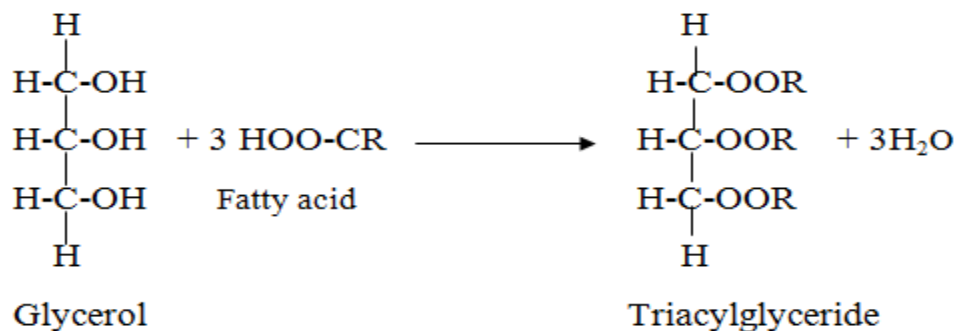


1. Introduction

1.1 Lipids

Many researchers define lipids as a wide variety of natural products including fatty acids and their derivatives, sterols, terpenes, carotenoids and bile acids, which have in common a ready solubility in organic solvents as diethyl ether, hexane, benzene, chloroform or methanol (Casimir *et al.*, 2008). The United State Food and Drug Administration, USFDA, defines lipids as sum of components with lipid characteristics that are extracted by association of official analytical chemists (AOAC) methods or by reliable and appropriate procedures, FDA.

Chemically lipids define as substances which consist of glyceryl esters of fatty acids or tri-glyceride. Triglyceride is the condensation product of glycerol with fatty acid to yield water and triglyceride (Bailey *et al.*, 1979).



1.1.1 Classification of lipids

Classification of lipids is based on many factors; its classification depends on physical properties at room temperature (oils and fats), their polarity (polar and neutral lipids), their essentiality for humans (essential and non-essential fatty acids), or their structure (simple or complex).

Neutral lipids include fatty acids, alcohol, glycerides and sterols; whereas polar lipids include glycerophospholipids and glycerol-glycolipids.

Based on structure lipids can be classified as simple, complex or derived. Simple lipids can be hydrolyzed to two different components usually an alcohol and an

acid. Complex lipid includes phospholipids, glycolipids, and sphingolipids. These structures yield three different compounds on hydrolysis.

1.2 Fatty acids

Fatty acids contribute from 94% to 96% of the total weight of the molecules and comprise the reactive portion of the molecules, so fatty acids influence the character of glycerides and chemistry of fats and oils. With some exceptions most fatty acids found in nature contain an even number of carbon atoms. The natural occurring of fatty acids can be divided into saturated and unsaturated fatty acids.

1.2.1 Saturated fatty acids

Generally they widely occur in all animal fats and mostly contain straight chain with optical inactivity. Saturated acids higher than C₂₄ don't occur in natural glycerides to any significant extent.

Table 1.1 Shows the most common saturated fatty acids occurring in fats and oils with their boiling points and melting points, (Bailey et al., 1997).

Table (1.1): Most common saturated fatty acids

| No. of carbon | Acid | B.P. | M.P. |
|---------------|----------|------|-------|
| 4 | Butyric | 163 | - 8 |
| 6 | Caproic | 107 | - 3.4 |
| 8 | Caprylic | 135 | 16.7 |
| 10 | Capric | 159 | 31.6 |
| 12 | Lauric | 182 | 44.2 |
| 14 | Myristic | 202 | 54.4 |
| 16 | Palmitic | 222 | 62.9 |
| 18 | Stearic | 240 | 69.6 |
| 20 | Arachic | - | 75.4 |
| 22 | Behenic | - | 80.0 |

1.2.2 Unsaturated Fatty Acids

Many unsaturated fatty acids occur naturally and are more difficult to isolate, purify and characterize than the saturated acids because they are less stable and readily converted to position and geometric isomers. The natural occurring acids usually contain an even number of carbon atoms, mostly 18. Frequently the double bond has cis- configuration and frequently the double bond is between ninth and tenth carbon atoms. Fatty acids containing one, two and three double bonds and 18 carbon atoms are the most important unsaturated fatty acids of vegetable and animal fats, while those with four or more double bonds and 20 to 24 carbon atoms are difficult to study and therefor and still have indefinite picture.(Tables 1.2,1.3 and 1.4)

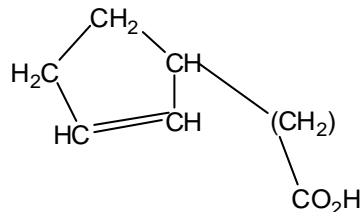
Table (1.2): Fatty acid with one double bond

| Formula | Systematic name | Common name | Melting. point | Principal source |
|--|------------------|--------------|----------------|---|
| C ₁₀ H ₁₈ O ₂ | 4-Decnoic | Obtusilic | - | Lindera Obtusilobo fats |
| C ₁₀ H ₁₈ O ₂ | 9-Denoic | Caproleic | - | Animal mir fats |
| C ₁₂ H ₂₂ O ₂ | 4-Dodcenoic | Linderic | 1.3 | Linder obtusilobo |
| C ₁₂ H ₂₂ O ₂ | 9-Dodecenoic | Lauroleic | - | Animal milk fat |
| C ₁₄ H ₂₆ O ₂ | 4-Teteradecenoic | Tsuzuic | 18.5 | Litsea glauco fat |
| C ₁₄ H ₂₆ O ₂ | 5-Teteradecenoic | Myristoleic | - | Animal milk, sperm whale oil, pycnanthoskombo |
| C ₁₆ H ₃₀ O ₂ | 9-Hexadecenoic | Palmitoleic | - | Animal milk, marine oil, beef fat. |
| C ₁₈ H ₃₄ O ₂ | 6-Octa decenoic | Petroseliric | 30 | Umbelliferae especially parsley seed oil |
| C ₁₈ H ₃₄ O ₂ | 9-Octadecenoic | Oleic | 14.16 | Olive oil, all vegetable and animal fats |

Table (1.3): Fatty acids with more than one double bond

| Formula | Systematic Name | Common Name | M.P | Source |
|-------------------|--|--------------------------|---------------------------------|---|
| $C_{18}H_{32}O_2$ | Cis, Cis, 9-12- Octadecadienoic | Linoleic | -5 | Safflower seed oil |
| $C_{18}H_{30}O_2$ | Cis, Cis, Cis, 9, 12, 15 Octadecatrienoic | Linolenic | -11 | Lin seed, peril oil |
| $C_{18}H_{30}O_2$ | Cis, Trans, Trans- 9, 11, 13- Octa-decatrienoic | α – Eleo- Stearic | 49 | Tung oil, Yoke oil |
| $C_{18}H_{30}O_2$ | Trans, Trans, Trans-9, 11, 13-Octadecatrienoic | β -Eleo-Stearic | 71 | Isomerization of α isomer. |
| $C_{18}H_{28}O_2$ | 9,11,13,15- octade- catetraenoic | Parinamic | 86(α) 96(β) | Perineum, Laurinum |
| $C_{20}H_{32}O_2$ | 5, 8, 11, 14, Eiecosa tetraenoic | Arachidonic | -50 | Animal depot fats and phospho tide of liver and brain |
| $C_{22}H_{34}O_2$ | 4, 8, 12, 15, 19-Docosa- Pentaenoic | Clupanodonic | - | Marine oil |

Table (1.4): Some exceptional structure of fatty acids

| Common name | Structure | Source |
|--------------------|---|---------------------------|
| Isovaleric acid | $(CH_3)_3-C-CH_2CO_2H$ | Dolphin and porpoise oil. |
| Chaulmoo-gric acid |  <p>The structure shows a carboxylic acid group (CO₂H) attached to a (CH₂) group, which is further attached to a CH group. This CH group is part of a double bond with another CH group. The double bond is also connected to an H₂C group, which is in turn connected to a CH₂ group.</p> | Genus hydrocarpus. |
| Carotonic | $CH_3-CH=CHCO_2H$ | Croton oil |

1.3 Non glyceride components of fats and oils

All fats contain small amounts of non-glyceride components ranged between 2 – 8 %. The content of substances varies considerably; it is high in certain oil seeds such as cotton seeds, corn and soybeans, or very little trace in some, such as peanut and coconut oil. Animal fats such as lard and edible tallow contain very low amount of these substances. The non-glyceride substances consist of phosphotide, carbohydrates, carbohydrate derivatives, protein, resinous and mucilaginous materials of uncertain identity. These components have flavor, odor, colour or antioxidants properties. Some of these substances were removed from crude fats and oils during the refining process.

1.4 Refining process

The refining process removes undesirable materials such as phospholipids, monoacylglycerols, diacylglycerol, free acids, pigments, oxidized materials, flavor components, trace metals sulphur compounds and pollutants, but may also remove valuable minor components including antioxidants and vitamins such as carotenes and tocopherols . Some oils such as virgin olive oil are used without further treatment other than filtering, (Frank et *al.*, 1996). Fig (1.1) shows the main steps of refining process in edible oils.

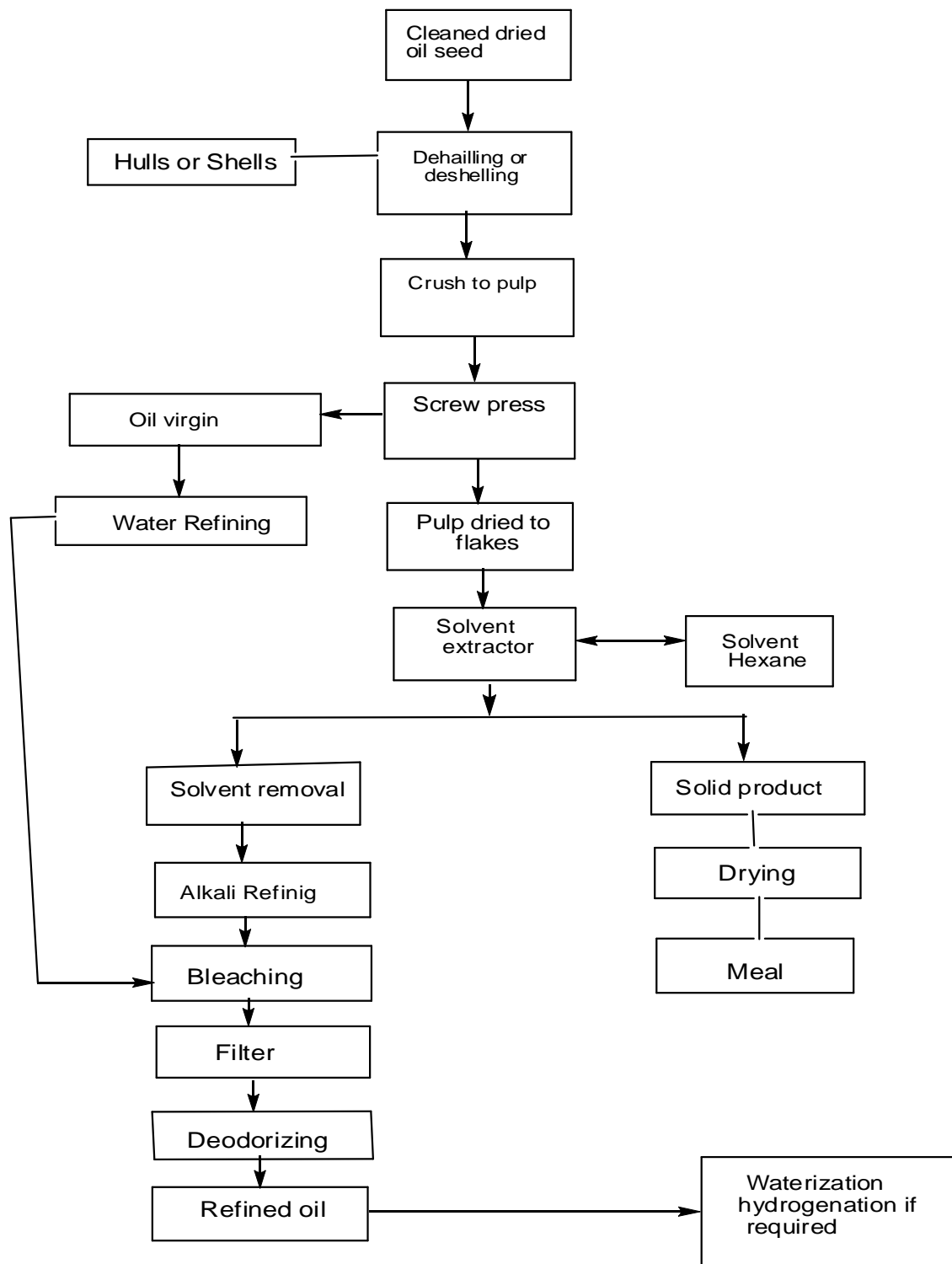


Fig (1.1): The refining steps in edible oils. Devine et al., (1961).

1.5 Rancidity

Rancidity is a term generally used to denote a condition of unpleasant odors and flavors in foods resulting from deterioration in the fat or oil (Michael *et al.*, 2001).

There are three pathways to form rancidity:

- Hydrolytic.
- Oxidative.
- Microbial.

1.5.1 Hydrolytic rancidity

It takes place in three steps:

- 1- Enzyme action or heat or moisturized.
- 2- Partial or complete hydrolysis.
- 3- Liberation of free fatty acids (FFA), diacylglycerol (DAG), monoacylglycerol (MAG) and glycerol.

The most common example of the hydrolytic rancidity is the rancid flavour in milk and deep fat frying.

1.5.2 Oxidative rancidity

It is a major cause of food spoilage. Ways of oxidative rancidity:

- Enzymatic oxidation
- Autoxidation
- Photo-oxidation.

1.5.3 Autoxidation

It is spontaneous reaction of atmospheric oxygen with lipids. It most commonly occurs in fats and oils; evidences showed that it is free radical mechanism. Abstraction of hydrogen atom by reactive species such as hydroxyl radical may lead to initiation of lipid oxidation; after initiation step propagation reaction occurs in which one lipid radical is converted into different lipid radical. These reactions commonly involve abstraction of hydrogen atom from lipid molecule or addition of oxygen to an alkyl radical. The last steps are termination reactions in which free radicals combine to form molecules with full complement of electrons and are low energy reactions but limited by the low concentration of radicals and by the correct orientation for reaction to collide. In frying oils termination reaction are important, with dimers and higher polymers contributing to the increased viscosity of the oil. Fig (1.2) shows the mechanism of oxidative rancidity in foods.

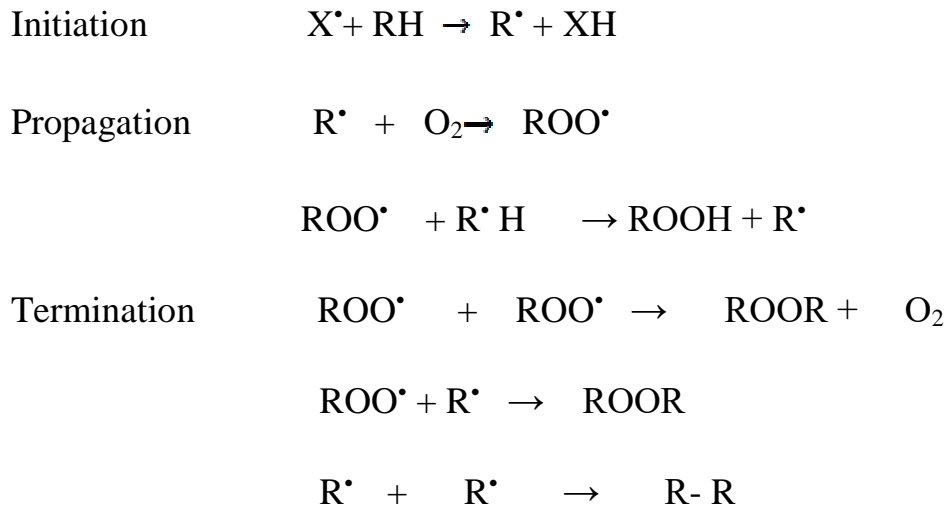


Fig (1.2): shows the development of oxidative rancidity in foods

Factors influencing the rate of oils and fats oxidation

1-Fatty acids composition

It includes number, position and geometry of double bonds.

2- Free fatty acid

It is found that at lower content, no effect on oxidation occurs, but a higher content, oxidation is enhanced.

3-Temperature

As temperature increases, rate of oxidation increases.

4-Pro-oxidants

Transition metals, particularly those having two or more valence states with suitable oxidation – reduction potential, affect both the speed of oxidation and the direction of hydro peroxide break down to volatile compounds (Grosh , 1982)

5- Oxygen concentration.

6- Surface area.

7- Moisture.

8- Synergists.

9- Antioxidants.

1.6 Measurement of oxidative rancidity

1- Peroxide value.

2- Iodine value.

3- p. anisidine value.

4- Ultra violet spectroscopy.

5- Total polar component.

6- Active oxygen method.

1.7 Antioxidants

Antioxidant in food is defined as any substance which is capable of delaying, retarding or preventing the development in food rancidity or other flavor deterioration due to oxidation. These substances are correctly called oxidation inhibitor (Michael *et al.*, 2001). Antioxidants vary widely in chemical structure, origin and their mechanism of action. Table (1.5) shows the classification of antioxidants depend on the mechanism of antioxidant.

