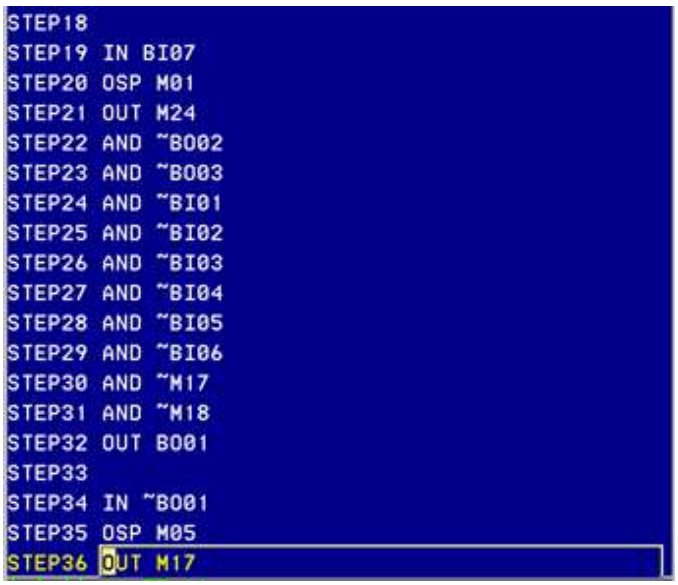
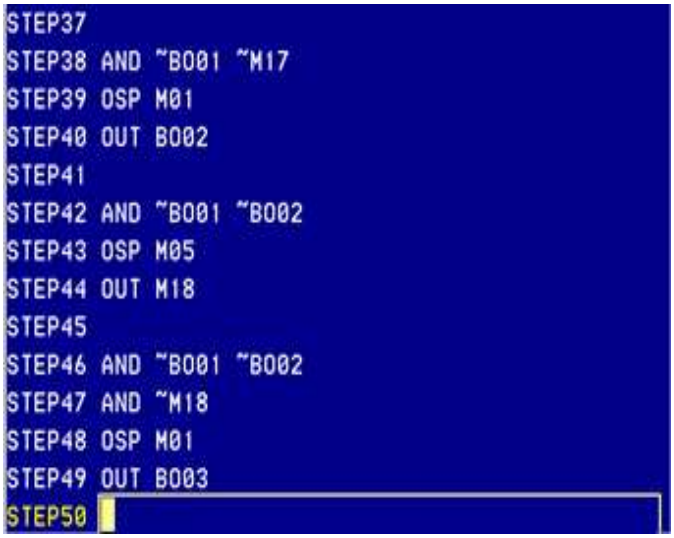
Controller-1

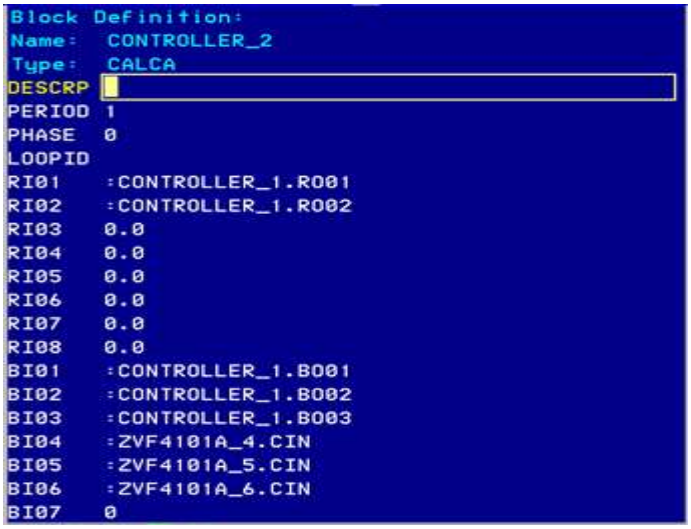


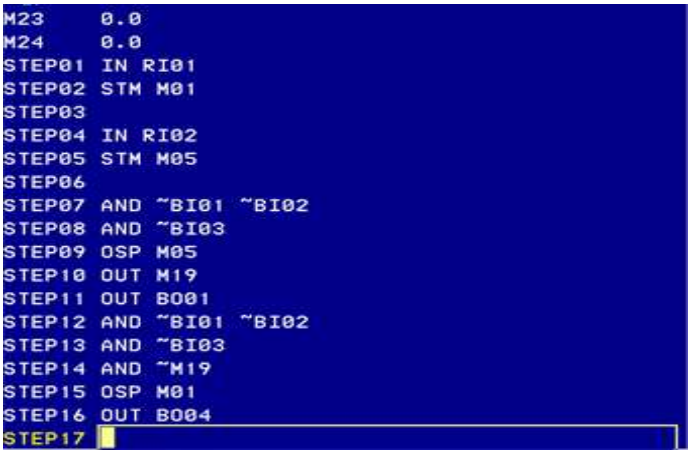


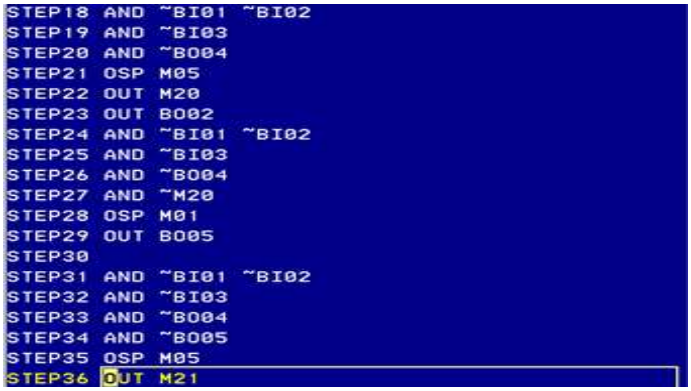

STEP18
STEP19 IN BI07
STEP20 OSP M01
STEP21 OUT M24
STEP22 AND ~BO02
STEP23 AND ~BO03
STEP24 AND ~BI01
STEP25 AND ~BI02
STEP26 AND ~BI03
STEP27 AND ~BI04
STEP28 AND ~BI05
STEP29 AND ~BI06
STEP30 AND ~M17
STEP31 AND ~M18
STEP32 OUT BO01
STEP33
STEP34 IN ~BO01
STEP35 OSP M05
STEP36 OUT M17

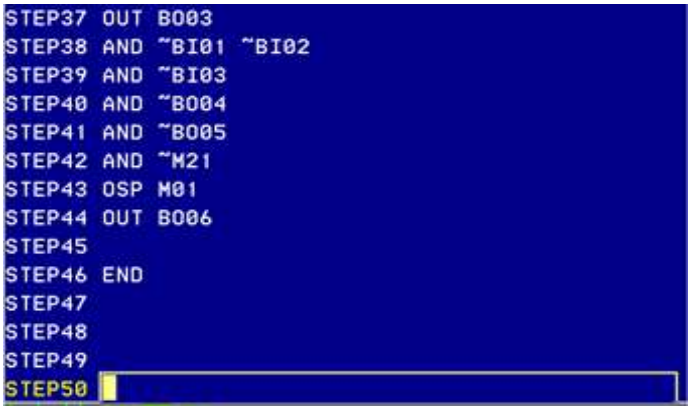

STEP37
STEP38 AND ~BO01 ~M17
STEP39 OSP M01
STEP40 OUT BO02
STEP41
STEP42 AND ~BO01 ~BO02
STEP43 OSP M05
STEP44 OUT M18
STEP45
STEP46 AND ~BO01 ~BO02
STEP47 AND ~M18
STEP48 OSP M01
STEP49 OUT BO03
STEP50

Controller-2

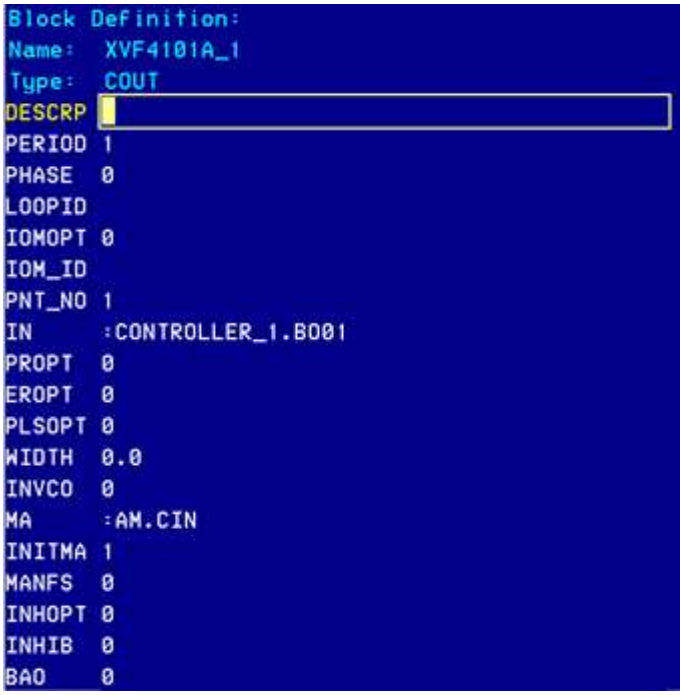




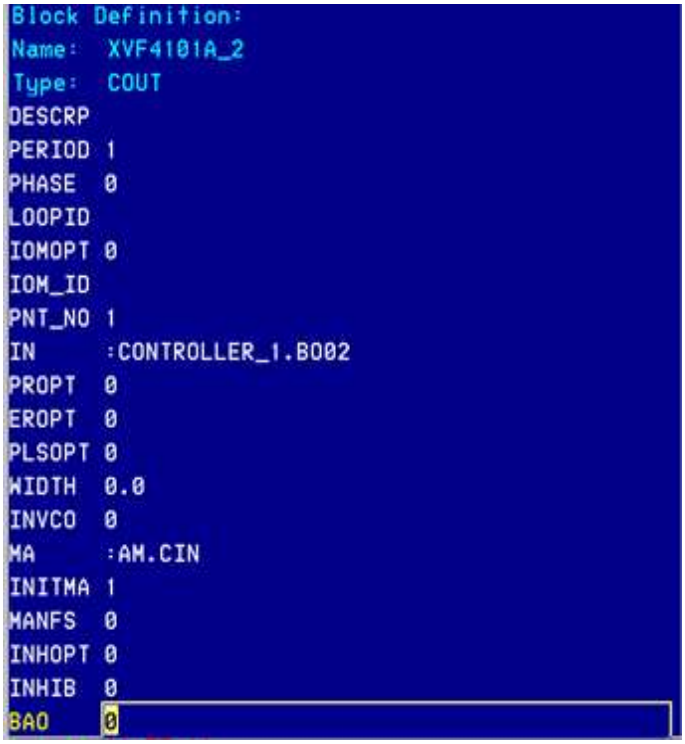




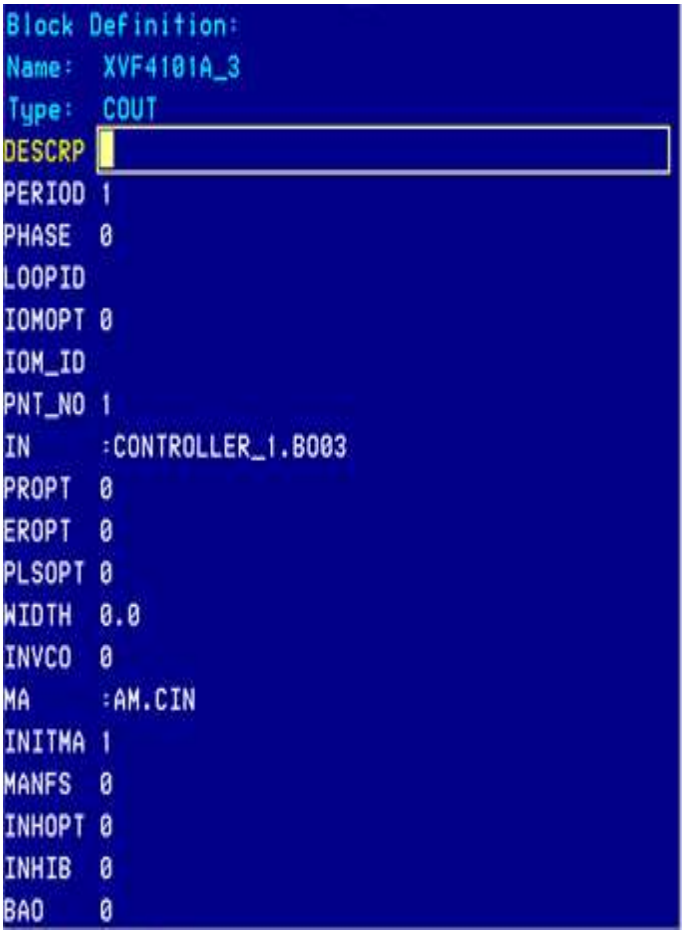
XVF4101A_1 Output



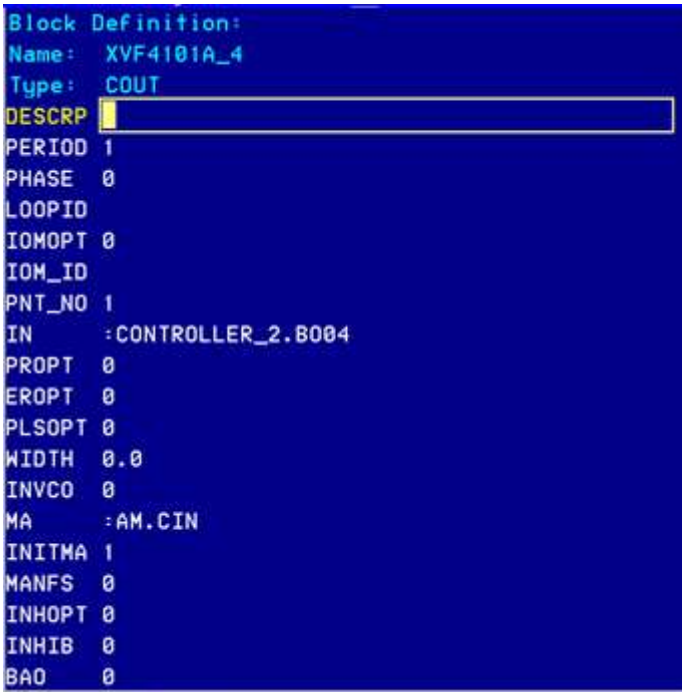
XVF4101A_2 Output



XVF4101A_3 Output

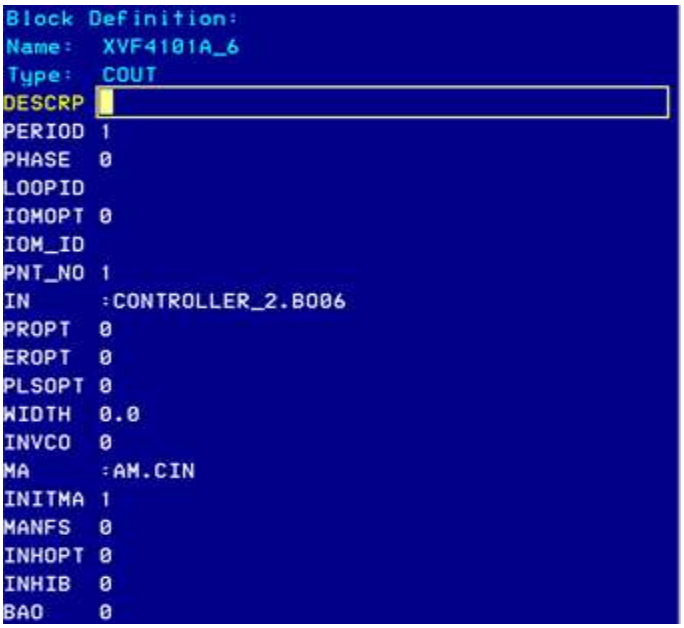


XVF4101A_4 Output

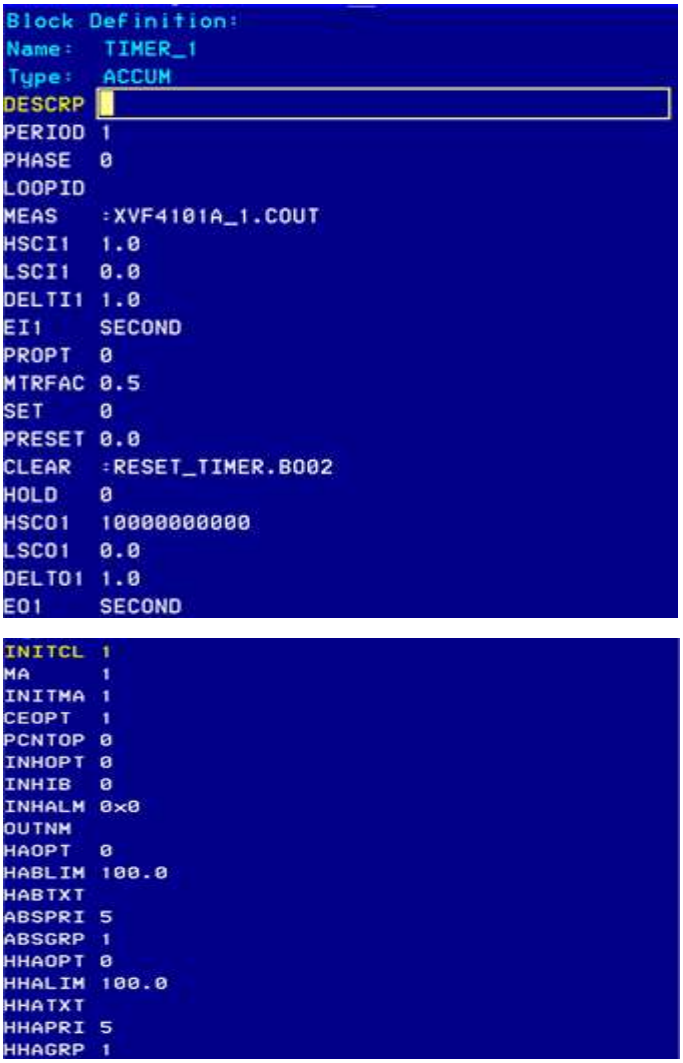


XVF4101A_5 Output

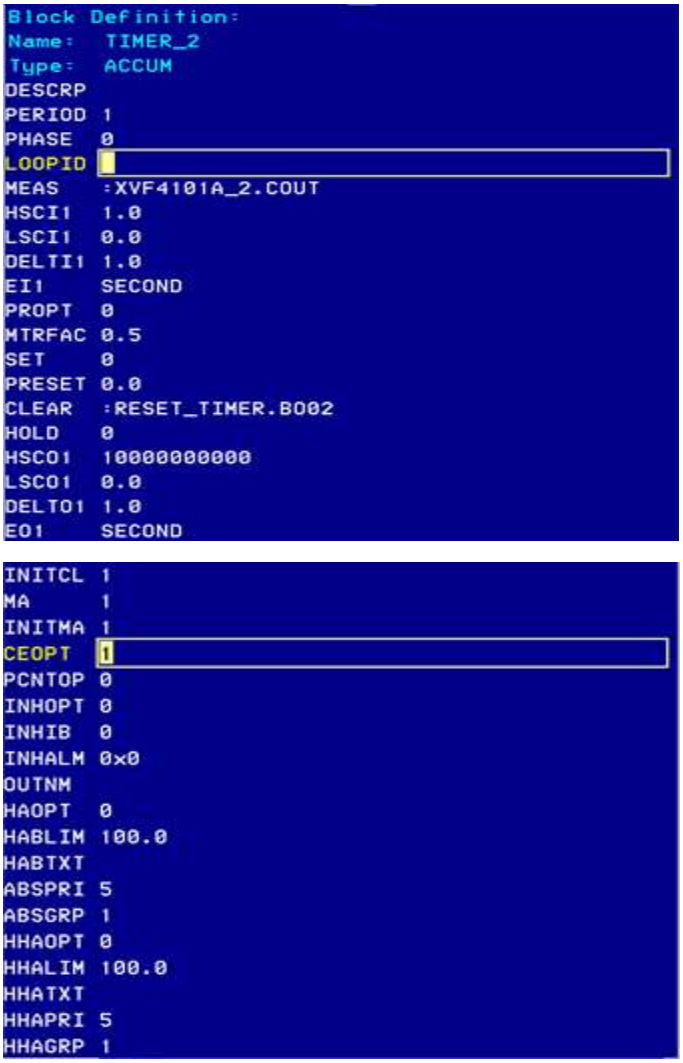
XVF4101A_6 Output



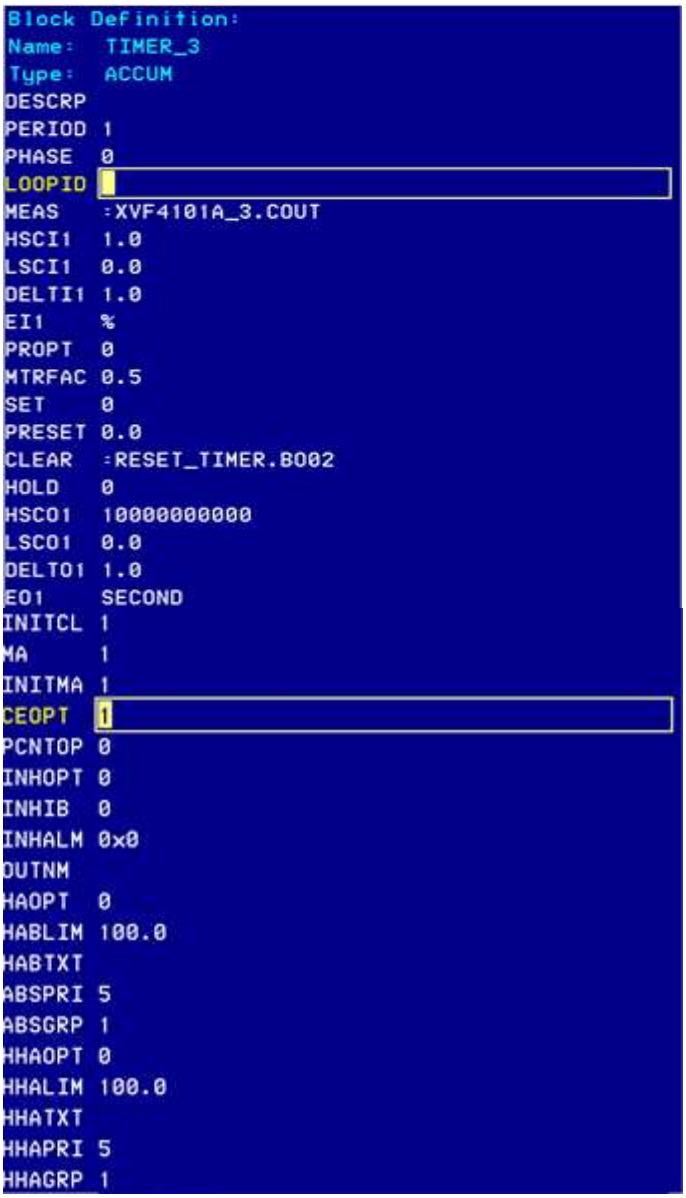
Element -1 washing time block



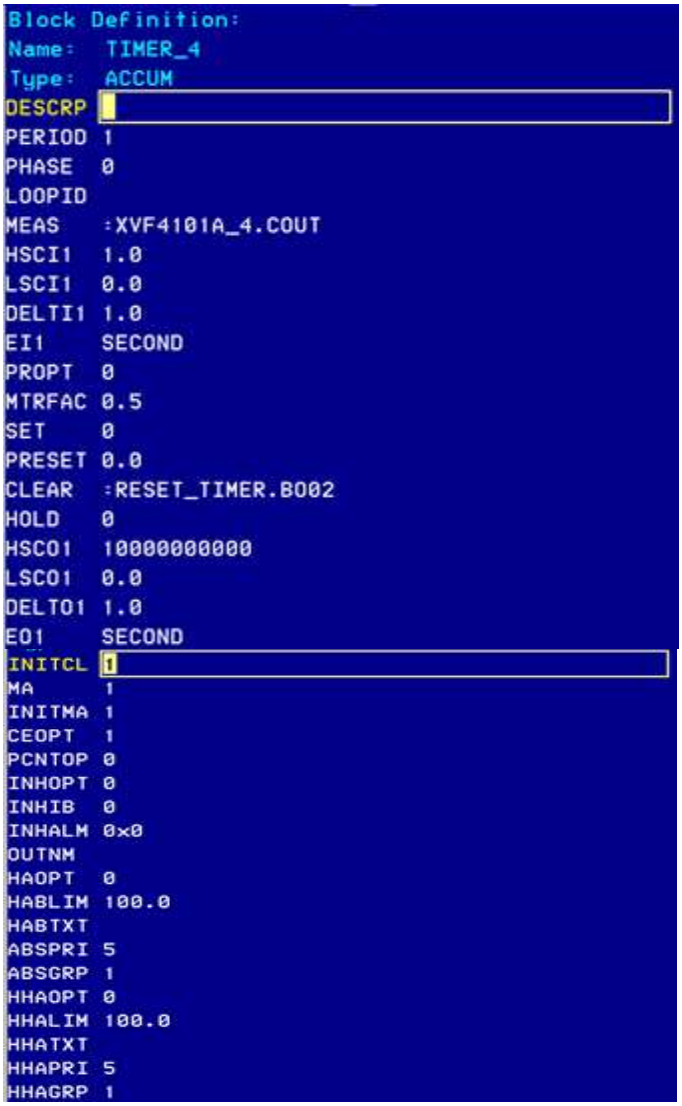
Element -2 washing time block