Table (1.5): Mechanism of antioxidant activity

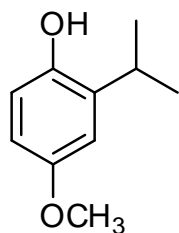
| Antioxidant class | Mechanism of Antioxidant | Example of antioxidant |
|-------------------------------------|---|---|
| Proper antioxidant. | Preventing lipid free radical formation. | Phenolic compounds |
| Hydro peroxides stabilizers. | Preventing decomposition of hydro peroxides into free radicals. | Phenolic compounds. |
| Synergist | Promoting activity of proper antioxidants. | Citric acid, ascorbic acid. |
| Metal chelates | Binding heavy metal into inactive compounds. | Phosphoric acid, citric acid and maikard acids. |
| Singlet oxygen quenchers. | Transforming singlet oxygen into triplet oxygen. | Carotenes |
| Substances reducing hydro peroxides | Reducing hydro peroxide in non-radical way | Protein, amino- acids |

1.7.1 Synthetic antioxidant

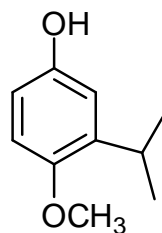
Antioxidants were first used before world war (II) for food preservation; these early antioxidants were natural substances, but soon they were replaced by synthetic substances, which were cheaper of more consistent purity and possessed more uniform antioxidant properties (Pokorny, 1990).

Synthetic antioxidants were tested for toxicity by range of methods in concentrations at 100- 200 times the level actually consumed to confirm their safe use as additives, but some of them after a long period of use, under heavy pressure as a new toxicological data imposed caution in their use (Valenzuela *et al.*, 1996) .

The most common synthetic antioxidants used one phenolic compound such as butylated hydroxy anisole (BHA), butylated hydroxy toluene (BHT), tertiary butyl hydroquinone (TBHQ) and esters of gallic acid such as propyl gallate, Fig (1.3) shows the common synthetic antioxidant. Synthetic antioxidants are always substituted by alkyls to improve their solubility in fats and oils (Hudson *et al.*, 1990)

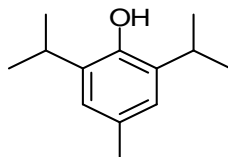


(2-BHA)

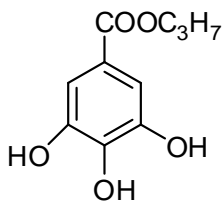


(3-BHA)

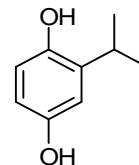
Butylated hydroxy anisol



Butyl-p-hydroxy toluene (BHT)



Propyl gallate(PG)



Tertbutyl hydroxyquinon(TBHQ)

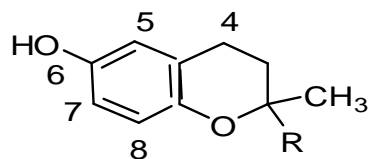
Fig(1.3): Most common syenthetic antioxidants

1.7.2 Natural Antioxidant

Natural antioxidants are defined as substances which occur in and can be extracted from plant or animal tissues and those which may be formed as consequence of cooking processing of plant or animal components for food (Simic *et al.*, 1981). Natural antioxidants are found in almost all plants, microorganism, and fungi and even in animal tissues (Pokorny, 1990). The major natural antioxidants are phenolic, tocopherols, and flavonoid and phenolic acids.

1.7.2.1 Tocopherols

Are the best known and most widely used. They can be classified as tocopherols (Toc) and tocotrienols (Toc -3), within each of these two classes are four isomers (α - β - γ and δ) making total of eight tocopherol isomers, as shown in Fig (1.4).



Tocopherols

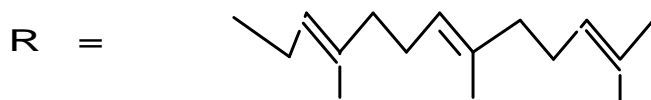


5, 7, 8- Trimethyl α -tocopherol

5, 8- D Methyl β -tocopherol

7, 8- Dimethyl γ -tocopherol

8-methyl δ -tocopherol



5, 7, 8- Trimethyl, α -tocotrienol

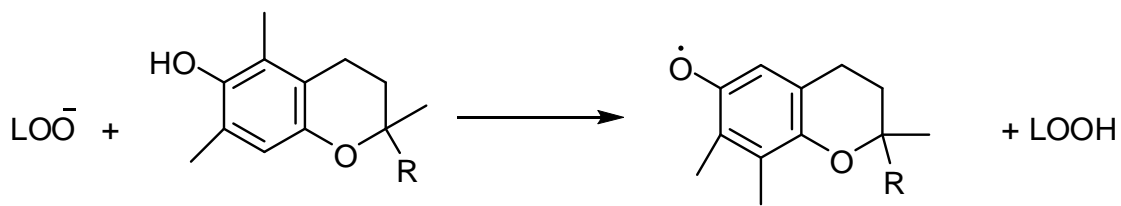
5, 8- D Methyl β -tocotrienol

7, 8- Dimethyl γ -tocotrienol

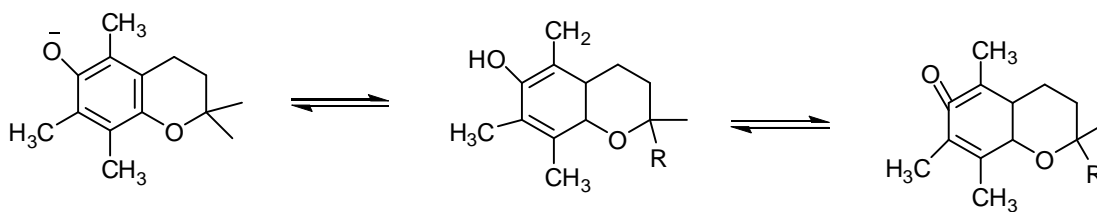
8-methyl δ -tocotrienol

Fig (1.4): Most common tocopherols.

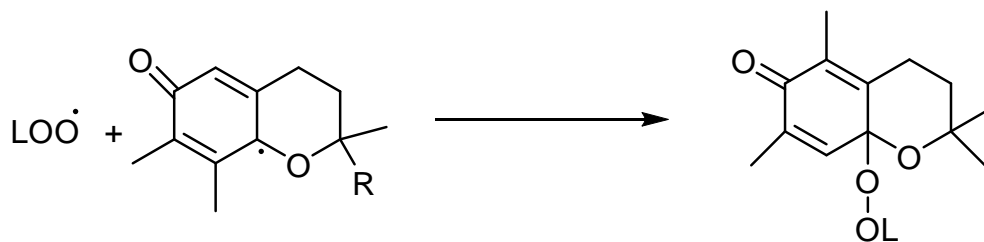
Tocopherols work as antioxidants by donating the hydrogen of the hydroxyl group to the lipid peroxy radical. The radical formed from α -tocopherols is stabilized through delocalization of the solitary electron over the aromatic ring structure; this radical forms non-radical product, including stable peroxides, which can be reduced to tocoquinones and tocopherols dimers (Frankel, 1996). Fig (1.5) shows the mechanism of α -tocopherol action.



α -tocopheryl radical

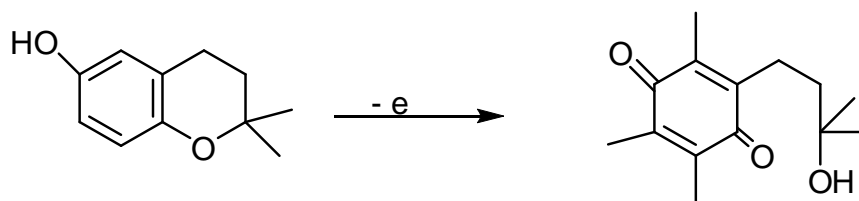


Form α -tocopheryl radical resonance



α -tocopherol peroxide

2 α -tocopheryl radical \rightarrow α -tocopherol dimer



α - pheryl quinone

Fig (1.5) the mechanism of α - tocopherol action .

1.7.2.2 Phenolic acids

Phenolic acids are widely distributed in the plant kingdom. They usually exist as ester of organic acid or glycoside (Hermink. 1990). The most common phenolic acids are hydroxybenzoic (X), caffeic acid (XI) chlorogenic acid (XII) and rosmarinic acid (XIII), as shown in Fig (1.6).

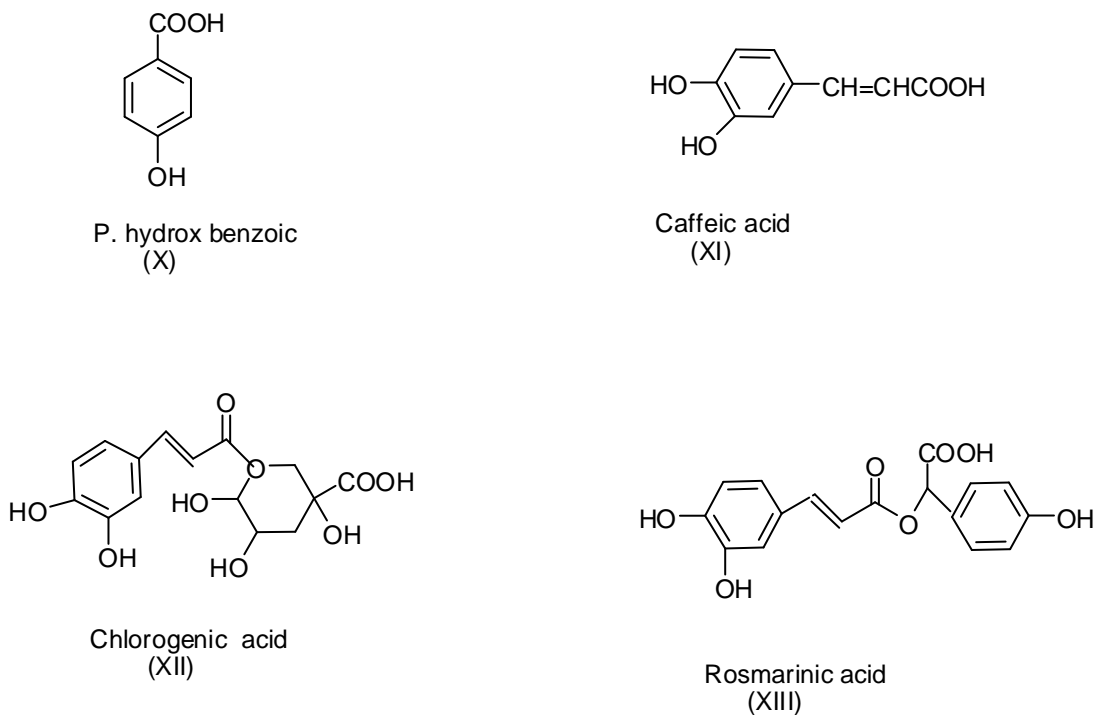


Fig (1.6): The most common phenolic acids.

Cuvelier *et al.*(1992) established the relationship between the structure of many phenolic acids and their antioxidant activity, they concluded that monophenols are less efficient than poly phenols, and introduction of second hydroxy group in the ortho or para position increases the antioxidant activity. The inhibiting effectiveness of monophenols is increased substantially by one or two methoxy substitution. The combination of two acid phenols increases the efficiency so that rosmarinic acid is better antioxidant than caffeic acid. Esterification of caffeic acid by

sugar moiety decreases its activity so that chlorogenic acid is less effective than caffeic acid.

1.7.2.3 Flavonoids

Flavonoids are a group of poly phenolic compounds, differ in chemical structure and character in plants; therefore over 4.000 types of flavonoids have been identified in plant vascular which vary in type and quantity due to variation in plant growth, conditions and maturity (Cook *et al.*, 1997) , table (1.6) shows the occurrence of flavonoid in food . Many scientists proposed that plant have evolved to produce flavonoids to protect them against fungal parasites, herbivores, pathogens and oxidative cell injury (Harbrne *et al.*, 1986). Conversely flavonoids assist plants in pollination and guide insects to their food source, for example, anthocyannins produces the pink, red, mauve, violet and blue colours of flowers fruits and vegetable (Coult *et al.*,1990). Tables (1.7) and (1.8) show different types of flavonoids.

Chemically flavonoids are low molecular weight, the basic structure feature (A and B) linked through hetero cyclic pyran ring (C) as shown in Fig (1.7).

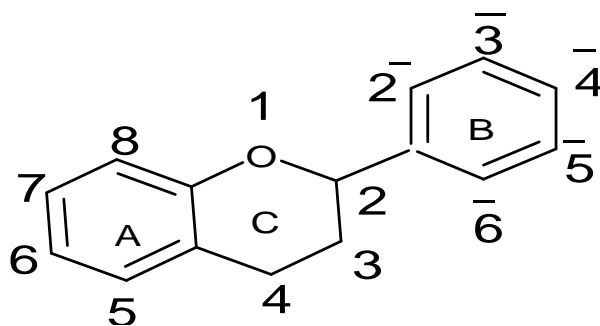


Fig (1.7): Basic molecular structure of flavonoid.

Flavonoid differs in their arrangement of hydroxyl, methoxy and glycosidic side groups and in the conjunction between A and B rings (Heim et al., 2002). A variation in C ring provides division of subclasses. According to their molecular structure, they are divided into eight classes as shown in Fig (1.8) and table (1.6).

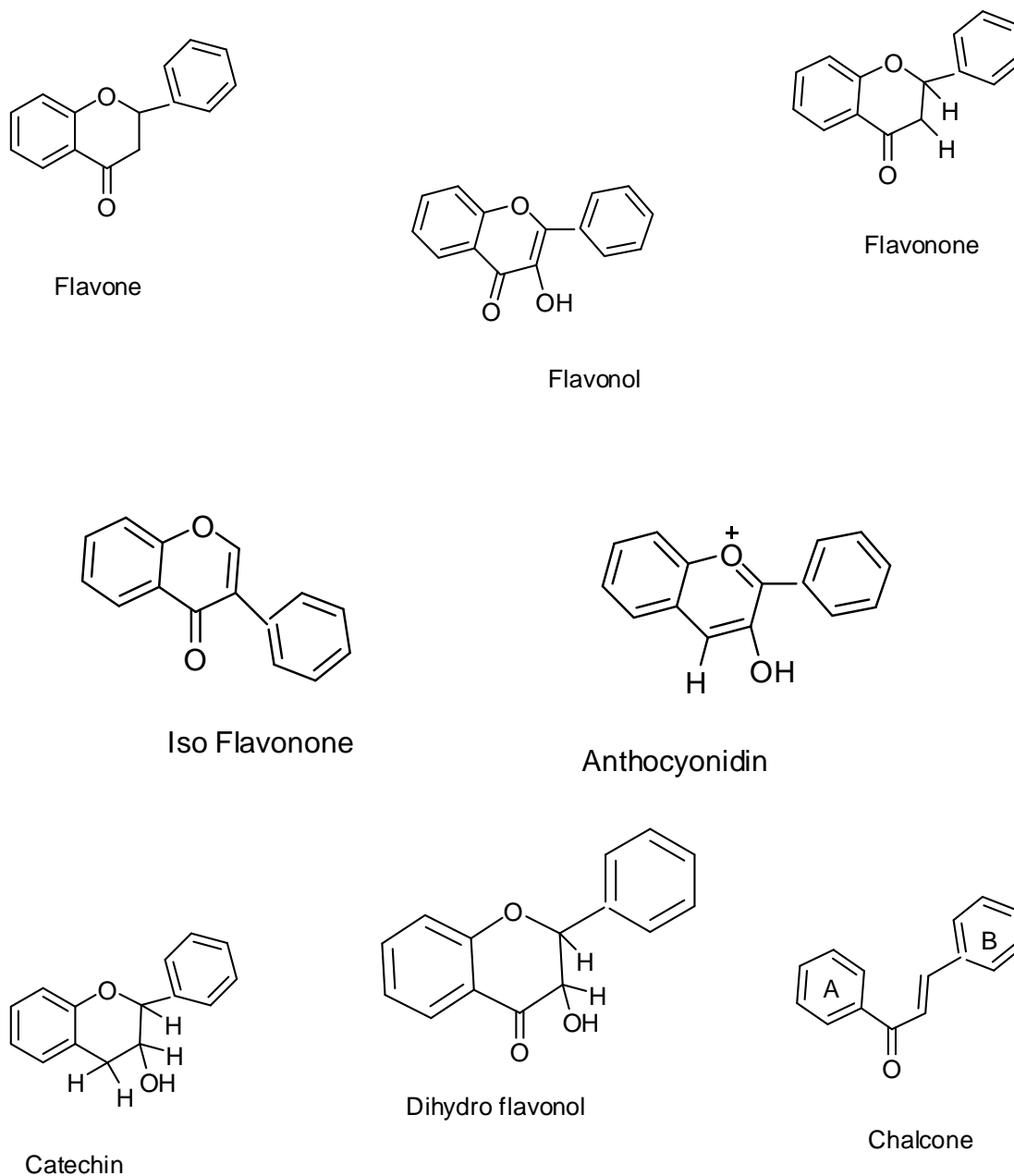


Fig (1.8): Different molecular structure of flavonoids.

Table (1.6): Occurrence of flavonoid in food (Hollman *et al.*, 1990)

| Flavonoid subclass | Food source | Representative flavonoid |
|--------------------|---|---|
| Flavonol | Onion, Kale, Broccoli, Apple, Cherries, Tea, Red wine | Kaempferol, Myricetin, Quercetin, Rutin |
| Flanones | Parsley, Thyme | Apigenin, Chrysin, Luteolin. |
| Flavonones | Citrus | Hesperitin, erodicytol, Naringen. |
| Catechins | Apple, Tea | Catechin, galocatechin |
| Antho-cyanidin | Cherries, Grapes | Maluvidin , hydroxyl cinnamate |
| Iso flavones | Soybean, Legumes | Diadzen, genistein, glyciten, formancntine |

1.7.2.3.1 Flavonoid mechanism of action:

Flavonoids are powerful antioxidants against free radicals and are described as free-radicals scavengers (Pal *et al.*, 2009). This activity is attributed to their hydrogen donating ability. The phenolic groups of flavonoid serve as a source of a readily available “H” atom to the radical forming flavonoid radical which in turn reacts with free radical and terminating the propagating chain (Cillard *et al.*, 1986).



Some flavonoids act as metal chelating agent and inhibit the superoxide reaction which is an important source of active oxygen radicals. It is found that the inhibition of lipid peroxide (LPO) is influenced by numbers of structural features of flavonoids.