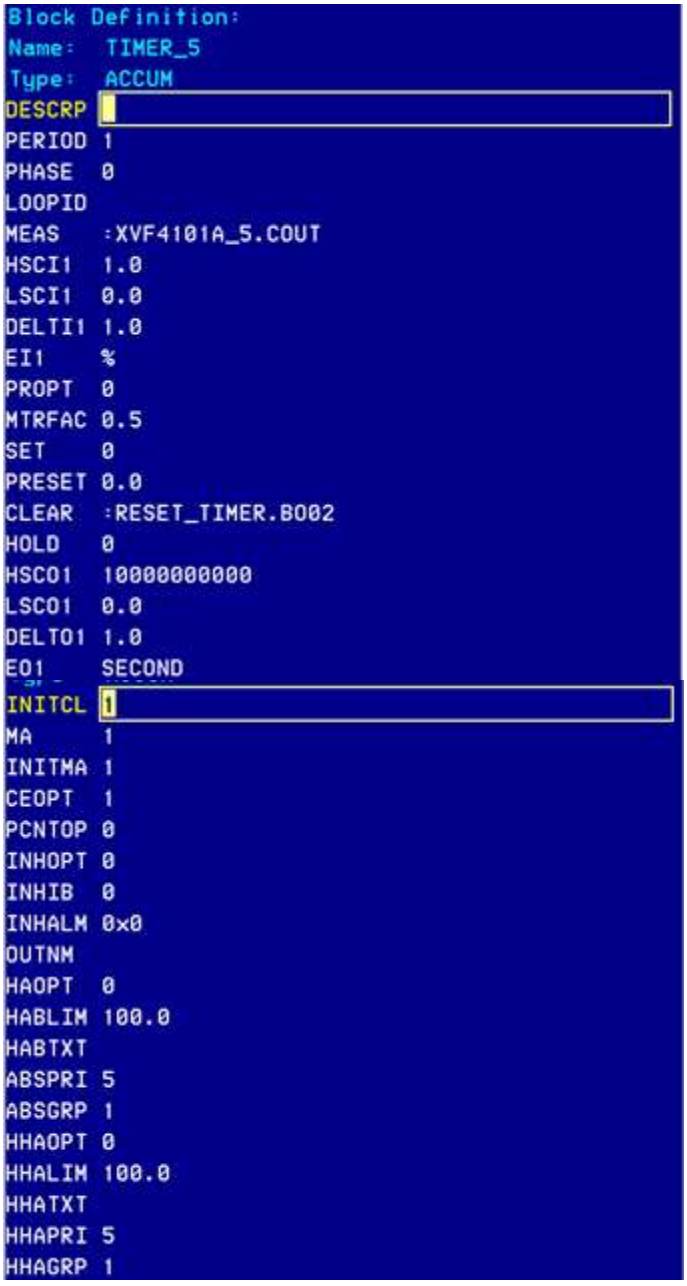
Element -3 washing time block



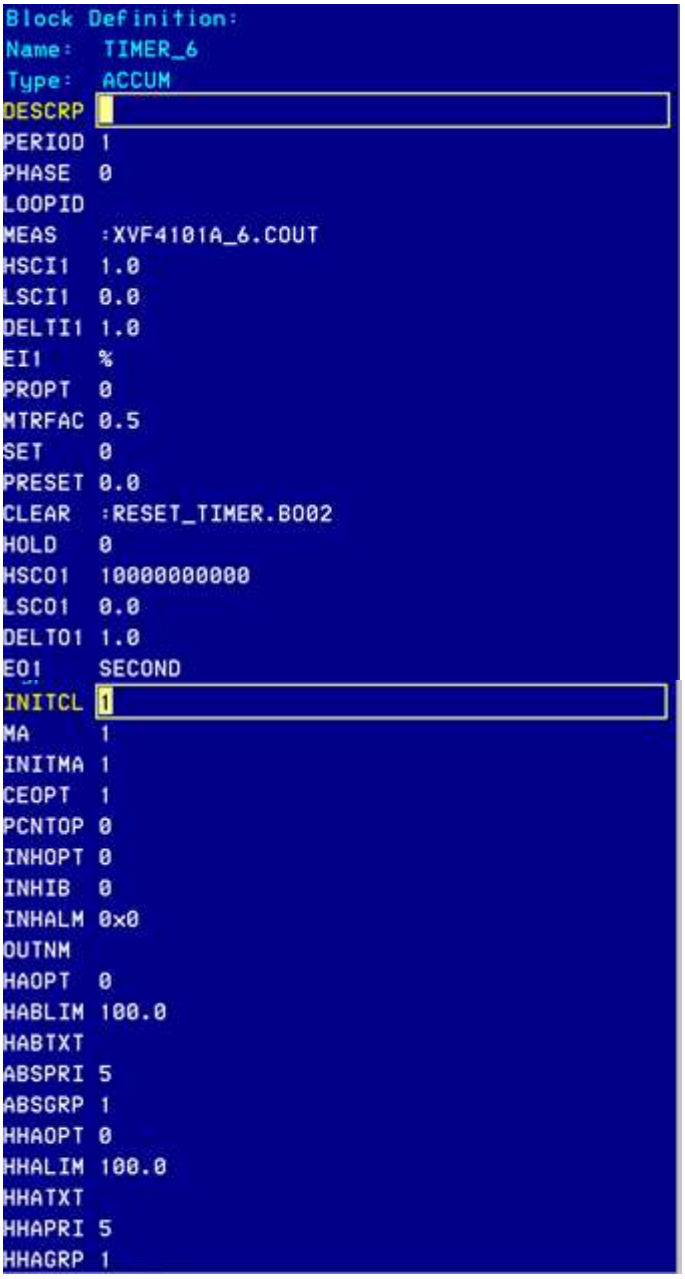
Element -4 washing time block



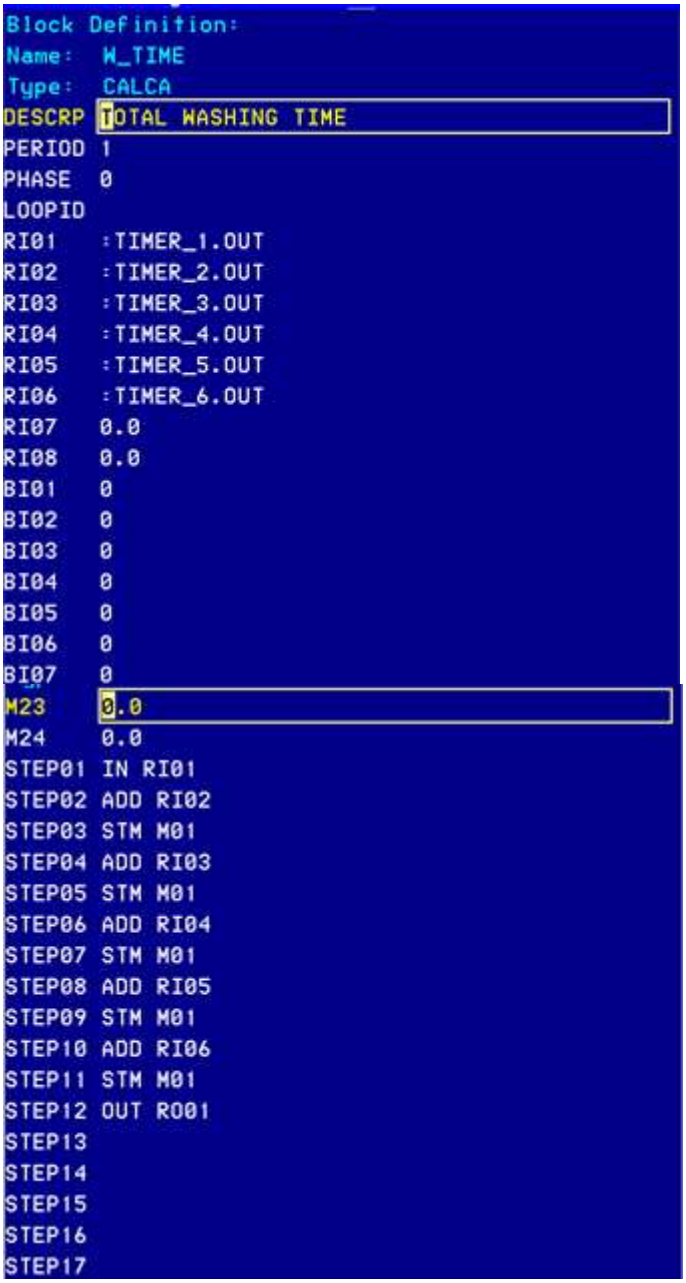
Element -5 washing time block



Element -6 washing time block



Total washing time block



Rest timers block

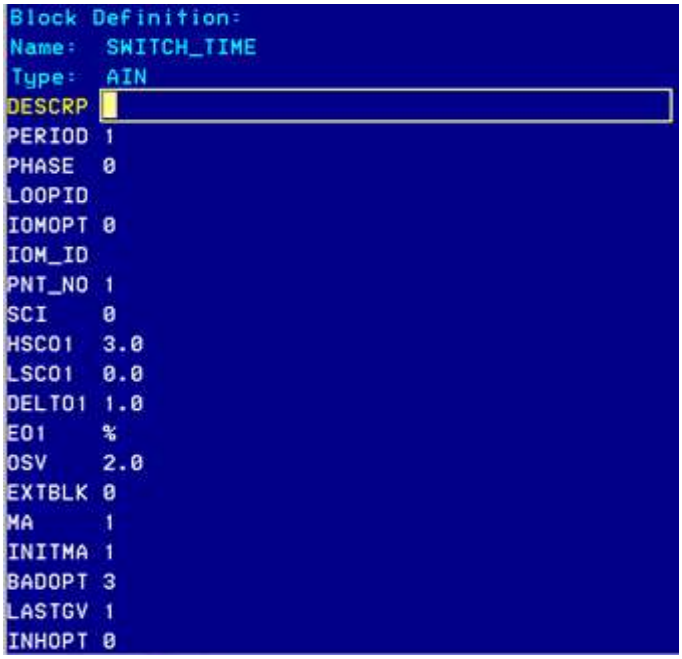
```
Block Definition:
Name:   RESET_TIMER
Type:   CALCA
DESCRP
PERIOD  1
PHASE   0
LOOPID
RI01    4P100:PDIA4114A.PNT
RI02    2.0
RI03    0.0
RI04    0.0
RI05    0.0
RI06    0.0
RI07    0.0
RI08    0.0
BI01    :CONTROLLER_1.BO01
BI02    :CONTROLLER_1.BO02
BI03    :CONTROLLER_1.BO03
BI04    :CONTROLLER_2.BO04
BI05    :CONTROLLER_2.BO05
BI06    :CONTROLLER_2.BO06
BI07    :AM.CIN
BI08    :XVF4101A_1.COUT
BI09    :XVF4101A_2.COUT
BI10    :XVF4101A_3.COUT
BI11    :XVF4101A_4.COUT
BI12    :XVF4101A_5.COUT
BI13    :XVF4101A_6.COUT
BI14    :RESET.CIN
BI15    0
BI16    0
II01    0
II02    0
LI01    0
LI02    0
MA      1
INITMA  1
TIMINI  0
M01     0.0
M02     0.0
M03     0.0
M23     0.0
M24     0.0
STEP01 IN BI01
STEP02 OSP 10
STEP03 OUT M01
STEP04 IN BI02
STEP05 OSP 10
STEP06 OUT M02
STEP07 IN BI03
STEP08 OSP 10
STEP09 OUT M03
STEP10 IN BI04
STEP11 OSP 10
STEP12 OUT M04
STEP13 IN BI05
STEP14 OSP 10
STEP15 OUT M05
STEP16 IN BI06
STEP17 OSP 10
```

```
STEP18 OUT M06
STEP19 IN ~M01
STEP20 AND ~M02
STEP21 AND ~M03
STEP22 AND ~M04
STEP23 AND ~M05
STEP24 AND ~M06
STEP25
STEP26 OUT B001
STEP27
STEP28
STEP29 IN BI06
STEP30 OSP 09
STEP31 OUT M17
STEP32 IN ~M17
STEP33 OSP 3
STEP34 OUT M18
STEP35 OR ~BI07
STEP36 OR ~BI14
STEP37 OUT B002
STEP38
STEP39
STEP40
STEP41 IN R001
STEP42
STEP43
STEP44
STEP45
STEP46
STEP47
STEP48
STEP49
STEP50 END
```