- 1- The presence of hydroxyl group in position three (3-OH) of C ring. The flavonoids that have 3-OH group such as fisetin (+), catechin, quercetin and morin are potent inhibitors of LPO compared with those that lack a 3 – OH substitution such as hesperetin and diosmetin (Renaud *et al.*, 1992).
- 2- Double bond between C2-C3 of the C ring. It is found that, the hydrogenation of this bond decreases the antiperoxidative effects (Ratty *et al.*, 1998).
- 3- The number of hydroxyl groups. It is found that the hydroxy radical scavenging activity of flavonoids increases readily with the number of group substituted on the B ring especially at C-3 (Husain *et al.*, 1987).
- 4- The presence of sugar moiety. Fraga *et al.*, (1987) found that flavonoids such glycones, as hesperetin and quecetin are more effective inhibiting malondialdehyde (MDA) production than their corresponding glycosides. The sugar moiety reduces the antiperoxidation efficiency of adjacent hydroxyl groups due to steric hindrance.
- 5- Methoxyl group reduces antioxidative efficiency of flavonoids in vitro due to steric hindrance. (Cholbi *et al.*, 1991).

Table (1.7): Diseases treated with flavonoids

| Disease | Flavonoids |
|----------------------|---|
| Ulcer | Kaenferol, (+) – cyandidnol – 3, quercetin |
| Rheumatoid arthritis | Apigenin, rutin |
| Inflammation | Quercetin, apigeni, catechin, hesperidin, fisetin, kaemferol. |
| Cancer | Quercetin, Kaemferol, Galeongin, Apigenin Luteolin, catechin |
| Memory day function | Genistein, Querctin, Fisetin |

(Continued)

| | |
|-------------------|--|
| Depression | Naringenin, 2s-hesperidin, Linarin. |
| Cardiovascular | Quercetin, Mono-hydroxy ethyl- rutoside, Tri-hydroxy-rutoside. |
| Diabetes mellitus | Fisetin, Quercetin. |
| Antiallergic | Quercen, Rutin, Citrin, Disodium cromoglyate. |
| Hepatoprotective | Quercen, Avicularin, hirustringin, onitin, luteolin . |
| Thrombosis | Tangeration, hesperidin, quercetin, rutin, catechol, Sinetin. |

Table (1. 8): Some antioxidants isolated from herbs and spices

| Substances | Systematic name | Species |
|---|----------------------|--------------|
| Carnosic acid carnosol, rosmarinic acid | Rosemainus | Rosemary |
| Rosmanol, carosol, carnosic acid | Salvia officinlis | Sage |
| Catechins | Camelia sinesis | Green tea |
| Theas lavins, theorubigirs | Camelia assamic | Black tea |
| Oerivatives of phenolic acid, flavonoids, tocophenols | Origanum vulgare | Oregano |
| Thymol, carvacrol, p-cumene-2,3-diol, biphenyl, flavonoids. | Thymus vularis | Thyme |
| Gingerol – related compounds Diaryl heptanoids. | Zingiber officinale | Ginger |
| Curunins | Curum a domestia | Tumeric |
| Phenolic amides, flavonoids | Piper nigrum | Black pepper |
| Capsaicin, capsaicinol | Capsicum frutescence | Chili pepper |

1.8 Classification of ginger

Kingdom : Plantae (plants)

Subkingdom: Tracheobionta (vascular)

Super division: Spermatopyta (seeds)

Division: Magnoliophyta (flowering)

Class: Liliopsida (monocotyledons)

Subclass: Zingiberidae

Order: Zingiberales .

Family: Zingiberaceae .

Genus: Zingibemill .

Species: Zingiber Offcinale Roscoe



Ginger is indigenous to warm tropical climate, particularly in south eastern Asia, Africa, Jamaica, Mexico and Howii (Evan *et al.*, 1989). The plant is perennial with green-purple flower that occur in terminal spike and resemble orchids (Maurice *et al.*, 2014).The family Zingiberaceae includes 50 genera and over 1200 species. In 1998 Winkler and his co- workers discovered a new species of ginger named smithatris supraneana .Ginger has been used as spice and natural additive for more than 2000 years (Bartley *et al.*, 2000). It has long been used in traditional folk medicine in various cultures for a wide range of ailments inducing stomach, diarrhea, nausea, asthma, respiratory disorders (Grazanna *et al.*, 2005).

Recent studies showed that ginger compounds have variety of biological activities including anticancer, antioxidation, anti-inflammation, antiplatelet aggregation, antifungal, inhibition nitric oxide synthesis, inhibition of cyclooxygenase and protecting neuronal cells (Qing *et al.*, 2005).

Chemically the main compounds of ginger classified into gingerol – related compounds and diaryl – heptanoids. The pungent components gingerol, shogaol and zingerone were reported to show high activity. Fig (1.9) shows the structure of these compounds.

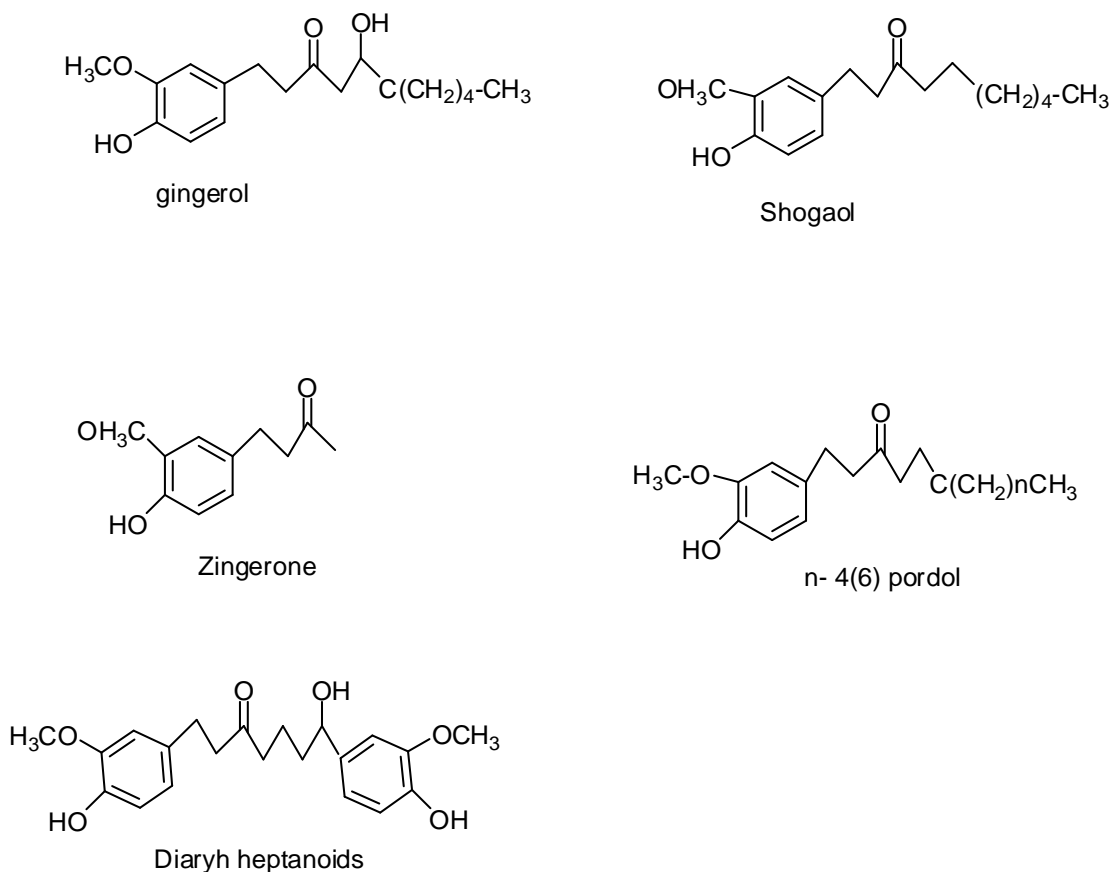


Fig (1.9): Main compounds of ginger

1.9 Sesame

1.9.1 Classification of Sesame

| | |
|----------|-----------------|
| Kingdom | : Plantae |
| Division | : Magnoliophyta |
| Class | : Magnoliopsida |
| Order | : Laniales |
| Family | : Pedaliaceae |
| Genus | : Sesanum |
| Species | : S. Indium |



Sesamum indicum is an annual herb and attains 2m in height, with divided or palmilobate stem. The leaves are hairy and opposite. The tubular flowers are white or pink with purplish-red spots. It produces erect capsules, 5cm long and a wale shaped. The seeds are non-winged, reticulate or smooth and symmetrical; they are flatted, ovoid, pointed at one end, about 3 to 4 mm long, 2 mm broad and 1mm thick.

Sesame seeds are one of the oldest oil seed crops, known domesticated well over 3000 years ago. Sesame has many species, most being wide and native to sub- sahra Africa and highly tolerant to drought – like conditions, and it grows where other crops may fail.

1.9.2 Lipid composition of sesame oil

Like most vegetable oil, sesame oil is composed mainly of neutral triacyl glycerol ($\approx 90\%$) with small quantities of diacyl glycerol (6%), free fatty

acids, phospholipids and unsaponifiable material. Table (1.9) shows the main constituents of sesame oil.

Compared with other vegetable oils, sesame oil is highly resistant to oxidative deterioration, and has been used as health food to slow down ageing and prevent several ailments. Lemck *et al.*, (2001) suggested that sesame oil can reduce significantly the total bad cholesterol and the good cholesterol level unchanged and increase the concentration of α -tocopherol in plasma and tissue, this contributed to the presence of unsaponifiable matter ; sesamin , sesamol, sesamol and sesaminol , as shown in (Fig 1.10) .

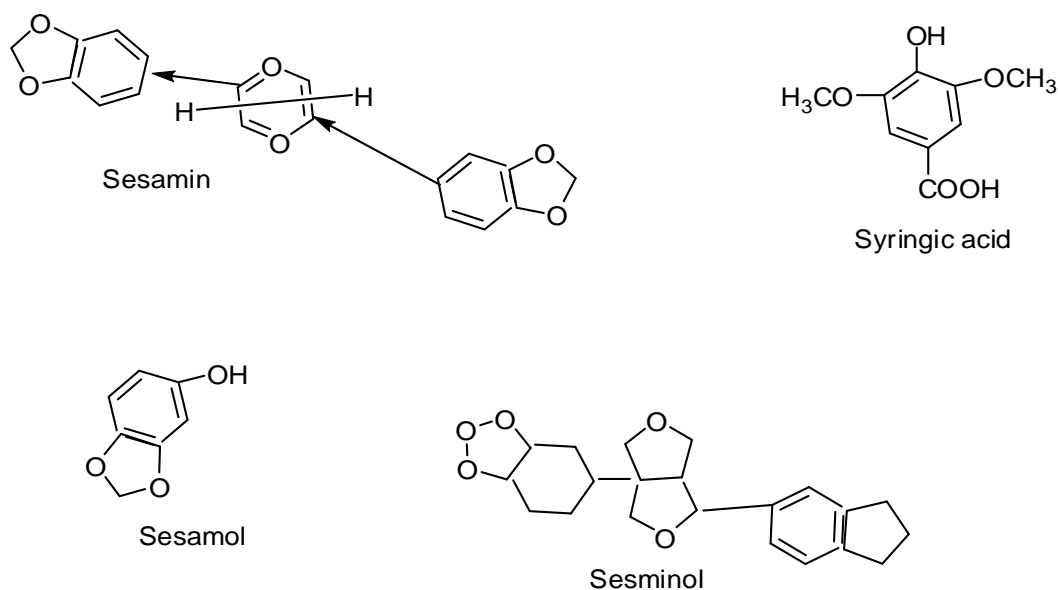


Fig (1.10): Main active compounds of sesame

Table (1.9) Fatty acids and codex ranges of some parameter of sesame oil

| Parameters | Codex range |
|---------------------------------------|--------------------|
| Specific gravity | 0.915 – 0.924 |
| Refractive index | 1.466 - 1.469 |
| Iodine value | 104 - 120 |
| Saponification value | 186 - 95 |
| Unsaponifiable matter g/100g | 2 |
| Fatty acid (%) | |
| 14: 0 | nd – 0.1 |
| 16 : 0 | 7.9 - 12 |
| 16 : 1 | nd -0.2 |
| 18 : 0 | 4.5 - 6.7 |
| 18 :1 | 34.4 – 45.5 |
| 18 : 2 | 36.9 – 47.9 |
| 18 : 3 | 0.2 – 1.0 |
| 20 : 0 | 0.3 – 0.7 |
| 20 :1 | nd- 0.3 |
| 22 : 0 | nd- 1.1 |
| other | nd- 0.7 |
| Sterolcomposition of total sterol (%) | |
| Cholesterol | 0.1 - 0.5 |
| Brassicasterol | 0.1- 0.2 |
| Campesterol | 10.1- 20.0 |
| Sigma sterol | 3.4- 12.6 |
| β - Sitoserol | 57.7-61.9 |
| Tocopherols (mg /kg) | 400 - 700 |

Source (Codex Stan 1993)

1.10 Sunflower

1.10.1 Classification of sunflower

Kingdom : Plantae
Subkingdom : Tracheobionta
Superdivision : Spermatophyta
Division : Magnoliphyta
Class : Magnoliospida
Subclass : Asteridae
Order : Asterales
Family : Asteraceae
Genus : Helianthus. L.
Species : Helianthus annuus L.

(Source: United State Department of Agriculture, USDA, 2004).

Cultivated sunflower (*Helianthus annuus* L.) is an unusual plant. It can be distinguished from all other cultivated plants by its single stem with conspicuously large inflorescence. Quantitative characteristics such as plant height, head diameter, a chene size and days to flowering vary greatly depending on the environment in which plant grow (USDA, 2004).

The sunflower is considered to be somewhat of drought to lerant plant and will grow in a variety of soil types from sands to clays and a wide

range of soil pH from 5 – 7 to 8. The world’s largest sunflower oil producer is Russia, Ukraine and Argentina.

Sunflower (*Helianthus annuus*) was introduced early in Sudan but commercial production on large scale started in late 1980s by the private sector. Sunflower in Sudan is grown in two seasons winter and summer and is recognized as a crop with high potential that can successfully meet future oil requirements (Rahmtalla, 2015).

1.10.2 Composition of sunflower oil

Like most vegetable oil sunflower composed of triacyl glycerols (98-99%) and a small proportion of phospholipids. The unsaponifiable matter contains tocopherols, sterols and waxes, beside other substances.

There are three commercial types of sunflower oil differing in their oleic and linoleic acid content, but having nearly equal content of palmitic acid.

Table (1.10): The percentage of fatty acid composition of sunflower oil

| Fatty acid | Regular | High - oleic | Mild - oleic |
|-------------------|----------------|---------------------|---------------------|
| Palmitic (16:0) | 5.0 – 7.6 | 2.6 – 5.0 | 4.0 – 5.5 |
| Oleic (18:1) | 14.0 – 39.4 | 75.0 – 90.7 | 43.1 – 71.8 |
| Linoleic (18:2) | 48.3 – 74.0 | 2.1 – 17.0 | 18.7 – 45.3 |
| Arachidic (20:0) | 0.1 – 0.5 | 0.2 – 0.5 | 0.2 – 0.4 |
| Behenic (22:0) | 0.3 – 1.5 | 0.5 – 1.6 | 0.6 – 1.1 |
| Lignoceric(24:0) | Nd – 0.5 | Nd – 0.5 | 0.3 – 0.4 |

The percentage composition of major triacyl-glycerol not exceeds 1%. The phospholipids content of crude regular sunflower between 0.5% and 1.2, which consists mainly of phosphatidyl cholines, phosphatidyl ethanolamines, phosphatide linositols and phosphatidic acid. Most of which is removed from the crude oil by water degumming. The unsaponifiable matter of crude sunflower oil amounts to less than 15 g /kg, it is composed of sterols tocopherols, tocotrinols and minor components.

1.11 Soybean

1.12.1 Scientific classification of Soybean

| | |
|------------|----------------|
| Kingdom | : Plantae |
| Division | : Angiosperm |
| Class | : Eudicots |
| Sub class | : Fabales |
| Family | : Leguminaceae |
| Sub family | : Faboideae |
| Genus | : Glucine |
| Species | : G. max |

Soybeans are globally important crop, providing oil and protein. Man knows soybean since early decays in East Asia and from there spreads to all over the world. Soybean introduced to Africa from China in the late 19th century. During World War (1) soybean became important in North America and Europe chiefly as substituted protein food and as a

source of edible oil. The main producers are United States (36%), Brazil (36%), Argentina (8%), (China 5%) and India (4%). Cultivation of soya bean grows successfully in climates with hot summers. The standard for measuring protein quality of soybean is the nutritional equivalent of meat and eggs for human growth and health. Natural soybean seeds are oval shaped and consist of three major parts: seed coat or hull, Cotyledon and germs or hypocotyl. Table (1.11) shows the approximate composition of the seeds of soybean.

Table (1.11): the approximate composition of the seeds of soybean

| Components | Yield | Protein | Carbohydrate | Oil | Ash |
|-------------------|--------------|----------------|---------------------|------------|------------|
| Whole seed | 100.0 | 40.3 | 33.9 | 21.0 | 4.9 |
| Catyledon | 90.3 | 42.8 | 29.4 | 22.8 | 5.0 |
| Hull | 7.3 | 8.8 | 85.9 | 1.0 | 4.3 |
| Hypocotyl | 2.4 | 40.8 | 43.4 | 11.4 | 4.4 |

1.11.2 Oil composition

Crude oil recovered by solvent extract or mechanical pressing contains various classes of lipid. It consists primarily of neutral lipids, which include tri, di and mono acyl glycerols, free fatty acids and polar lipids such as phospholipids .It also contains a minor amount of unsaponifiable matter that includes phyto-sterols, tocopherols and hydro carbons such as squealers. Trace metals are found in ppm concentration (Wang *et al.*, 2001). Table (1.12) shows the composition of crude and refined soybean oil.

Table (1.12) Composition of crude and refined Soy bean oil

| Composition | Crude oil | Refined oil |
|---------------------------|------------------|--------------------|
| Triacylglycerol (%) | 95 – 97 | >99 |
| Phospholipids (%) | 1.5 – 2.5 | 0.003 – 0.045 |
| Unsaponifiable matter (%) | 1.6 | 0.3 |
| Phytosterols | 0.33 | 0.13 |
| Tocopherols | 0.15 – 0.21 | 0.11 – 0.18 |
| Hysrocarbons | 0.014 | 0.01 |
| Free fatty acids (%) | 0.3 – 0.7 | < 0.05 |
| Trace metals (ppm) | | |
| Iron | 1 - 3 | 0.1 – 0.3 |
| Copper | 0.03 – 0.05 | 0.02 – 0.006 |

Source: Pryde, (1980).

Fatty acids of soy bean oil consist mainly of linoleic acid, oleic acid, palmitic acid, beside others in low concentrations. Table (1.13) illustrates the fatty acids composition of soybean oil.

Table (1.13) The fatty acids composition (wt. %) of oil from soybean oil .

| Fatty Acid | (Wt. %) |
|----------------------|----------------|
| Lauric (12:0) | - |
| Myristic (14: 0) | 0.1 |
| Palmitic (16: 0) | 11.0 |
| Palmitoleic (16 : 1) | 0.1 |
| Stearic (18 : 0) | 4.6 |
| Oleic (18 : 1) | 23.4 |

(Continues)

| | | |
|---------------|----------|------|
| Linoleic | (18 : 2) | 53.2 |
| Linolenic | (18 : 3) | 7.8 |
| Arachidinic | (20 : 0) | 0.3 |
| Gadoleic | (20 : 1) | - |
| Eicosadieroic | (20 : 2) | - |
| Behenic | (22 : 0) | 0.1 |
| Lignoceric | (24 : 0) | - |

Source: Orthoef (1996)

1.12 Objectives

1.12.1 General objectives

- 1- To study the chemistry of edible oils in general with especial focus on sunflower oil and soybean oil because soybean is promising oil in Sudan.
- 2- To study the chemistry of natural antioxidants with especial concern on sesame oil and ginger roots.

1.12.2 Special objectives

- 1- To investigate use of natural antioxidants to increase the shelf life of vegetables oils.
- 2-To study the application of sesame oil and ginger roots extract as antioxidants for soybean and sunflower oils.

2.0 Materials and methods

2.1 Materials

2.1.1 Plant materials

Fresh ginger root (*Zingiber Officinale*) were procured from Khartoum local market, washed with distilled water, dried with air, ground and stored in a container in a refrigerator.

Sunflower oil under study procured from Arabian Company for oils. Soybean seeds (Sudan 1) were procured from Agriculture Research Centre (Gezira State) .The crude soybean oil was extracted by cold pressing extraction in local market.

The sesame seeds were purchased from local market (Ommdrman). The crude oil of sesame oil was extracted by cold pressing extraction.

2.1.2 Chemicals

All chemicals used in this study were obtained from LOBA company (India), for an analytical grade.

2.1.2.1 Reagents

Sulphuric acid , hydrochloric acid, boric acid , glacial acetic acid, sodium hydroxide potassium hydroxide ,sodium thiosulphate , potassium iodide , sodium chloride ,Wij's reagent , Kjeldal catalyst (copper sulphate + sodium sulphate) , diphenyl Picryl Hydrazide (DPPH) , phenolphthalein , methyl red and starch .

2.1.2.2 Solvents

Dichloromethane , diethyl ether , chloroform , methanol , ethanol , hexane dimethyl sulphoxide (DMSO) .

2.1. 2.3 Instrumentation

1- Rotary evaporator type KRVUD 56/45, Buch.

2- Oven (Herus), 230 V- 50/60Hz.

3- Furnace (Herus electronic/ muffle furnace).

4-Atomic absorption photometer, model Perkin Elemer version 220.

5- Viscometer (HAAKE 6 plus type 387- 0100) thermo electronic.

6- Refractometer (D-22296 Hamburg, type KRUSS- Germany.

7- Digital tintometer type lovibond House, SP4752, UK.

8- Spectrophotometer (multiplayer reader).

9- Gas chromatography –mass spectroscopy, type QP2010 ultra, column: RTX - 5m, length: 20 m, diameter: 0.25 mm, carrier gas : Helium.

2.2 Methods

2.2.1 Extraction of ginger oil

A sample of 50g of ground ginger was dissolved in 400cm³ of distilled water in conical flask and connected to the Clevenger apparatus. The system was heated in boiling water for 5-6 hours .The oil was then collected from the upper layer (Kamaliroosta *et al.* 2013).

The percentage of oil =
$$\frac{\text{wt.of oil}}{\text{wt.of sample}} \times 100$$

2.2.2 Extraction by dichloromethane solvent (DCM)

Accurately 50 g of ground ginger was dissolved in 250 cm³ of dichloromethane. The mixture was shaken and left over night at room temperature, filtered with whatman No.1 filter paper. The filtrate was evaporated below 40°C in rotary evaporator and then was kept in a container in a refrigerator.

The percentage of dichloromethane extract =
$$\frac{\text{wt.of extract}}{\text{wt.of sample}} \times 100 .$$

2.2.3 Addition of natural antioxidants to sunflower and soybean oils

The dichloromethane extract of ginger or sesame oil was added to make different concentrations of 200ppm, 300ppm, 400ppm, 500ppm or 600ppm, each, to refined sunflower or crude soybean oil.

2.2.4 Approximate analysis of ginger roots

All approximate analysis of ginger roots were done according to official methods of the Association of Official Agriculture Chemist, 1990.

2.2.4.1 Moisture content

An accurately 0.2 g of sample was placed, in an oven at 105°C for 5 hours , cooled in desiccator and weighed . The procedure was repeated to obtain constant weight .The percentage of the moisture content was calculated according to the following equation:

$$\text{Moisture content} = \frac{(\text{wt. of sample} - \text{wt. of dry sample})}{\text{wt. of sample}} \times 100$$

2.2.4.2 Ash content

Accurate weighed 2.0 g of sample was placed in dry crucible, heated in muffle furnace at 550°C for 6 hours, cooled in desiccator and weighed .The percentages of the total ash content were calculated according to the following relation:

$$\text{Total ash content} = \frac{\text{wt. of ash}}{\text{wt. of sample}} \times 100$$

2.2.4.3 Determination of protein content

The protein content was obtained by using Kjeldahl method. 0.5 g of sample was weighed in a piece of filter paper. Kjeldahl was added. The mixture (Kjeldahl catalyst and the sample) was dissolved in concentrated sulphuric (10cm³) in a Kjeldahl flask .The solution was heated till the colour became pale yellowish- green. After cooling, it was diluted with distilled water, 15cm³ of sodium hydroxide (30%) were added and mounted into a distillation system. The distillate containing ammonia was received in a conical flask containing 25cm³ of 2% boric acid with drops of methyl red as indicator. When all ammonia had been collected, the

distillate was titrated against a standard solution of 0.02 N HCl. A blank was also titrated without adding the sample.

$$\text{Nitrogen} = \frac{(V_2 - V_1) \times N \times 0.01401 \times 100}{\text{wt. of sample}}$$

Where v_2 ≡ the volume of titrant.

V_1 ≡ the volume of blank.

$$\text{Protein \%} = \text{nitrogen content} \times 6.6$$

Where 6.6 is nitrogen conversation factor.

2.2.4.4 Determination of fiber content

About 5.0g of sample was dissolved in 200 cm³ sulphuric acid (0.225 N), boiled for 30 min. and filtered. 200 cm³ of sodium hydroxide (0.313 N) was added to the precipitate, boiled for 30 min, filtered and washed the filtrate with hot distilled water and alcohol. The filtrate was dried, weighed and ashed at 500-600°C for 2 hours; then the fiber content was calculated by subtracting the weight of ash from the weight of precipitate.

$$\text{Fiber \%} = \frac{\text{wt. of fiber}}{\text{wt. of sample}} \times 100$$

2.2.4.5 Carbohydrate content

The percentage of carbohydrate content was calculated by subtracting the summation of moisture, ash, protein, and fiber from the weight of sample.

2.2.4.6 Determination of essential elements

Accurately 1.0 g of sample was placed in crucible, heated in a furnace at 550° C for 5 hours , cooled , dissolved in concentrated hydrochloric acid and filtered . The solution was transferred to 100 cm³ distilled water.

Atomic absorption photometer , was used for determining sodium , iron , chromium , manganese , copper ,zinc , calcium, lead and aluminium .

2.2.5 Determination of Physiochemical properties of sesame, sunflower and soybean oils

2.2.5.1 Peroxide Value (PV)

The peroxide value was performed according to (AOAC, 1990).

Procedure:

0.5 g of oil sample was dissolved in 30 cm³ of mixture of acetic acid and chloroform (3:2). 0.5 cm³ of saturated potassium iodide solution was added. The solution was shaken for one min, kept in the dark (10 – 30 min.) and then titrated against 0.01N sodium thiosulphate, using 0.5 cm³ starch as indicator.

$$\text{Peroxide Value (PV)} = \frac{S-B \times N \times 1000}{\text{wt. of sample}}$$

B ≡ volume of titrant, cm³ of blank

S ≡ volume of titrant, cm³ of sample

N ≡ nolarity of sodium thio sulphate

2.2.5.2 Iodine value (IV)

This experiment was carried out according to (AOAC, 1990).

Procedure:

2.0 g of oil sample was dissolved into 10 cm³ of chloroform and 20 cm³ of wj's reagent was added. The mixture was shaken well and then allowed to stand in the dark for 30 minutes; 15 cm³ of potassium iodide solution (1%) and 100 cm³ of water were added and then titrated against 0.1N sodium thiosulphate using starch as indicator.

$$IV = \frac{(B-A) \times 126.9 \times 100}{wt. \text{ of sample}}$$

B ≡ volume of titrant, cm³ of blank

A ≡ volume of titrant, cm³ of sample

2.2.5.3 Acidity (AV and FFA)

Procedure:

2.0 g of oil was dissolved in 50 cm³ of mixture of ethanol and ether (1:1%). Then the solution neutralized with 0.1N sodium hydroxide and ph.ph. as indicator.

$$(Av) = \frac{\text{volume of (titrant} \times 0.1 \times 5.61}{wt \text{ of sample}}$$

$$\text{Free Fatty Acid (FFA)} = \frac{Av}{2}$$

2.2.5.4 Viscosity (V)

The viscosity was done according to (AOAC, 1990).

Procedure:

An appropriate cylinder of the instrument was chosen and then filled with 5 cm³ of oil sample and placed inside the instrument. The switch bottom was opened, to readily the oil, and then displays the viscosity directly in poise.

2.2.5.5 Refractive Index (RI)

Refractive index was determined by, refractometer at 28°C as described by (AOAC, 1984).

Procedure:

The source of light was opened, the place of the sample was washed by a drop of ethanol and the temperature of instrument was measured .Then the instrument was adjusted with distill water by turning the scale adjustment to move along the measuring range until light / dark division appeared and the refractive index of was measured ,then the place of the sample was dried by apiece of cotton on which the oil sample was put , and refractive index of sample was determined .

2.2.5.6 Determiration of colour Intensity (CI)

The colour intensity was recorded in livobond tintometer units of red, yellow and blue by the digital tintometer .

2.2.6 Gas Chromatography –Mass Spectroscopy (GC-MS)

2.2.6.1 Sample preparation (methylation)

2.0 cm³ of oil sample was taken in a test tube, and 7cm³ alcoholic sodium hydroxide was added. 7 cm³ of mixture of sulphuric acid and methanol (1% v/v) was added, shaken well and left over night. 2 cm³ of super

saturated sodium choloride was added, and 2 cm³ of normal hexane also was added and shaken well; then organic layer was collected, diluted with 5cm³ of diethyl ether. 1g. of sodium thiosulphate was added as drying agent, filtered by syringe filter paper 0.45µm and transferred directly to GC-MS vial.

2.2.7 Diphenylpicrylhydrazyl (DPPH) radical scavenging assay

The antioxidant and radical scavenging of sesame oil and DCM extract of ginger roots was evaluated according to the method of Shimada *et al.*, (1992) with some modification. In 96-wells plate, the test samples were allowed to react with 2.2 di (4-tert-octylphenyl)-picryl-hydrazyl stable free radical (DPPH) for half an hour at 37°C. The concentration of DPPH was kept at 300 µm. The test samples were dissolved in DMSO (Dimethyl sulphoxide) while DPPH was prepared in ethanol. After incubation, decrease in absorbance was measured at 517 nm using multiplate reader spectrophotometer. Percentage radical scavenging activity by samples was determined in comparison with a DMSO treated control group. All tests and analysis were run in triplicate.

3.0 Results and discussion

3.1 A pproximate analysis of ginger

The results of the approximate analysis of ginger are illustrated in Table (3.1.1). The moisture and protein contents were found to be 12.5% and 3.24%, respectively, these results are in a good agreement with those reported by Goplan *et al.* (2004). The ash content was found to be 5.98%. The concentration of essential elements was determined by AAS: sodium, iron, chromium, manganese, copper, zinc, calcium and lead were found to be 10.92, 15.24, 0.02, 11.03, 0.65, 10.96, 111.23 and 0.27 ppm, respectively; these results are very close to those reported early by Adel *et al.*, (2010).

Table (3.1.1): Approximate analysis of ginger:

| Constituents | Results |
|--------------|----------|
| Moisture | 12.5 % |
| Ash | 5.98 % |
| Protein | 3.24 % |
| Carbohydrate | 21.51 % |
| Fiber | 56.86 % |
| Oil content | 1.5 % |
| Sodium | 0.001 % |
| Iron | 0.001% |
| Chromium | 0.02 ppm |
| Manganese | 0.001 % |
| Copper | 0.65 ppm |
| Zinc | 0.001% |
| Calcium | 0.0111% |
| Lead | 0.27 ppm |
| Alminum | N.D. |

N.D. = not detected

Table (3.1.2) provides chemical composition and percentages of compounds present in ginger oil .It shows that zengerben is the major compound (19.96 %); this result is in agreement with those reported by several earlier investigators ; Kamaliroosta et al., (2013) , Sultan et al., (2005) and Pino et al., (2004). Beside, zengerben , there are wide range of compounds: α – curamene (10.93%) , α –farnesene (9.5%) , β – bisabolene (7.45%) , methyl heptadiene (5%) , phallandrene (3.93%) ,citral (3%) ,eucalyptol (2.9%) , camphen (2.2%) ,citronellal(1.26%) and alloarmomadendrene (0.48%) .

Table (3.1.2): Chemical composition in percentage for ginger oil

| Peak | R.time (min) | Area | Area% | Name |
|------|--------------|----------|-------|--|
| 1 | 4.81 | 367860 | 0.06 | 2-Heptanol. |
| 2 | 5.46 | 3545598 | 0.58 | Alpha-pinene. |
| 3 | 5.77 | 13444629 | 2.2 | Camphene. |
| 4 | 6.23 | 212046 | 0.03 | Bicyclo(3.1.)Hexane, 4-methylene-methyl ester. |
| 5 | 6.32 | 784311 | 0.13 | Bicyclo(3.1.1)heptane,6,6-dimethyl ester. |
| 6 | 6.45 | 1129788 | 0.19 | 5-Heptane-2-one, 6 –methyl ester. |
| 7 | 6.52 | 2981737 | 0.49 | Beta-myrcene. |
| 8 | 6.77 | 219279 | 0.04 | Octanal. |
| 9 | 6.85 | 965353 | 0.16 | Apha-phellandrene. |
| 10 | 6.98 | 118205 | 0.02 | 3-Carene. |
| 11 | 7.27 | 534055 | 0.9 | P-Cymene. |
| 12 | 7.39 | 23934562 | 3.93 | Beta-phellandrene. |
| 13 | 7.44 | 17748207 | 2.91 | Eucalyptol. |
| 14 | 7.55 | 1199391 | 0.03 | Acetic acid, 5-methylhex yl-2-methyl ester. |

(Continued)

| | | | | |
|----|-------|----------|------|---|
| 15 | 7.85 | 144102 | 0.02 | Cyclopropane, 11-dimethyl-2-propenyl -methyl ester. |
| 16 | 7.99 | 225987 | 0.04 | Gamma-terpinene. |
| 17 | 8.65 | 2278103 | 0.37 | 2-Carene. |
| 18 | 8.78 | 4153987 | 0.68 | Bicyclo (3.1.1) hept-3-en-2-one, 4, 6, 6-trimethyl ester. |
| 19 | 8.85 | 6634054 | 1.09 | 1, 6-Octadien-3-ol, 3, 7-dimethyl, 2-aminobenzen. |
| 20 | 9.18 | 248370 | 0.04 | Neryllnitrile. |
| 21 | 9.23 | 335022 | 0.05 | Isoborncol. |
| 22 | 9.41 | 315596 | 0.05 | 2-Cyclohexen-1-ol, 1-methyl-4-1-methyl ester. |
| 23 | 9.44 | 408202 | 0.07 | Traans-2-pinanol. |
| 24 | 9.82 | 342324 | 0.06 | 1, 4-Hexadiene, 3, 3, 5-tri methyl ester. |
| 25 | 9.95 | 722560 | 0.22 | (+)-2-Bornanone. |
| 26 | 9.99 | 815795 | 0.13 | 6-Octenal, 3, 7-dimethyl ester. |
| 27 | 10.05 | 461871 | 0.08 | Bicyclo(2.2.1)heptan-2-ol,2,3,3,-trimethyl ester. |
| 28 | 10.23 | 603839 | 0.1 | Bicyclo(2,2,1)heptan-2-ol,1,7,7-trimethyl ester . |
| 29 | 10.42 | 13165450 | 2.16 | Endo-borncol. |
| 30 | 10.49 | 2444062 | 0.4 | 2, 6-Dimethyl-1-nonen-3-yn-5-ol –methyl ester. |
| 31 | 10.63 | 1739300 | 0.29 | Terpinen-4-ol-methyl ester. |
| 32 | 10.91 | 6046164 | 0.99 | L-alpha-terpincol . |
| 33 | 11.61 | 7703032 | 1.26 | Citronellol. |
| 34 | 11.93 | 19134365 | 3.14 | Citral. |
| 35 | 12.55 | 30965795 | 5.08 | 2-Octene, 2-methyl-6-methylene-methyl ester. |
| 36 | 12.66 | 1872895 | 0.31 | Cinnamaldehyde . |
| 37 | 12.92 | 2607570 | 0.43 | Bornyl acetate. |
| 38 | 12.96 | 3095902 | 0.51 | 2-Dodecanone. |
| 39 | 13.97 | 395623 | 0.06 | Delta elmene. |