Washing time setting block

```
Block Definition:
Name:   WSHING_TIME
Type:   AIN
DESCRP
PERIOD  1
PHASE   0
LOOPID
IOMOPT  0
IOM_ID
PNT_NO  1
SCI     0
HSCO1   10.0
LSCO1   0.0
DELTO1  1.0
EO1     %
OSV     2.0
EXTBLK  0
MA      1
INITMA  1
BADOPT  3
LASTGV  1
INHOPT  0
```

Dwell time setting block



CALCA – Block Parameters

Table 15-2. CALCA Block Parameters

Name	Description	Type	Accessibility	Default	Units/Range
Configurable Parameters					
INPUTS					
NAME	block name	string	no-con/no-set	blank	1 to 12 chars
TYPE	block type	integer	no-con/no-set	75	CALCA
DESCRP	descriptor	string	no-con/no-set	blank	1 to 32 chars
PERIOD	block sample time	short	no-con/no-set	1	0 to 10

Table 15-2. CALCA Block Parameters (Continued)

Name	Description	Type	Accessibility	Default	Units/Range
PHASE	block execute phase	integer	no-con/no-set	0	---
LOOPID	loop identifier	string	no-con/set	blank	1 to 32 chars
RI01 to RI08	real input 1 to 8	real	con/set	0.0	---
BI01-BI16	boolean input 1 to 16	boolean	con/set	0	0 to 1
II01 to II02	integer input 1 to 2	integer	con/set	0	---
LI01 to LI02	long int input 1 to 2	long	con/set	0	---
MA	manual/auto	boolean	con/set	0	0 to 1
INITMA	initialize MA	short	no-con/no-set	1	0 to 2
TIMINI	timer initialize option	short_int	no-con/set	0	0 to 3
M01 to M24	memory 1 to 24	real	no-con/no-set	0.0	Any real value
STEP01 to STEP50	program steps 1 to 50	char[16]	no-con/no-set	blank	1 to 8 chars
Non-Configurable Parameters					
OUTPUTS					
BLKSTA	block status	pack_l	con/no-set	0	bit map
BO01 to BO08	boolean output 1 to 8	boolean	con/no-set	0	0 to 1
IO01 to IO06	integer output 1 to 6	integer	con/no-set	0	---
LO01 to LO02	long int output 1 to 2	long	con/no-set	0	---
PERROR	program error	integer	con/no-set	0	---
RO01 to RO04	real output 1 to 4	real	con/no-set	0.0	---
STERR	step error number	integer	con/no-set	0	---
DATA STORES					
ACHNGE	alternate change	integer	con/no-set	0	-32768 to 32767
DEFINE	no config errors	boolean	no-con/no-set	1	0 to 1
ERCODE	configuration error	string	no-con/no-set	blank	1 to 43 chars
LOCKID	lock identifier	string	no-con/no-set	blank	8 to 13 chars
LOCKRQ	lock request	boolean	no-con/set	0	0 to 1
OWNER	owner name	string	no-con/set	blank	1 to 32 chars

AIN – Analog Input Block Parameters

2.4 Parameters

Table 2-1. AIN Block Parameters

Name	Description	Type	Accessibility	Default	Units/Range
Configurable Parameters					
INPUTS					
NAME	block name	string	no-con/no-set	blank	1 to 12 chars
TYPE	block type	integer	no-con/no-set	30	AIN
DESCRP	descriptor	string	no-con/no-set	blank	1 to 32 chars
PERIOD	block sample time	short	no-con/no-set	1	0 to 13
PHASE	block execute phase	integer	no-con/no-set	0	---
LOOPID	loop identifier	string	no-con/no-set	blank	1 to 32 chars
IOMOPT	FBM input option	short	no-con/no-set	1	0 to 2
IOM_ID	FBM identifier	string	no-con/no-set	blank	---
PNT_NO	FBM point number	string	no-con/no-set	1	1 to 32
SCI	signal condition index	short	no-con/no-set	0	0 to 44
HSCO1	high scale, output 1	real	no-con/no-set	100.0	specifiable
LSCO1	low scale, output 1	real	no-con/no-set	0.0	specifiable
DELTO1	change delta, output 1	real	no-con/no-set	1.0	percent
EO1	eng units, output 1	string	no-con/no-set	%	RO1
OSV	output span variance	real	no-con/no-set	2.0	[0..25] percent
EXTBLK	extender block	long	con/set	0	---
MA	manual/auto	Boolean	con/set	0	0 to 1
INITMA	initialize MA	short	no-con/no-set	1	0 to 2
BADOPT	BAD/Out-of-range option	short	no-con/no-set	3	0 to 3
LASTGV	last good value	Boolean	no-con/no-set	1	0 to 1
INHOPT	inhibit option	short	no-con/no-set	0	0 to 3
INHIB	alarm inhibit	Boolean	con/set	0	0 to 1
INHALM	inhibit alarm	pack-b	con/set	0	0 to FFFFFFFF
MANALM	manual alarm option	short	no-con/no-set	0	0 to 4
MTRF	meter factor	real	no-con/set	1.0	flow rate/Hz
FLOP	filter option	short	no-con/no-set	0	0 to 3
FTIM	filter time constant	real	con/set	0.0	minutes
XREFIN	external reference input	real	con/set	0.0	deg. Celsius
XREFOP	external reference option	Boolean	no-con/no-set	0	0 to 1
KSCALE	gain scaler	real	con/set	1.0	scalar
BSCALE	bias scale factor	real	con/set	0.0	output units
BAO	bad alarm option	Boolean	no-con/no-set	0	0 to 1
BAT	bad alarm text	string	no-con/no-set	blank	1 to 32 chars
BAP	bad alarm priority	integer	con/set	5	1 to 5
BAG	bad alarm group	short	no-con/set	1	1 to 8
ORAO	out of range alarm option	Boolean	no-con/no-set	0	0 to 1
ORAT	out of range text	string	no-con/no-set	blank	1 to 32 chars
ORAP	out of range priority	integer	con/set	5	1 to 5
ORAG	out of range group	short	no-con/set	1	1 to 8
HLOP	high/low alarm option	short	no-con/no-set	0	0 to 3

Table 2-1. AIN Block Parameters (Continued)