(Continued)

| | | | | |
|----|-------|-----------|-------|---|
| 40 | 14.14 | 1718815 | 0.28 | Citronyl n-propionate. |
| 41 | 14.64 | 1407569 | 0.23 | Cyclosativene. |
| 42 | 14.76 | 5875684 | 0.96 | Geranyl acetate. |
| 43 | 14.79 | 2711904 | 0.44 | Alpha-cubene . |
| 44 | 15.08 | 6019697 | 0.99 | Cyclohexane. |
| 45 | 15.26 | 1776453 | 0.29 | Beta-curcumene . |
| 46 | 15.88 | 6149326 | 1.01 | 1, 5-Cyclodecadiene, 1, 5-dimethyle-8-methylidene. |
| 47 | 16.2 | 2750553 | 0.45 | (E)-Beta-famesene. |
| 48 | 16.27 | 2170830 | 0.36 | Cyclohexene, 3-(1, 5-dimethyl-4-hexenyl)-6-methylene. |
| 49 | 16.52 | 2927073 | 0.48 | Alloaromadendrene. |
| 50 | 16.8 | 66665595 | 10.93 | Alpha-curcumene. |
| 51 | 16.88 | 6981700 | 1.14 | 1, 6-Cyclodecadiene, 1-methyl-5-methylethyl ester. |
| 52 | 17.05 | 121694885 | 19.96 | Zingiberen. |
| 53 | 17.19 | 57918130 | 9.5 | Alpha-farnesene. |
| 54 | 17.28 | 45404414 | 7.45 | Beta-bisabolene. |
| 55 | 17.71 | 3171765 | 0.52 | Alpha-beranotene |
| 56 | 18.1 | 13018756 | 2.14 | Cyclohexane methanol, 4-ethenyl-alpha4-trimethyl ester. |
| 57 | 18.21 | 9815313 | 1.61 | Trans-nerolidol. |
| 58 | 18.77 | 8793461 | 1.44 | 7-Epi-cis-sesquisabinene hydrate. |
| 59 | 19.17 | 13711644 | 2.25 | Cis-sesquisabinene hydrate. |
| 60 | 19.45 | 12598106 | 2.07 | 7-Epi-trans-sesquisabinene hydrate. |
| 61 | 19.58 | 7176046 | 1.18 | Beta-eudesmene. |
| 62 | 19.94 | 16678244 | 2.74 | Beta-eudesmol. |
| 63 | 20.51 | 9413919 | 1.54 | 6, 10,-dodecadien-1-yn-3-ol, 3, 7, 11-trimethylester. |

(Continued)

| | | | | |
|----|-------|-----------|------|---------------------------------|
| 64 | 22.09 | 2842122 | 0.47 | Tetramethyl-4-methylene chromen |
| 65 | 23.84 | 1709008 | 0.28 | Geranyl-p-cymene |
| 66 | 24.8 | 5616539 | 0.92 | Verticillol |
| | | 609762542 | 100 | |

Tables (3.1.3) provide the main chemical constituents of ginger DCM extract. The table shows that gingerol -3-decanone-5-hydroxyl -phenyl (27.4%) and capaicin (8.49%) are the most abundant of DCM extract , beside other compounds in different ratios including dimethyl ethyl phenyl (3.48%) , behenic alcohol (3.47%) , hexahydro-plotaxene (3.1%) , pelargonic acid (2.99%), paradol (2.93 %) and carinol (2.08 %).These results are in agreement with those reported in earlier papers investigating the structure –activity relationship Gurdip et al. (2008), Ali et al. (2010).

Table (3.1.3): The Chemical constituents of ginger DCM extract

| peak | R.time(min) | Area | Area% | Name |
|------|-------------|---------|-------|--------------------|
| 1 | 4.14 | 122720 | 0.08 | Camphene. |
| 2 | 4.81 | 751425 | 0.48 | Octanal. |
| 3 | 5.33 | 159655 | 0.1 | Beta-Phellandrene. |
| 4 | 7.91 | 233610 | 0.15 | Endo-Borneol. |
| 5 | 8.17 | 1326786 | 0.85 | 1-Dodecene. |
| 6 | 8.33 | 741513 | 0.48 | Dodecane. |
| 7 | 8.5 | 2964 | 1.91 | Decanal. |
| 8 | 8.95 | 122450 | 0.08 | Citronellol. |
| 9 | 9.49 | 169103 | 0.11 | Geraniol. |
| 10 | 10.24 | 276873 | 1.18 | 2-Undecanone. |

(Continued)

| | | | | |
|----|-------|---------|------|---|
| 11 | 10.81 | 286972 | 0.18 | 2-Methoxy-4-vinylphenol. |
| 12 | 12.08 | 2860286 | 1.84 | 1-Tridecene. |
| 13 | 12.23 | 1157936 | 0.75 | Tetrad cane. |
| 14 | 13.9 | 670499 | 0.43 | Beta-Curcumene |
| 15 | 13.95 | 1856783 | 1.19 | Benzene,1-(1,5-dimethyl-4-hexenyl)-4methyl ester . |
| 16 | 14.18 | 3717188 | 2.39 | 1,3Cyclohexadiene, 1, 5 dimethyl ester. |
| 17 | 14.33 | 1261024 | 0.81 | Alpha-Farnesene . |
| 18 | 14.46 | 5410649 | 3.48 | Phenol,2,4-bis1,1-dimethyl ester . |
| 19 | 14.72 | 2250980 | 1.45 | Cyclohexene,3-1,5dimethyl ester . |
| 20 | 15.36 | 538955 | 0.35 | 1,6,10-Dodecatrien-3-ol,3,7,11-trimethyl ester. |
| 21 | 15.75 | 4817158 | 3.1 | 1-Heptadecene. |
| 22 | 15.87 | 1332154 | 0.86 | Nonadecane . |
| 23 | 16.32 | 378824 | 0.24 | 7-Epi-cis-sesquisabinenehydrate. |
| 24 | 16.61 | 678732 | 0.44 | 8-Decen-2one,9-methy,-5-methyl ester . |
| 25 | 16.93 | 6059400 | 3.9 | Butan-2-one,3-hydroxy-2-methoxyphenyl. |
| 26 | 17.09 | 1361169 | 0.88 | Beta-Eudesmol . |
| 27 | 18.42 | 1127072 | 0.73 | Phenol, 2-methyl1, 2, 2-trimethylcyclopentyl. |
| 28 | 18.81 | 5175066 | 3.33 | 1-Nonadecene. |
| 29 | 18.89 | 1277436 | 0.82 | Octadecane. |
| 30 | 19.24 | 2565165 | 1.65 | Cyclohexane, 1, 1-dimethyl ester. |
| 31 | 20.96 | 4407161 | 2.84 | n-Hexadecanoic acid . |
| 32 | 21.27 | 5396963 | 3.47 | Behenic alcohol. |
| 33 | 21.33 | 9772373 | 0.63 | Heneieosane. |

(Continued)

| | | | | |
|----|-------|-----------|-------|---|
| 34 | 22.78 | 670978 | 0.43 | Furan, 2, 5-dibutyl, methyl ester. |
| 35 | 22.86 | 1936734 | 1.25 | Linoleic acid. |
| 36 | 23.14 | 1796085 | 1.16 | Geranyl linallol. |
| 37 | 23.35 | 3598392 | 2.32 | N-Tetracosanol-1. |
| 38 | 23.91 | 3519153 | 2.26 | (4-Methoxy-phenyl)-2-nitrocyclohexyl)-methanol. |
| 39 | 23.98 | 2159964 | 1.39 | 3-Hydroxycarbofuran. |
| 40 | 24.57 | 42328199 | 27.24 | Gingerol. |
| 41 | 24.95 | 4648089 | 2.99 | Noni amide. |
| 42 | 25.21 | 2616734 | 1.68 | 1-Heptacosanol. |
| 43 | 25.47 | 4554793 | 2.93 | Parado. |
| 44 | 26.22 | 3233827 | 2.08 | Carinol. |
| 45 | 26.4 | 1300539 | 8.49 | Capsaicin. |
| 46 | 26.51 | 2737011 | 1.76 | (+)-Lariciresinol . |
| 47 | 26.76 | 2861080 | 1.84 | Dihydrocapsicin. |
| 48 | 26.88 | 3116221 | 2.01 | 9-Tricosene, (Z). |
| | | 155406478 | 100 | |

3.2 Fatty acids of edible oils

Fatty acids composition of edible oils under study (sunflower oil and soybean Oil) in addition to sesame oil was investigated by GC-MS.

The fatty acids of crude sesame oil are shown in Table (3.2.1). The table shows that linoleic is the most abundant (42. 69%), followed by oleic

acid (25.2 %), palmitic (16.0%) and stearic (11.45%), in this decreasing order.

Table (3.2.2) shows the fatty acids of sunflower oil. The fatty acids of refined sunflower oil consist mainly of linoleic (53.50 %), followed by oleic acid (15.66 %), palmitic acid (12.51 %) and stearic acid (9.21 %), in this decreasing order .

Table (3.2.3) shows the fatty acids of soybean oil .The main constituents of fatty acids composition of crude soybean oil are linoleic acid (38.66 %), followed by oleic acid (18.88%), palmitic acid (13.12 %) and stearic acid (8.24%), in this decreasing order .

These results of fatty acids composition of edible oils conform with values reported in the codex, (1993).

Table (3.2.1): Fatty acids composition of crude sesame oil

| Peak | R.Time (min) | Area | Area % | Name |
|------|-----------------|-----------|--------|---|
| 1 | 13.575 | 245464 | 0.04 | Methyl tetradecanoate. |
| 2 | 15.435 | 402524 | 0.07 | 9-Hexadecenoic acid , methyl ester . |
| 3 | 15.480 | 2134043 | 0.36 | 7-Hexadecenoic acid , methyl ester . |
| 4 | 15.698 | 94349292 | 16.01 | Hexadecnoic acid , methyl ester . |
| 5 | 16.444 | 533006 | 0.09 | Cis -10-Heptadecenoic acid , methyl ester . |
| 6 | 16.652 | 941597 | 0.16 | Hexadecanoic acid , 15- methyl , methyl ester. |
| 7 | 17.408 | 251531969 | 42.69 | 9,12- Octadecadienoic acid (Z,Z)-, methyl ester |
| 8 | 17.463 | 148499159 | 25.20 | 9-Octadecenoic acid (Z)-, methyl ester . |
| 9 | 17.617 | 67469100 | 11.45 | Methyl stearate. |

(Continued)

| | | | | |
|----|--------|------------|--------|---|
| 10 | 19.144 | 3561246 | 0.60 | Cis-11 –Eicosenoic acid , methyl ester. |
| 11 | 19.344 | 13720784 | 2.33 | Eicosanoic acid , methyl ester . |
| 12 | 20.963 | 3492990 | 0.59 | Docosanoic acid methyl ester. |
| 13 | 21.729 | 496176 | 0.08 | Tricosanoic acid, methyl ester . |
| 14 | 22.467 | 1875467 | 0.32 | Tetracosanoic acid , methyl ester . |
| | | 5892522853 | 100.00 | |

Table (3.2.2): Fatty acids composition of refined sunflower oil

| Peak | R.Time (min) | Area | Area % | Name |
|------|-----------------|-----------|--------|---|
| 1 | 5.93 | 131984 | 0.02 | Octanoic acid , methyl ester . |
| 2 | 13.568 | 1469979 | 0.22 | Methyl tetradecanoate . |
| 3 | 14.643 | 327670 | 0.05 | Pentadecenoic acid , methyl ester . |
| 4 | 15.431 | 382410 | 0.06 | 7- –Hexadecenoic acid , methyl ester . |
| 5 | 15.476 | 1878766 | 0.28 | 9-Hexadecenoic aci ,methyl ester . |
| 6 | 15.691 | 83715876 | 12.51 | Hexadecenoic acid , methyl ester . |
| 7 | 16.439 | 885628 | 0.13 | cis-10-Heptadecenoic acid, methyl ester . |
| 8 | 16.649 | 944866 | 0.14 | Hexadecanoic acid , 15-methyl ester . |
| 9 | 17.437 | 357897324 | 53.50 | 9,12- Octadecadienoic acid (Z,Z)-,methyl ester |
| 10 | 17.473 | 104789465 | 15.66 | 9-Octadecenoicacid (Z,Z) -,methyl ester . |
| 11 | 17.616 | 61592380 | 9.21 | Methyl stearate . |
| 12 | 18.152 | 3996639 | 0.60 | Methyl 9-cis ,11-trans-octadecadienote . |
| 13 | 18.980 | 3074883 | 0.46 | 9,12-Octadecadienoyl chloride,(Z,Z) . |
| 14 | 19.105 | 1455241 | 0.22 | Oxiraneoctanoic acid , 3-octyl-,methyl ester . |

(Continued)

| | | | | |
|----|--------|-----------|--------|---|
| 15 | 19.141 | 4232898 | 0.63 | Cis-11-Eicosenoic acid , methyl ester . |
| 16 | 16.339 | 8649847 | 1.29 | Eicosenoic acid , methyl ester . |
| 17 | 20.164 | 162183 | 0.02 | Heneicosanoic acid , methyl ester . |
| 18 | 20.256 | 153677 | 0.02 | Phenol , 2,2,-methylenebis {6-(1,1-dimethyl ester)} |
| 19 | 20.960 | 21531989 | 3.22 | Docosanoic acid ,methyl ester . |
| 20 | 21.723 | 933628 | 0.14 | Tricosanoic,methyl ester . |
| 21 | 22.461 | 7824312 | 1.17 | Tetracosanoic acid ,methyl ester . |
| 22 | 23.791 | 2911743 | 0.44 | Stigmasterol . |
| | | 668943388 | 100.00 | |

Table (3.2.3): Fatty acids composition of crude soybean oil

| Peak | R.Time (min) | Area | Area % | Name |
|------|-----------------|---------|--------|---------------------------------------|
| 1 | 3.356 | 35328 | 0.00 | Hexanoic acid , methyl ester . |
| 2 | 4.647 | 20698 | 0.00 | p- Cymen . |
| 3 | 5.936 | 53264 | 0.00 | Octanoic acid , methyl ester . |
| 4 | 11.256 | 78703 | 0.01 | Dodecnoic acid , methyl ester . |
| 5 | 11.576 | 42979 | 0.00 | Nonanedioic acid , dimethyl ester . |
| 6 | 13.571 | 2558260 | 0.21 | Methyl tetradecanoate . |
| 7 | 14.379 | 403098 | 0.03 | 6- Octadecenoic acid , methyl ester . |
| 8 | 14.484 | 350589 | 0.03 | 5-Octadecenoic acid , methyl ester . |
| 9 | 14.644 | 479290 | 0.04 | Pentadecanoic acid , methyl ester . |
| 10 | 15.373 | 225939 | 0.02 | 7,10-Hxadecadienoic , methyl ester . |
| 11 | 15.436 | 778673 | 0.06 | 7-Hexadecenoic acid , methyl ester . |
| 12 | 15.479 | 3151653 | 0.26 | 9- Hexadecenoic acid , methyl ester . |

(Continued)

| | | | | |
|----|--------|-----------|-------|---|
| 13 | 15.519 | 264593 | 0.02 | 9,12 Hexadecadienoic acid , methyl ester . |
| 14 | 15.572 | 434469 | 0.04 | Methyl 11-hexadecenoate . |
| 15 | 15.710 | 158022850 | 13.12 | Pentadecanoic acid , 14-methyl -,methyl ester |
| 16 | 16.440 | 2060512 | 0.17 | Methyl 9- heptadecenoate . |
| 17 | 16.651 | 2601766 | 0.22 | Heptadecanoic acid , methyl ester . |
| 18 | 17.437 | 465594169 | 38.66 | 9,12 –Octadecandienoic acid (Z,Z)methyl ester |
| 19 | 17.484 | 227323979 | 18.88 | 9-Octadecenoic acid (Z) -,methyl ester . |
| 20 | 17.625 | 99176560 | 8.24 | Mrthyl stearate . |
| 21 | 18.988 | 7467507 | 0.26 | 8, 11,14 –Docosatrienoic acid , methyl ester . |
| 22 | 19.151 | 36433692 | 3.03 | 11-Eicosenoic acid , methyl ester . |
| 23 | 19.198 | 6192025 | 0.51 | Methyl 9- eicosenoate . |
| 24 | 19.343 | 18311389 | 1.52 | Eicosanoic acid, methyl ester . |
| 25 | 19.397 | 2729345 | 0.23 | PGH I, methyl ester . |
| 26 | 19.506 | 1162789 | 0.10 | 9,12-Octadecadienoyl chloride ,(z,Z) |
| 27 | 19.845 | 906163 | 0.08 | Tricyclo{20.8.0.0(17,16) }triacontane . |
| 28 | 19.982 | 938777 | 0.08 | Octadecanoic acid ,9,10-dihydroxy-,methyl ester |
| 29 | 20.165 | 851797 | 0.07 | Heneicosanoic acid , methyl ester . |
| 30 | 20.261 | 261467 | 0.02 | Phenol 2,2-methylene bis{ 6-(1,1,methyl ester) |
| 31 | 20.812 | 121467211 | 1.09 | 13-Docosenoic acid, methyl ester. |
| 32 | 20.964 | 18876365 | 1.57 | Docosanoic acid, methyl ester. |
| 33 | 21.723 | 1763044 | 0.15 | Tricosanoic acid, methyl ester. |
| 34 | 22.308 | 8620140 | 0.72 | 15-Tetracosenoic acid, methyl ester. |
| 35 | 22.462 | 8782274 | 0.73 | Tetracosanoic acid, methyl ester. |

(Continued)

| | | | | |
|----|--------|------------|--------|---|
| 36 | 23.171 | 1330994 | 0.11 | Pentacosanoic acid , methyl ester . |
| 37 | 23.372 | 3620319 | 0.30 | Lanosta-8,24-dien-3-ol,acetate ,(3-beta) . |
| 38 | 23.860 | 954624 | 0.08 | Hexacosanoic acid , methyl ester . |
| | | 1204321294 | 100.00 | |

3.3 Effects of addition of antioxidant on shelf life of the refined sunflower oil and crude soybean oil

3.3.1 Peroxide value

Peroxide value is defined as milli equivalent of peroxide per kilogram of oil (meq O₂/kg). Peroxide value is a measure of a transient product of oil and fat which break down to form peroxide, hydro peroxide and other products, and it is determined by a redox titration. The assumption is made that the compounds reacting under the condition of test are peroxide or similar product of lipid oxidation (Nielson, 2009).



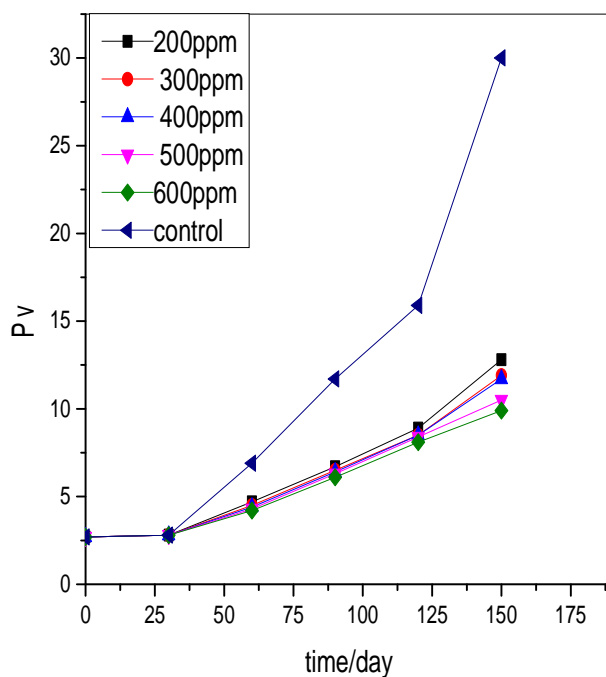
High quality, freshly deodorized fats and oils will have nil or close nil of peroxide value; so PV is important as decisive value that oil or lipid has no longer nutritional value.

Table (3.3.1.1) and Fig (3.3.1.1) illustrate the changes in PV of refined sunflower oil, treated with sesame oil as antioxidant in different concentrations (0,200,300,400,500 and 600ppm) through five months (150 days) as storage period at room temperature (28°C) . Samples free of antioxidant (control) showed clear increase in PV from 2.7 to 30 meq O₂/kg of oil by the end of storage period. Meanwhile samples containing different concentrations of antioxidant showed remarkable decrease in PV in direct proportion to the concentration of antioxidant from 2.7 to 12.8 and 11.9 meq O₂/kg at 200 and 300ppm of sesame oil, respectively; so

500 and 600ppm showed less increase in PV from 2.7 to 10.5 and 9.9, respectively. Several earlier investigations (Hassnein *et al.* 2003) and (Chu *et al.* 1998) reported just such a correlation.

Table (3.3.1.1) Effect of the addition of sesame oil as antioxidant on peroxide values of refined sunflower oil during its storage period.

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 2.7 | 2.7 | 2.7 | 2.7 | 2.7 | 2.7 |
| 30 | 2.8 | 2.8 | 2.8 | 2.8 | 2.8 | 2.8 |
| 60 | 4.7 | 4.5 | 4.4 | 4.3 | 4.2 | 6.9 |
| 90 | 6.7 | 6.5 | 6.4 | 6.3 | 6.1 | 11.7 |
| 120 | 8.9 | 8.5 | 8.5 | 8.4 | 8.1 | 15.9 |
| 150 | 12.8 | 11.9 | 11.7 | 10.5 | 9.9 | 30 |



Fig(3.3.1.1): Curves of peroxide values of sunflower oil treated with sesame oil as antioxidant against storage time .

Table (3.3.1.2) and Fig (3.3.1.2) show the changes in PV of refined sunflower oil , treated with DCM extracted from ginger roots as antioxidant in different concentrations (0,200 ,300 ,400 ,500 ,and 600ppm) through five months (150 days) at room temperature (28° C). Samples free of antioxidant have high PV from 2.7 to 30 meq O₂/kg of oil. Samples which were treated with DCM extract showed slightly increase in PV from 2.7 to 13.7 and 12.5 meq O₂/kg for 200 and 300 ppm, respectively. Samples with 500 and 600ppm showed tenuous increase in PV compared with control from 2.7 to 10.9 and 9.5meq O₂/ kg of oil, respectively .These results agreed with those obtained in previous studies of Kikuzaki *et al.* (1993) , Xuesong *et .al.* (1997) and Rehman *et al.* (2003) .

Table (3.3.1.3) and Fig (3.3.1.3) explain the changes in PV for crude soybean oil which was treated with sesame oil as antioxidant in different concentrations (0,200,300,400, 500 and 600ppm). Samples free of antioxidant (control) showed remarkable increase in PV from 4.0 to 20.5 meqO₂/kg of oil, in contrast samples which were treated with antioxidant showed clearly shift in PV of samples with 200 and 300ppm from initial PV 4.0 to 12.5and 12.0 meq O₂ /kg of oil, respectively. Samples with 500 and 600ppm showed less increasing in PV from 4.0 to 11.5 and 11.0, respectively. These results are in a good agreement with previous studies of Hassnein *et al.* (2012).

Table (3.3.1.4) and Fig (3.3.1.4) show the changes in PV for soybean oil which was treated with DCM extracted from ginger roots in different concentrations (0,200,300, 400, 500 and 600ppm) through five months (150 days). Samples free of antioxidant showed clearly increasing in PV from 4.0 to 20.5meq O₂/kg of oil .Sample which were treated with DCM showed clearly shift in PV

even with slight concentrations, samples with 200 and 300ppm of DCM had increasing from 4.0 to 14.8 and 13.9 meq O₂/kg of oil, respectively, samples which were treated with 500 and 600ppm of DCM had less increasing in PV from 4.0 to 13.2 and 12.7 meq O₂/ kg of oil, respectively.

Table (3.3.1.2): Effect of the addition of dichloromethane (DCM) extract from ginger roots as antioxidant on peroxide values of sunflower oil during its storage period.

| Time (days) | Concentration (ppm) | | | | | |
|-------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 2.7 | 2.7 | 2.7 | 2.7 | 2.7 | 2.7 |
| 30 | 2.8 | 2.7 | 2.8 | 2.8 | 2.8 | 2.8 |
| 60 | 5.7 | 5.4 | 5.2 | 4.9 | 4.7 | 6.9 |
| 90 | 6.5 | 6.1 | 5.9 | 5.7 | 5.5 | 11.7 |
| 120 | 9.0 | 8.7 | 8.5 | 8.2 | 7.9 | 15.9 |
| 150 | 13.7 | 12.5 | 11.7 | 10.9 | 9.5 | 30.0 |

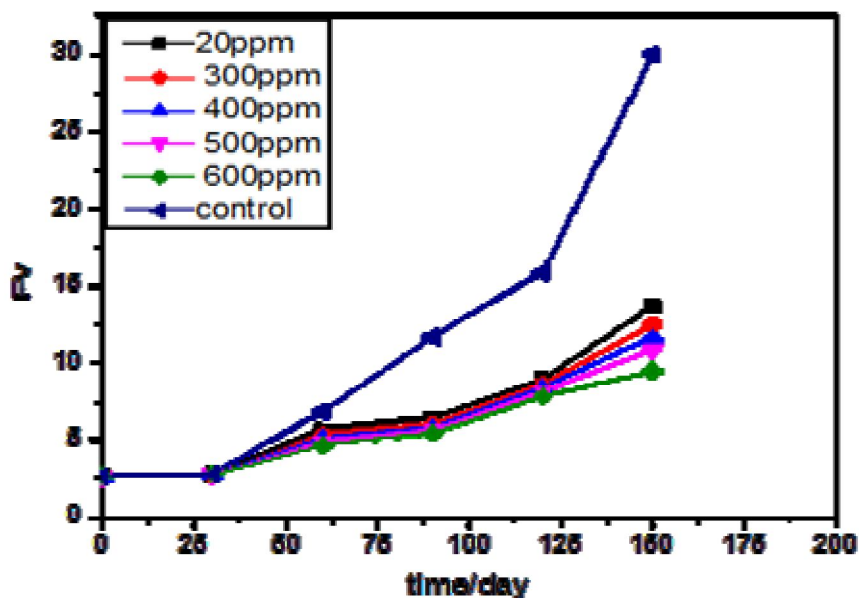


Fig (3.3.1.2): Curves of peroxide values of sunflower oil treated with DCM extract as antioxidant against storage time

Table (3.3.1.3) Effect of the addition of sesame oil as antioxidant on peroxide values of soybean oil on its storage period.

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 |
| 30 | 4.2 | 4.1 | 4.0 | 4.0 | 4.0 | 4.3 |
| 60 | 5.4 | 5.0 | 4.8 | 4.6 | 4.2 | 7.9 |
| 90 | 6.5 | 6.3 | 6.3 | 6.2 | 6.0 | 10.9 |
| 120 | 7.8 | 7.6 | 7.6 | 7.4 | 7.2 | 14.7 |
| 150 | 12.5 | 12.0 | 11.9 | 11.5 | 11.0 | 20.5 |

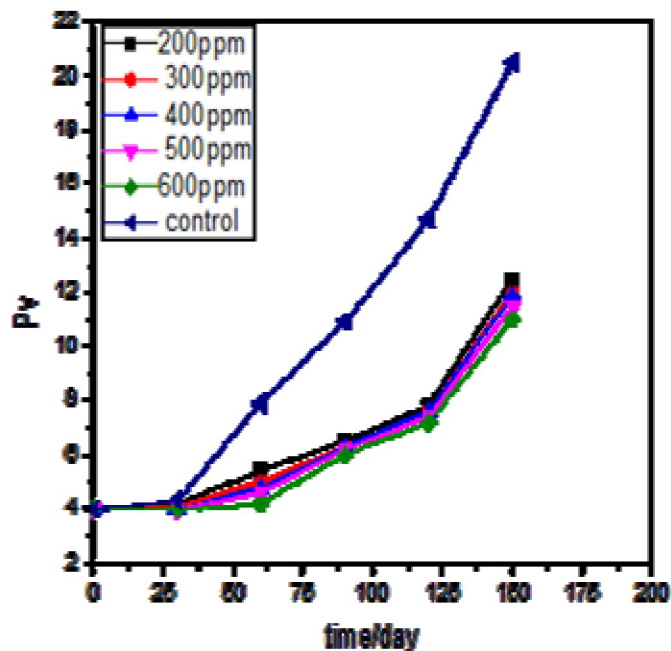


Fig (3.3.1.3): Curves of peroxide values of soybean oil treated with sesame oil as antioxidant against storage time .

Table(3.3.1.4) Effect of the addition of DCM extract from ginger roots as antioxidant on peroxide values of crude soybean oil on its storage period .

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 |
| 30 | 4.7 | 4.5 | 4.3 | 4.2 | 4.2 | 4.3 |
| 60 | 6.9 | 6.4 | 6.4 | 6.2 | 6.1 | 7.9 |
| 90 | 7.9 | 7.7 | 7.5 | 7.2 | 7.2 | 10.9 |
| 120 | 8.9 | 8.8 | 8.5 | 8.3 | 8.1 | 14.7 |
| 150 | 14.8 | 14.0 | 13.9 | 13.2 | 12.7 | 20.5 |

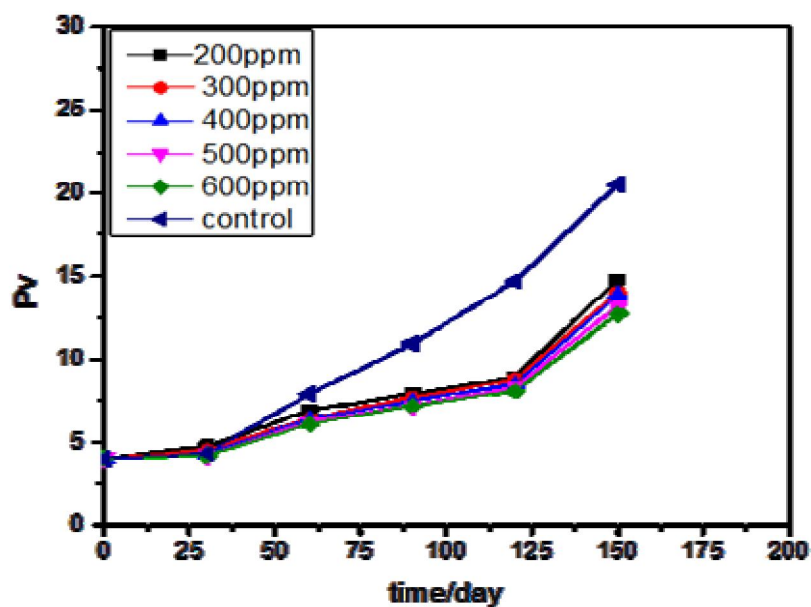


Table (3.3.2.2) and fig (3.3.2.2) show changes in IV of sunflower oil treated with DCM extracted from ginger roots as antioxidant in different concentrations (0,200,300,400,500 and 600ppm). It's found that the IV after the end of storage period is proportion to the concentration of antioxidant in sunflower oil, so samples with 200 or 300ppm had less IV from 120.0 to 115.7 or 116.5, respectively. Samples with higher concentrations of 500 or 600ppm DCM had higher of IV from 120.0 to 117.5 or 118.0 g of I₂/100g of oil, respectively.

Table (3.3.2.3) and Fig (3.3.2.3) show changes in IV of crude soybean oil treated with sesame oil as antioxidant in different concentrations (0,200,300,400,500 and 600ppm). Sample free of antioxidant (control) showed obvious decrease in IV from 130.0 to 110.0g of I₂/100g of oil, while samples with 200 or 300ppm were changed from 130.0 to 117.0 or 119.9 g of I₂/100g of oil, respectively, and samples which were treated with 500 or 600ppm of sesame oil the IV slightly changed from 130.0 to 123.0 or 125.0g of I₂/100g of oil, respectively.

Table (3.3.2.4) and Fig (3.3.2.4) illustrate changes in IV for crude soybean oil treated with DCM extracted from ginger roots as antioxidant in different concentrations (0,200,300,400,500 and 600ppm), through 150 days as storage periods. It's found that, the decreases in IV proportion inversely with concentration of DCM in oil sample, thus samples with 200 or 300 ppm DCM had IV from 130.0 to 118.0 or 119.0g of I₂/100g of oil and samples with 500 or 600ppm DCM from 130.0 to 122.0 or 125.0g of I₂/100g of oil, respectively. Earlier studies Bukola *et al.* (2015) and Chebet *et al.* (2016) reported just similar correlation.

Table (3.3.2.1): Effect of the addition sesame oil as antioxidant on iodine values of sunflower oil during its storage period.

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 120.0 | 120.0 | 120.0 | 120.0 | 120.0 | 120.0 |
| 30 | 119.5 | 119.5 | 119.5 | 119.5 | 119.5 | 119.0 |
| 60 | 118.0 | 118.0 | 118.3 | 118.5 | 118.7 | 117.0 |
| 90 | 115.0 | 115.0 | 115.5 | 117.7 | 117.9 | 114.6 |
| 120 | 113.0 | 113.2 | 113.4 | 113.5 | 113.8 | 110.0 |
| 150 | 112.0 | 112.4 | 112.6 | 112.8 | 113.0 | 109.7 |

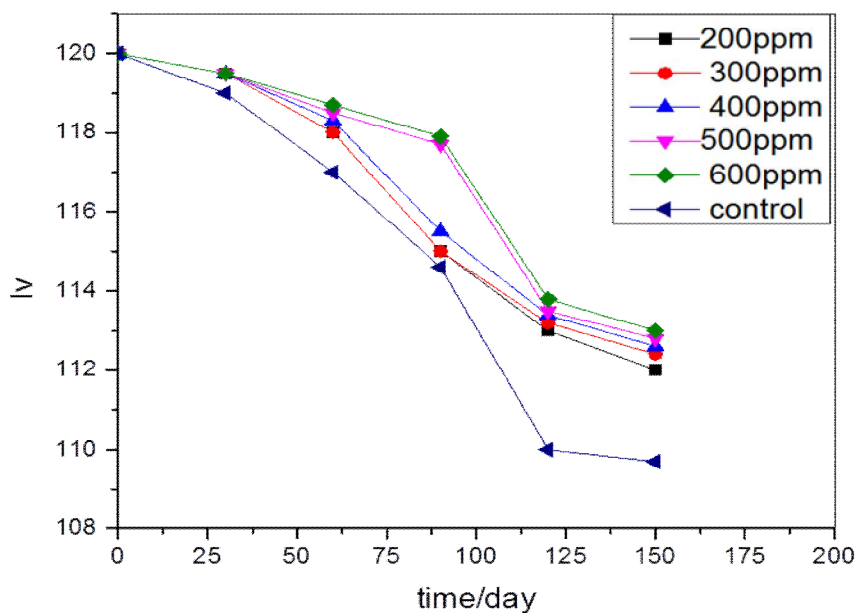


Fig (3.3.2.1): Curves of iodine values of sunflower oil treated with sesame oil as antioxidant against storage time.