Name	Description	Type	Accessibility	Default	Units/Range
ANM	alarm name point 1	string	no-con/no-set	blank	1 to 12 chars
HAL	high alarm limit	real	con/set	100.0	RO1
HAT	high alarm text	string	no-con/no-set	blank	1 to 32 chars
LAL	low alarm limit	real	con/set	0.0	RO1
LAT	low alarm text	string	no-con/no-set	blank	1 to 32 chars
HLDB	high/low alarm deadband	real	no-con/set	0.0	RO1
HLPR	high/low priority	integer	con/set	5	1 to 5
HLGP	high alarm group	short	no-con/set	1	1 to 8
HHAOPT	high-high alarm option	short	no-con/no-set	0	0 to 3
HHALIM	high-high alarm limit	real	con/set	100.0	RO1
HHATXT	high-high alarm text	string	no-con/no-set	blank	1 to 32 chars
LLALIM	low-low alarm limit	real	con/set	0.0	RO1
LLATXT	low-low alarm text	string	no-con/no-set	blank	1 to 32 chars
HHAPRI	high-high alarm priority	integer	con/set	5	1 to 5
HHAGRP	high-high alarm group	short	no-con/set	1	1 to 8
PROPT	propagate error option	Boolean	no-con/no-set	0	0 to 1
MEAS	optional input	real	con/set	0.0	---
Non-Configurable Parameters					
OUTPUTS					
BAD	bad I/O status	Boolean	con/no-set	0	0 to 1
CRIT	alarm criticality	integer	con/no-set	0	0 to 5
HAI	high alarm indicator	Boolean	con/no-set	0	0 to 1
HHAIND	high-high alarm indicator	Boolean	con/no-set	0	0 to 1
HOR	high out-of-range	Boolean	con/no-set	0	0 to 1
LAI	low alarm indicator	Boolean	con/no-set	0	0 to 1
LLAIND	low-low alarm indicator	Boolean	con/no-set	0	0 to 1
LOR	low out-of-range	Boolean	con/no-set	0	0 to 1
PNT	point output	real	con/no-set	0.0	RO1
PRTYPE	priority type	integer	con/no-set	0	0 to 25
RAWC	raw counts	real	con/no-set	0.0	0 to 65535
UNACK	unacknowledge alarm	Boolean	con/no-set	0	0 to 1
DATA STORES					
ACHNGE	alternate change	integer	con/no-set	0	-32768 to 32767
ALMSTA	alarm status	pack_I	con/no-set	0	bit map
ALMOPT	alarm options	pack_I	no-con/no-set	0	0-FFFFFFFF
BLKSTA	block status	pack_I	con/no-set	0	bit map
DEFINE	no config errors	Boolean	no-con/no-set	1	0 to 1
ERCODE	configuration error	string	no-con/no-set	0	1 to 43 chars
DEV_ID	FBM Letterbug	char[6]	no-con/no-set	blank	1 to 6 chars
INHSTA	inhibit status	pack_I	con/no-set	0	bit map
LOCKID	lock identifier	string	no-con/no-set	blank	8 to 13 chars
LOCKRQ	lock request	Boolean	no-con/set	0	0 to 1
OWNER	owner name	string	no-con/set	blank	1 to 32 chars
PERTIM	period time	real	no-con/no-set	0.1	seconds
RO1	output range	real[3]	no-con/no-set	100,0,1	specifiable

Table 2-1. AIN Block Parameters (Continued)

Name	Description	Type	Accessibility	Default	Units/Range
NR_INP	number of inputs	short	no-con/no-set	0	0 to 255
NR_OUT	number of outputs	short	no-con/no-set	0	0 to 255
OF_INP	offset to inputs	integer	no-con/no-set	0	0 to 255
OF_OUT	offset to outputs	integer	no-con/no-set	0	0 to 255

CIN – Contact Input Block Parameters

Name	Description	Type	Accessibility	Default	Units/Range
Configurable Parameters					
INPUTS					
NAME	block name	string	no-con/no-set	---	1 to 12 chars
TYPE	block type	integer	no-con/no-set	31	CIN
DESCRP	descriptor	string	no-con/no-set	blank	1 to 32 chars
PERIOD	block sample time	short	no-con/no-set	1	0 to 13
PHASE	block execute phase	integer	no-con/no-set	0	---
LOOPID	loop identifier	string	no-con/set	blank	1 to 32 chars
IOMOPT	FBM input option	boolean	no-con/no-set	1	0 to 1
IOM_ID	FBM identifier	string	no-con/no-set	blank	1 to 6 chars
PNT_NO	FBM point number	string	no-con/no-set	1	1 to 32
ANM	point alarm name	string	no-con/no-set	blank	1 to 12 chars
NM0	alarm state name 0	string	no-con/no-set	blank	1 to 12 chars
NM1	alarm state name 1	string	no-con/no-set	blank	1 to 12 chars
IVO	invert option	boolean	no-con/no-set	0	0 to 1
MA	manual/auto	boolean	con/set	0	0 to 1
INITMA	initialize MA	short	no-con/no-set	1	0 to 2
INHOPT	inhibit option	short	no-con/no-set	0	0 to 3
INHIB	alarm inhibit	boolean	con/set	0	0 to 1
INHALM	inhibit alarm	pack_b	con/set	0	0 to FFFF

Table 17-1. CIN Block Parameters (Continued)

Name	Description	Type	Accessibility	Default	Units/Range
INVALM	invert alarm option	boolean	no-con/no-set	0	0 to 1
MANALM	manual alarm option	short	no-con/no-set	0	0 to 1
SAO	state alarm option	boolean	no-con/no-set	0	0 to 1
SAP	state alarm priority	integer	con/set	5	1 to 5
SAG	state alarm group	short	no-con/set	1	1 to 8
BAO	bad alarm option	boolean	no-con/no-set	0	0 to 1
BAT	bad alarm text	string	no-con/no-set	blank	1 to 32 chars
BAP	bad alarm priority	integer	con/set	5	1 to 5
BAG	bad alarm group	short	no-con/set	1	1 to 8
SCOPT	state change option	short	no-con/no-set	0	0 to 3
SCGRP	state change group	short	no-con/set	1	1 to 8
SCTXT0	state change 0 text	string	no-con/no-set	blank	1 to 32 chars
SCTXT1	state change 1 text	string	no-con/no-set	blank	1 to 32 chars
PROPT	propagate error option	boolean	no-con/no-set	0	0 to 1
IN	input	boolean	con/set	0	0 to 1
AMRTIN	alarm regeneration timer	integer	no-con/no-set	0	0 to 32767 s
NASTDB	alarm deadband timer	long integer	no-con/no-set	0	0-2147483647 ms
NASOPT	nuisance alarm suppression option	short	no-con/no-set	0	0 to 2
Non-Configurable Parameters					
OUTPUTS					
ALMSTA	alarm status	pack_l	con/no-set	0	bit map
BAD	bad I/O status	boolean	con/no-set	0	0 to 1
BLKSTA	block status	pack_l	con/no-set	0	bit map
CIN	contact input	boolean	con/no-set	0	0 to 1
CRIT	alarm criticality	integer	con/no-set	0	0 to 5
INHSTA	inhibit status	pack_l	con/no-set	0	bit map
PRTYPE	priority type	integer	con/no-set	0	0 to 9
QALSTA	quality status	pack_l	con/no-set	0	0 to FFFFFFFF
UNACK	unacknowledge alarm	boolean	con/no-set	0	0 to 1
DATA STORES					
ACHNGE	alternate change	integer	con/no-set	0	-32768 to 32767
ALMOPT	alarm options	pack_l	no-con/no-set	0	0 to FFFFFFFF
DEFINE	no config errors	boolean	no-con/no-set	1	0 to 1
DEV_ID	FBM letterbug	char[6]	no-con/no-set	blank	1 to 6 chars
ERCODE	configuration error	string	no-con/no-set	blank	1 to 43 chars
LOCKID	lock identifier	string	no-con/no-set	blank	8 to 13 chars
LOCKRQ	lock request	boolean	no-con/set	0	0 to 1
OWNER	owner name	string	no-con/set	blank	1 to 32 chars

COUT – Contact Output Block Parameters

Table 20-1. COUT Block Parameters

Name	Description	Type	Accessibility	Default	Units/Range
Configurable Parameters					
INPUTS					
NAME	block name	string	no-con/no-set	blank	1 to 12 chars
TYPE	block type	integer	no-con/no-set	33	COUT
DESCRP	descriptor	string	no-con/no-set	blank	1 to 32 chars
PERIOD	block sample time	short	no-con/no-set	1	0 to 13
PHASE	block execute phase	integer	no-con/no-set	0	---
LOOPID	loop identifier	string	no-con/set	blank	1 to 32 chars
IOMOPT	FBM output option	boolean	no-con/no-set	1	0 to 1
IOM_ID	FBM identifier	string	no-con/no-set	blank	1 to 6 chars
PNT_NO	FBM point number	string	no-con/no-set	1	1 to 32
IN	generic input	boolean	con/set	0	0 to 1
PROPT	propagate error option	boolean	no-con/no-set	0	0 to 1
EROPT	error option	short	no-con/no-set	0	0 to 2
PLSOPT	pulse option	boolean	no-con/no-set	0	0 to 1
WIDTH	pulse width	real	con/set	0.0	minutes
INVCO	invert cout state	boolean	no-con/no-set	0	0 to 1
MA	manual/auto	boolean	con/set	0	0 to 1
INITMA	initialize MA	short	no-con/no-set	1	0 to 2
MANFS	manual if failsafe	boolean	no-con/no-set	0	0 to 1
INHOPT	inhibit option	short	no-con/no-set	0	0 to 3
INHIB	alarm inhibit	boolean	con/set	0	0 to 1
BAO	bad alarm option	boolean	no-con/no-set	0	0 to 1
BAT	bad alarm text	string	no-con/no-set	blank	1 to 32 chars
BAP	bad alarm priority	integer	con/set	5	1 to 5
BAG	bad alarm group	short	no-con/set	1	1 to 8
DEV_ID	FBM Letterbug	char[6]	no-con/no-set	blank	1 to 6 chars
AMRTIN	alarm regeneration timer	integer	no-con/no-set	0	0 to 32767 s