Table (3.3.2.2): Effect of the addition DCM extract from ginger roots as antioxidant on iodine values of sunflower oil on its storage period

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 120.0 | 120.0 | 120.0 | 120.0 | 120.0 | 120.0 |
| 30 | 119.5 | 119.5 | 120.0 | 120.0 | 120.0 | 119.0 |
| 60 | 118.0 | 119.0 | 119.0 | 119.0 | 119.5 | 117.0 |
| 90 | 117.5 | 118.0 | 118.5 | 118.5 | 119.0 | 114.6 |
| 120 | 117.0 | 117.5 | 118.0 | 118.0 | 118.5 | 110.0 |
| 150 | 115.7 | 116.5 | 117.0 | 117.5 | 118.0 | 109.7 |

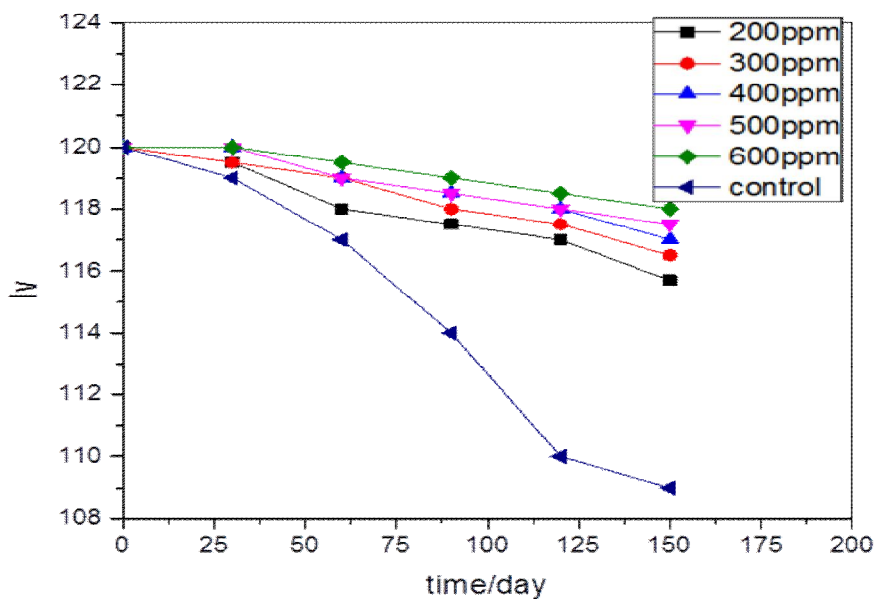


Fig (3.3.2.2):Curves of iodine values of sunflower oil treated with DCM extract of ginger roots as antioxidants against storage time .

Table (3.3.2.3): Effect of the addition of sesame oil as antioxidant on iodine values of soybean oil during storage time .

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 130.0 | 130.0 | 130.0 | 130.0 | 130.0 | 130.0 |
| 30 | 129.0 | 129.0 | 129.5 | 129.5 | 130.0 | 129.0 |
| 60 | 122.0 | 125.0 | 127.0 | 129.0 | 129.0 | 120.0 |
| 90 | 120.0 | 122.0 | 125.0 | 127.0 | 128.0 | 119.0 |
| 120 | 119.0 | 120.0 | 122.0 | 125.0 | 126.0 | 110.8 |
| 150 | 117.0 | 119.0 | 120. | 123.0 | 125.0 | 110.0 |

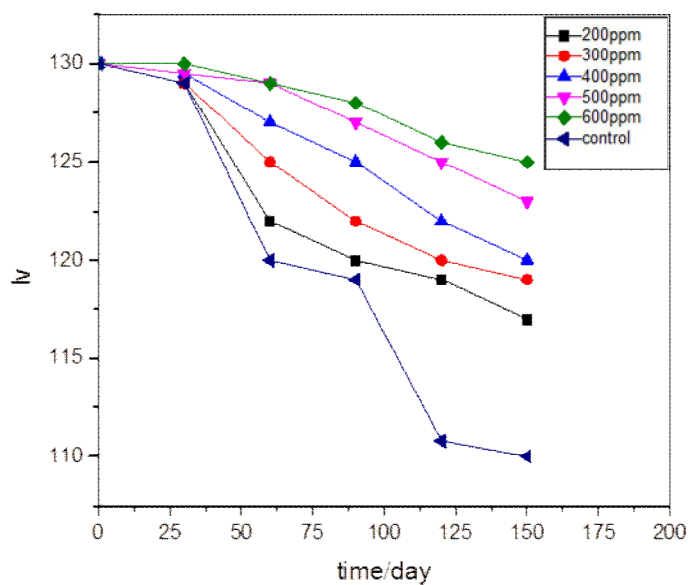


Fig (3.3.2.3): Curves of iodine values of soybean oil treated with sesame oil as antioxidant against storage time.

Table (3.3.2.4): Effect of the addition of dichloromethane (DCM) extract from ginger roots as antioxidant on iodine values of soybean oil on its storage time

| Storage period (days) | Concentration (ppm) | | | | | |
|-----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 130 | 130 | 130 | 130 | 130 | 130 |
| 30 | 129 | 129 | 129 | 129 | 130 | 129 |
| 60 | 125 | 127 | 127 | 128 | 129 | 120 |
| 90 | 122 | 124 | 125 | 125 | 127 | 119 |
| 120 | 120 | 120 | 122 | 124 | 125.9 | 110.8 |
| 150 | 118.5 | 119 | 120 | 122 | 125 | 110.0 |

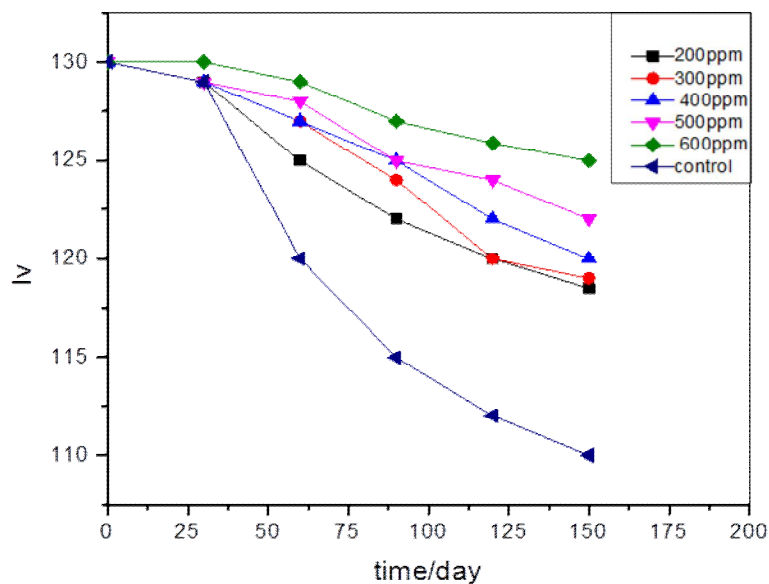


Fig (3.3.2.4) :Curves of iodine values of soybean oil treated with DCM extract as antioxidant against storage time .

3.3.3 Acidity

Is a measure of acid value (Av) in percentages of free fatty acid as oleic acid. Acid value is the number of milligrams (mg) of potassium hydroxide that neutralized the free acid present in 1g of fat or oil .It is a measure of fatty acids hydrolyzed from triacylglycerols. The level of acidity contributed in breakdown of fat or oil after storage or use is a measure of hydrolytic rancidity.

Tables (3.3.3.1) and (3.3.3.2) with Figs (3.3.3.1) and (3.3.3.2) show the changes in acidity (Av and FFA) of sunflower oil treated with sesame oil as antioxidant in different concentrations (0,200,300,400,500and 600ppm) .Samples free of antioxidant (control) showed increase in Av from 1.2 to 2.7 mg of KOH/g of oil and in FFA from 0.6 to 1.35% of oleic acid . Samples treated with 200 or 300ppm sesame oil showed tenuous increase in acidity from 1.2 to 2.5 or 2.3 mg of KOH/g of oil correlated to 1.21or 1.15% of oleic acid . Samples with 500 or 600ppm have AV from 1.2 to 2.1 or 2.0 mg of KOH/g of oil and in 1.05 or 1.0 % of oleic acid , respectively .

Almost identical results were given in Tables (3.3.3.3) and(3.3.3.4) and Figs (3.3.3.3) and (3.3.3.4) for samples of sunflower oil treated with DCM extracted from ginger roots as antioxidant in different concentrations (0,200,300,400,500 and 600ppm).These results were close to those reported earlier by Hassnein, *et .al.*, (2003).

Tables (3.3.3.5) and (3.3.3.6) and Figs (3.3.3.5) and (3.3.3.6) show the changes in acidity (Av and FFA) for soybean oil treated with sesame oil as antioxidant in different concentrations (0,200,300,400,500 and 600ppm) through 150 days as storage period .Samples free of antioxidant showed clearly increase in acidity from 0.9 to 3.0 mg of KOH/g of oil corresponding to form 0.45to 1.5 % of

oleic acid. The same results given by samples of 200 or 300ppm of sesame oil. Samples with 500 or 600ppm showed inconsiderable increase in acidity from 0.9 to 2.4 or 2.3 mg of KOH/g of oil corresponding from 0.45 to 1.2 or 1.15 % of oleic acid, respectively, similar results were given in Tables (3.3.3.7) and (3.3.3.8) and Figs (3.3.3.9) and (3.3.3.9) for crude soybean oil treated with DCM extracted from ginger roots as antioxidant.

Table (3.3.3.1) Effect of the addition sesame oil as antioxidant on acid values of sunflower oil during its storage period

| Storage period (days) | Concentration (ppm) | | | | | |
|-----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 |
| 30 | 1.25 | 1.24 | 1.24 | 1.22 | 1.20 | 1.30 |
| 60 | 1.40 | 1.37 | 1.35 | 1.33 | 1.30 | 1.50 |
| 90 | 1.49 | 1.45 | 1.43 | 1.42 | 1.40 | 2.0 |
| 120 | 2.20 | 1.80 | 1.70 | 1.70 | 1.50 | 2.50 |
| 150 | 2.50 | 2.30 | 2.10 | 2.10 | 2.0 | 2.70 |

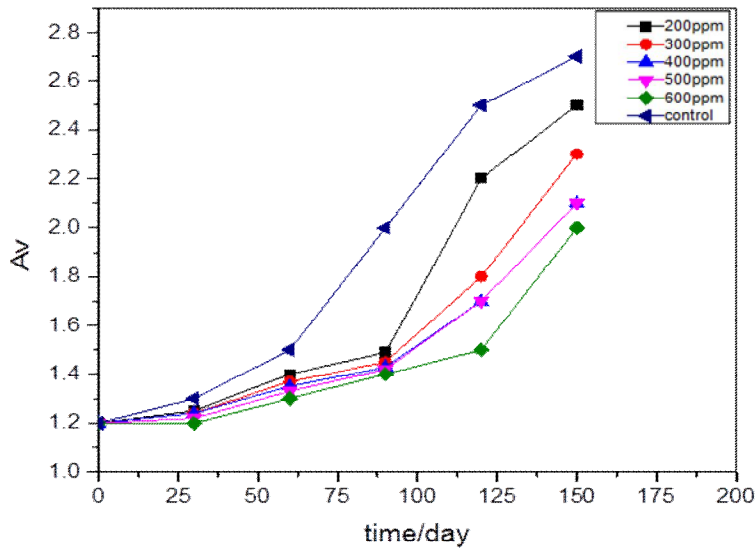


Fig (3.3.3.1): Curves of acid values of refined sunflower oil treated with sesame oil as antioxidant against its storage time .

Table (3.3.3.2): Effect of the addition sesame oil as antioxidant on free fatty acids of sunflower oil against storage period

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 0.60 | 0.60 | 0.60 | 0.60 | 0.60 | 0.60 |
| 30 | 0.63 | 0.62 | 0.62 | 0.61 | 0.60 | 0.65 |
| 60 | 0.70 | 0.69 | 0.68 | 0.67 | 0.65 | 0.75 |
| 90 | 0.75 | 0.73 | 0.72 | 0.71 | 0.70 | 1.0 |
| 120 | 1.1 | 0.90 | 0.85 | 0.85 | 0.75 | 1.25 |
| 150 | 1.21 | 1.15 | 1.05 | 1.05 | 1.0 | 1.35 |

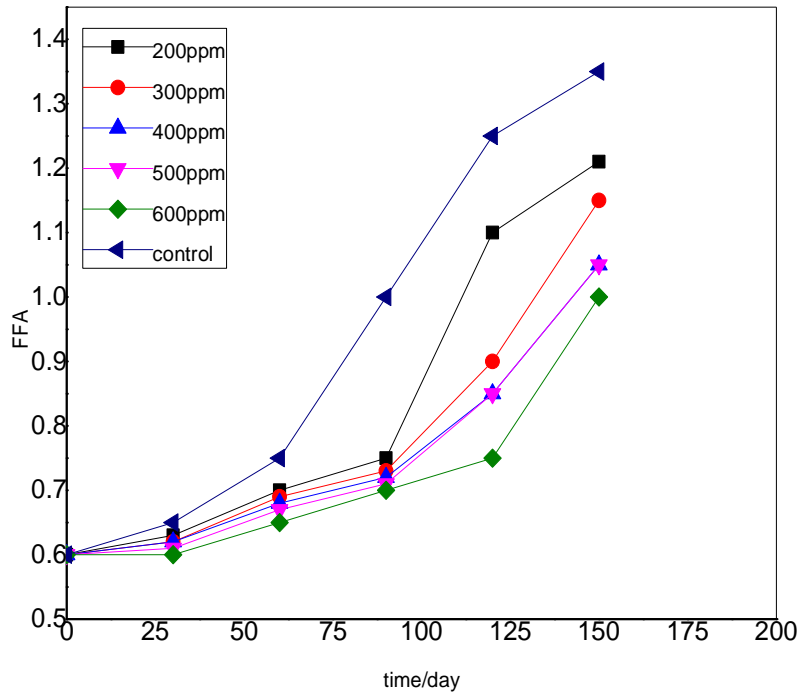


Fig (3.3.3.2):Curves of FFA of sunflower oil treated with sesame oil as antioxidant against storage time

Table (3.3.3.3): Effect of the addition dichloromethane (DCM) from ginger roots as antioxidant on acid values of sunflower oil during its storage time

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 |
| 30 | 1.30 | 1.25 | 1.24 | 1.22 | 1.20 | 1.30 |
| 60 | 1.40 | 1.35 | 1.34 | 1.32 | 1.30 | 1.50 |
| 90 | 1.50 | 1.48 | 1.45 | 1.44 | 1.40 | 2.0 |
| 120 | 1.80 | 1.70 | 1.60 | 1.50 | 1.50 | 2.50 |
| 150 | 2.50 | 2.30 | 2.20 | 2.10 | 2.0 | 2.7 |

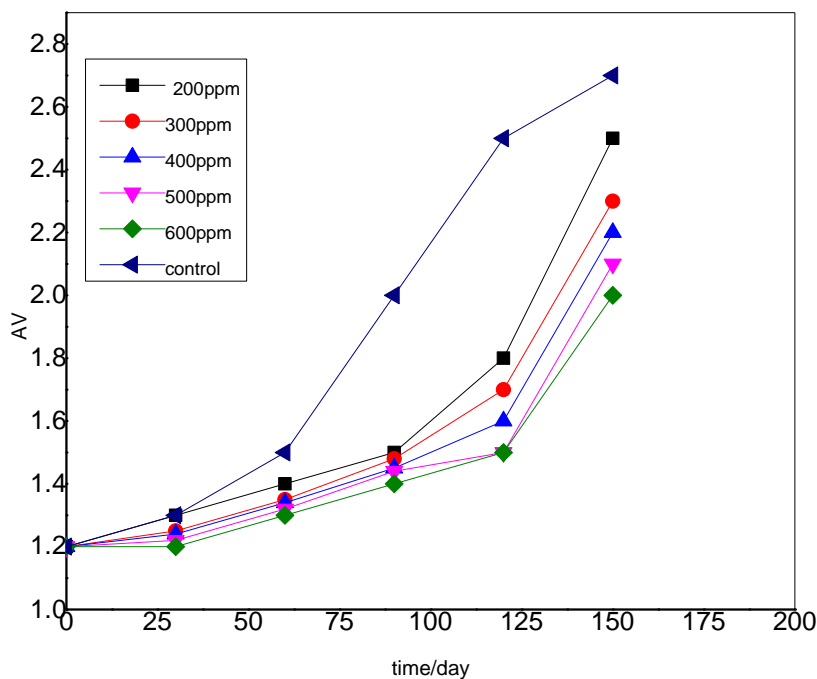


Fig (3.3.3.3): Curves of acid values of sunflower oil treated with DCM extract as antioxidant against its storage time .