Non-Configurable Parameters					
OUTPUTS					
ALMSTA	alarm status	pack_l	con/no-set	0	bit map
BAD	bad I/O status	boolean	con/no-set	0	0 to 1
BLKSTA	block status	pack_l	con/no-set	0	bit map
COUT	contact output	boolean	con/no-set	0	0 to 1
CRBK	contact readback	boolean	con/no-set	0	0 to 1
CRIT	alarm criticality	integer	con/no-set	0	0 to 5
FS	failsafe state	boolean	con/no-set	0	0 to 1
INHSTA	inhibit status	pack_l	con/no-set	0	0 to FFFFFFFF
INITO	initialize out	short	con/no-set	0	---
PRTYPE	priority type	integer	con/no-set	0	0 to 8
UNACK	unacknow alarm	boolean	con/no-set	0	0 to 1

Table 20-1. COUT Block Parameters (Continued)

Name	Description	Type	Accessibility	Default	Units/Range
DATA STORES					
ACHNGE	alternate change	integer	con/no-set	0	-32768 to 32767
ALMOPT	alarm options	pack_l	no-con/no-set	0	0 to FFFFFFFF
DEFINE	no config errors	boolean	no-con/no-set	1	0 to 1
ERCODE	configuration error	string	no-con/no-set	blank	1 to 43 chars
LOCKID	lock identifier	string	no-con/no-set	blank	8 to 13 chars
LOCKRQ	lock request	boolean	no-con/set	0	0 to 1
OWNER	owner name	string	no-con/set	blank	1 to 32 chars
PERTIM	period time	real	no-con/no-set	0.1	---

ACCUM – Accumulator Block Parameters

Table 1-1. ACCUM Block Parameters

Name	Description	Type	Accessibility	Default	Units/Range
Configurable Parameters					
INPUTS					
NAME	block name	string	no-con/no-set	blank	0 to 12 chars
TYPE	block type	integer	no-con/no-set	20	ACCUM
DESCRP	descriptor	string	no-con/no-set	blank	1 to 32 chars
PERIOD	block sample time	short	no-con/no-set	1	0 to 13
PHASE	block phase number	integer	no-con/no-set	0	---
LOOPID	loopid	string	no-con/set	blank	1 to 32 chars
MEAS	process input	real	con/set	0.0	RI1
HSCI1	high scale input 1	real	no-con/no-set	100.0	specifiable
LSCI1	low scale input 1	real	no-con/no-set	0.0	specifiable
DELTI1	change delta input 1	real	no-con/no-set	1.0	percent
EI1	eng units input 1	string	no-con/no-set	%	specifiable
MTRFAC	meter factor	real	con/set	1.0	[1..]scalar
PROPT	propagate error	boolean	no-con/no-set	0	0 to 1
SET	accumulator set	boolean	con/set	0	0 to 1
PRESET	accumulator preset	real	con/set	0.0	RO1
CLEAR	accumulator clear	boolean	con/set	0	0 to 1
HOLD	hold mode	boolean	con/set	0	0 to 1
HSCO1	high scale output 1	real	no-con/no-set	100.0	specifiable
LSCO1	low scale output 1	real	no-con/no-set	0.0	specifiable
DELTO1	change delta output1	real	no-con/no-set	1.0	percent
EO1	eng unit output 1	string	no-con/no-set	%	specifiable
INITCL	initial clear	boolean	no-con/no-set	1	0 to 1
MA	manual/auto	boolean	con/set	0	0 to 1
INITMA	initialize MA	short	no-con/no-set	1	[0|1|2]
CEOPT	control error option	short	no-con/no-set	1	0 to 2
PCNTOP	pulse count option	short	no-con/no-set	0	0 to 3
INHOPT	inhibit option	short	no-con/no-set	0	0 to 3
INHIB	alarm inhibit	boolean	con/set	0	0 to 1
INHALM	inhibit alarm	pack_b	con/set	0	0 to FFFF
OUTNM	output alarm name	string	no-con/no-set	blank	1 to 12 chars
HAOPT	high alarm option	boolean	no-con/no-set	0	0 to 1
HABLIM	high absolute limit	real	con/set	100.0	RO1
HABTXT	high alarm text	string	no-con/no-set	blank	1 to 32 chars
ABSPRI	absolute alarm priority	integer	con/set	5	[1 to 5]
ABSGRP	absolute alarm group	short	no-con/set	1	[1 to 8]
HHAOPT	high-high option	short	no-con/no-set	0	0 to 2
HHALIM	high-high limit	real	con/set	100.0	RO1
HHATXT	high-high alarm text	string	no-con/no-set	blank	1 to 32 chars
HHAPRI	high-high priority	integer	con/set	5	[1 to 5]
HHAGRP	high-high group	short	no-con/set	1	[1 to 8]

Table 1-1. ACCUM Block Parameters (Continued)

Name	Description	Type	Accessibility	Default	Units/Range
AMRTIN	alarm regeneration timer	integer	no-con/no-set	0	0 to 32767 s
Non-Configurable Parameters					
OUTPUTS					
ALMSTA	alarm status	pack_l	con/no-set	0	bit map
BLKSTA	block status	pack_l	con/no-set	0	bit map
CARRY	accumulator carry	boolean	con/no-set	0	0 to 1
CRIT	criticality	integer	con/no-set	0	[0 to 5]
HAIND	high absolute indicator	boolean	con/no-set	0	0 to 1
HHAIND	high-high absolute indicator	boolean	con/no-set	0	0 to 1
INHSTA	inhibit status	pack_l	con/no-set	0	0 to FFFFFFFF
MRATE	meas rate	real	con/no-set	0.0	RO1
OUT	output	real	con/no-set	0.0	RO1
PRTYPE	priority type	integer	con/no-set	0	[0 to 10]
UNACK	alarm notification	boolean	con/noset	0	0 to 1
DATA STORES					
ACHNGE	alternate change	integer	con/no-set	0	-32768 to 32767
ALMOPT	alarm options	pack_l	no-con/no-set	0	0 to FFFFFFFF
DEFINE	no config errors	boolean	no-con/no-set	1	0 to 1
ERCODE	config error	string	no-con/no-set	0	1 to 43 chars
LOCKID	lock identifier	string	no-con/no-set	blank	8 to 13 chars
LOCKRQ	lock request	boolean	no-con/set	0	0 to 1
OWNER	owner name	string	no-con/set	blank	1 to 32 chars
PERTIM	period time	real	no-con/no-set	0.1	seconds
PRSCON	present control	short	no-con/no-set	0	1 to 3
RI1	eng range input	real[3]	no-con/no-set	100,0,1	specifiable
RO1	eng range output	real[3]	no-con/no-set	100,0,1	specifiable

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