Table (3.3.3.4): Effect of the addition of DCM extract from ginger roots as antioxidant on free fatty acids of Sunflower oil during its storage period

| Storage period/day | Concentrations (ppm) | | | | | |
|--------------------|----------------------|--------|--------|--------|---------|------|
| | 200ppm | 300ppm | 400ppm | 600ppm | Control | |
| 0 | 0.60 | 0.60 | 0.60 | 0.60 | 0.60 | 0.60 |
| 30 | 0.65 | 0.63 | 0.62 | 0.61 | 0.60 | 0.65 |
| 60 | 0.70 | 0.66 | 0.67 | 0.66 | 0.65 | 0.75 |
| 90 | 0.75 | 0.73 | 0.73 | 0.72 | 0.72 | 1.0 |
| 120 | 0.90 | 0.85 | 0.80 | 0.75 | 0.75 | 1.25 |
| 150 | 1.25 | 1.15 | 1.10 | 1.05 | 1.0 | 1.35 |

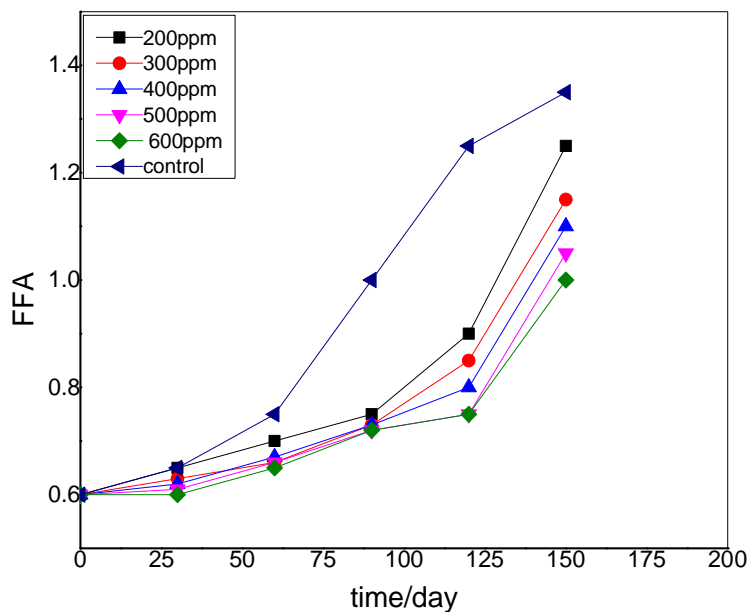


Fig (3.3.3.4): Curves FFA of sunflower oil treated with DCM as antioxidant against storage time

Table (3.3.3.5): Effect of the addition sesame oil as antioxidant on acid value of crude soybean oil during its storage period

| Storage period/day | Concentration (ppm) | | | | | |
|--------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 |
| 30 | 1.2 | 1.2 | 1.1 | 1.0 | 1.0 | 1.4 |
| 60 | 1.5 | 1.3 | 1.2 | 1.1 | 1.1 | 2.1 |
| 90 | 2.5 | 2.3 | 2.0 | 1.7 | 1.5 | 2.7 |
| 120 | 2.6 | 2.4 | 2.3 | 2.2 | 2.0 | 2.9 |
| 150 | 2.7 | 2.6 | 2.5 | 2.4 | 2.3 | 3.0 |

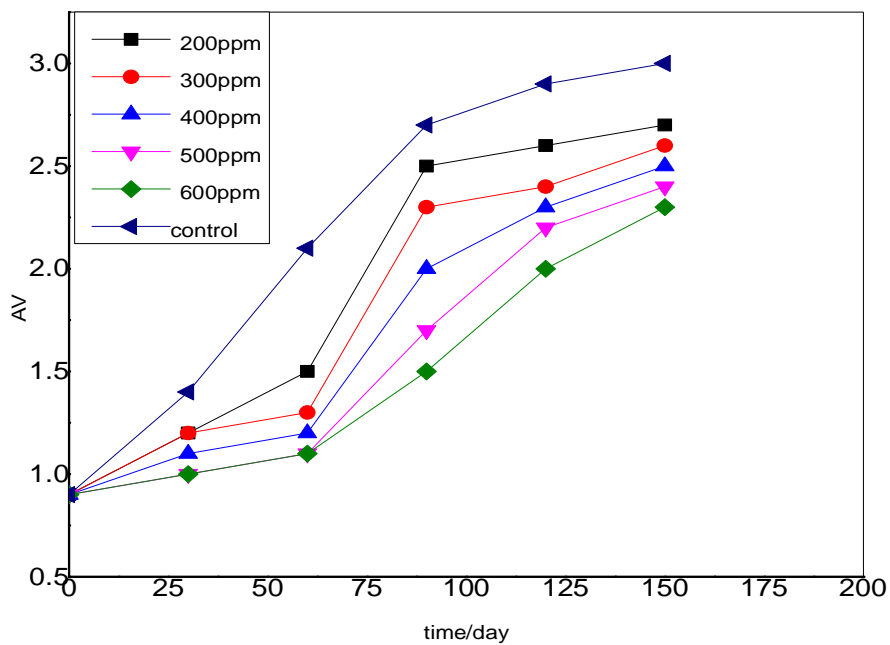


Fig (3.3.3.5): Curves of acid values soybean oil treated with sesame oil as antioxidant against its storage period

Table (3.3.3.6): Effect of the addition sesame oil as antioxidant on free fatty acids of crude soybean oil during storage period

| Storage period/days | Concentration (ppm) | | | | | |
|---------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 |
| 30 | 0.6 | 0.6 | 0.55 | 0.5 | 0.5 | 0.7 |
| 60 | 0.75 | 0.65 | 0.6 | 0.55 | 0.55 | 1.05 |
| 90 | 1.25 | 1.15 | 1.0 | 0.85 | 0.75 | 1.35 |
| 120 | 1.3 | 1.2 | 1.15 | 1.1 | 1.0 | 1.45 |
| 150 | 1.35 | 1.3 | 1.25 | 1.2 | 1.15 | 1.5 |

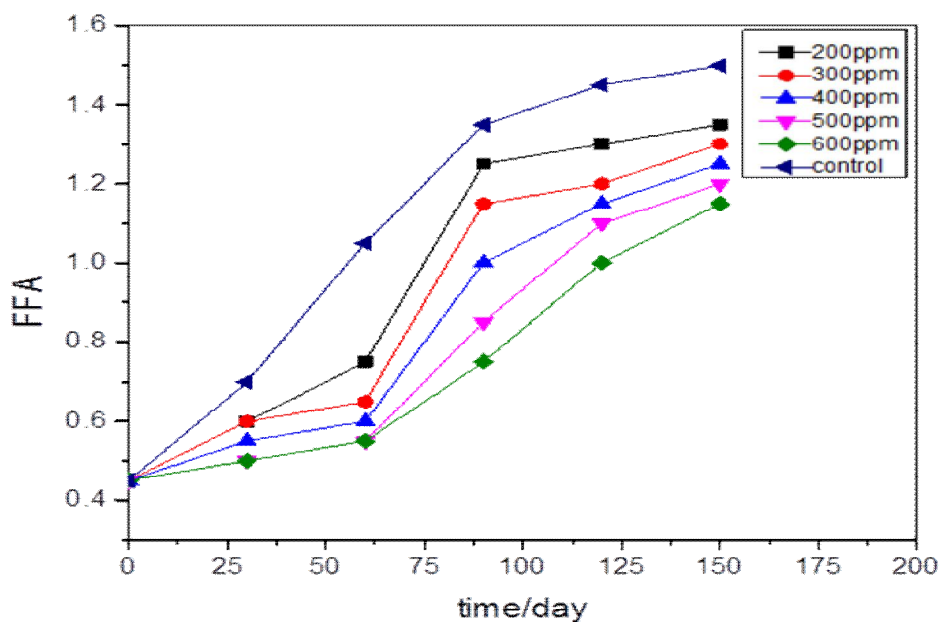


Fig (3.3.3.6): Curves of FFA of soybean oil treated with sesame oil as antioxidant against storage time.

Table (3.3.3.7): Effect of the addition DCM extract from ginger roots as antioxidant on acid values of soybean oil during its storage period

| Storage period/days | Concentration (ppm) | | | | | |
|---------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 | 0.9 |
| 30 | 1.3 | 1.2 | 1.2 | 1.1 | 1.1 | 1.4 |
| 60 | 1.8 | 1.7 | 1.5 | 1.4 | 1.4 | 2.1 |
| 90 | 2.5 | 2.4 | 2.3 | 2.1 | 2.1 | 2.7 |
| 120 | 2.7 | 2.6 | 2.4 | 2.2 | 2.2 | 2.9 |
| 150 | 2.9 | 2.8 | 2.7 | 2.5 | 2.5 | 3.0 |

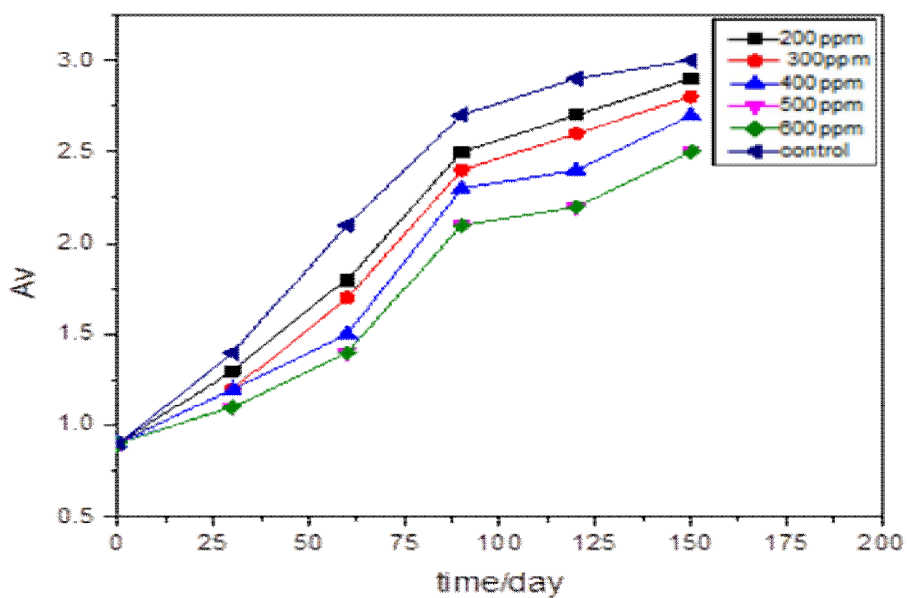


Fig (3.3.3.7): Curves of AV of soybean oil treated with DCM extract from ginger roots as antioxidant against storage time

Table (3.3.3.8) Effect of the addition DCM extract as antioxidant on free fatty acid of soybean oil during its storage period

| Storage period/days | Concentration (ppm) | | | | | |
|---------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 |
| 30 | 0.65 | 0.6 | 0.55 | 0.55 | 0.55 | 0.7 |
| 60 | 0.9 | 0.85 | 0.75 | 0.7 | 0.6 | 1.05 |
| 90 | 1.25 | 1.2 | 1.15 | 1.05 | 1.0 | 1.35 |
| 120 | 1.35 | 1.3 | 1.2 | 1.1 | 1.05 | 1.45 |
| 150 | 1.45 | 1.4 | 1.35 | 1.25 | 1.2 | 1.5 |

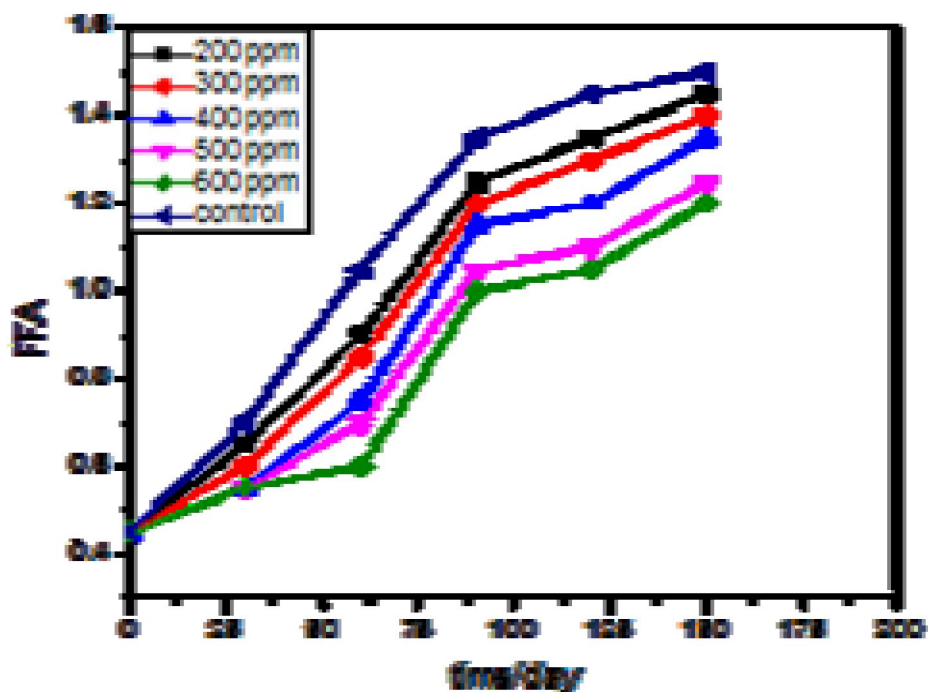


Fig (3.3.3.8): Curves of FFA of soybean oil treated with DCM extract as antioxidant against storage time.

3.3.4 Viscosity

It's a measure of inter action between molecules or of the extent at which fluid resist flow, and it is one of the important properties of an oil which needs to be determined as it influences the ease of handing, transport, and nature of storage Anupama *et al.*, (2007) .Viscosity of oil affected by degree of unsaturation, free fatty acids and temperature. Many investigators found that the viscosity of oil decreased proportionally to the raised of temperature Lang *et al.*, (1992), Nouredini *et al.*, (1997).

Table (3.3.4.1) and Fig (3.3.4.1) show the changes in viscosity in poise for sunflower oil treated with sesame oil as antioxidant in different concentrations (0,200,300,400,500 and 600ppm) through 150days as storage period. Samples free of antioxidant (control) showed considerable decrease in viscosity from 54 to 35.5 poise at the end of storage period. Samples with 200 or 300ppm of sesame oil showed slightly change in viscosity comparable with control from 54 to 40 or 45 poise, respectively. Samples with 500 or 600ppm of sesame oil showed inconsiderable decrease in viscosity from 54 to 47.5 or 47.8 poise, respectively. Similar behavior for samples of sesame oil shown in Table (3.3.4.2) and Fig (3.3.4.2) was obtained when they were treated with DCM extracted from ginger roots as antioxidant in different concentrations (0,200,300,400,500 and 600ppm). Samples with 200 or 300ppm of DCM showed decrease in viscosity from 54 to 37.5 or 40.5 poise, respectively. Samples with 500 or 600ppm of DCM were decreased in viscosity from 54 to 44 or 45 poise, respectively.

Table (3.3.4.2) and Fig (3.3.4.2) show the changes in viscosity for crude soybean oil treated with sesame oil as antioxidant in different concentrations (0,200,300,400,500 and 600ppm) through 150 days as storage period. Samples free of antioxidant (control) showed clearly decrease in viscosity from 52 to 40 poise at the end of storage period. Samples with 200 or 300 ppm of sesame oil showed results close to those of the control from 52 to 40 or 42 poise, respectively. Samples with 500 or 600ppm of sesame oil showed slight decrease in viscosity from 52 to 43 or 44 poise, respectively.

Samples of soybean oil treated with DCM extract shown in Table (3.3.4.3) and Fig (3.3.4.3) show almost identical viscosity results to those of sesame oil antioxidant. The significant value between using sesame oil and DCM extract antioxidants in soybean oil on viscosity was inconsiderable.

Table (3.3.4.1): Effect the addition sesame oil as antioxidant on viscosity of sunflower oil during its storage time

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|---------|--------|--------|---------|
| | 200ppm | 300ppm | 400 ppm | 500ppm | 600ppm | Control |
| 0 | 54 | 54 | 54 | 54 | 54 | 54 |
| 30 | 54 | 54 | 54 | 54 | 54 | 54 |
| 60 | 50.9 | 52.7 | 53 | 53 | 53.3 | 50.0 |
| 90 | 45.7 | 48.5 | 49.0 | 49.5 | 50.0 | 45.0 |
| 120 | 40.5 | 46.5 | 47.5 | 48.0 | 48.0 | 40.0 |
| 150 | 40.0 | 45.0 | 45.8 | 47.5 | 47.8 | 35.5 |

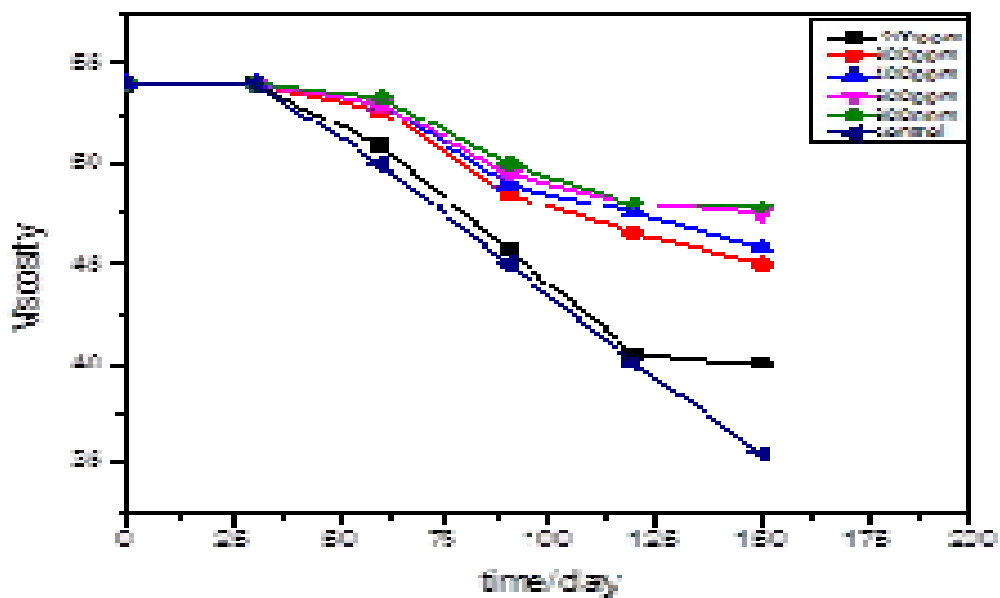


Fig (3.3.4.1): Curves of viscosity of sunflower oil treated with sesame oil as antioxidant during storage time.

Table (3.3.4.2): Effect of the addition DCM extract of ginger roots as antioxidant on viscosity of sunflower oil during its storage period

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 54.0 | 54.0 | 54.0 | 54.0 | 54.0 | 54.0 |
| 30 | 53.4 | 53.6 | 53.6 | 53.7 | 53.8 | 54.0 |
| 60 | 50.7 | 52.5 | 52.7 | 53.5 | 53.6 | 50.0 |
| 90 | 45.0 | 45.5 | 45.5 | 45.7 | 45.9 | 45.0 |
| 120 | 40.0 | 40.9 | 42.5 | 44.5 | 45.5 | 40.0 |
| 150 | 37.5 | 40.5 | 42.0 | 44.0 | 45.0 | 35.5 |

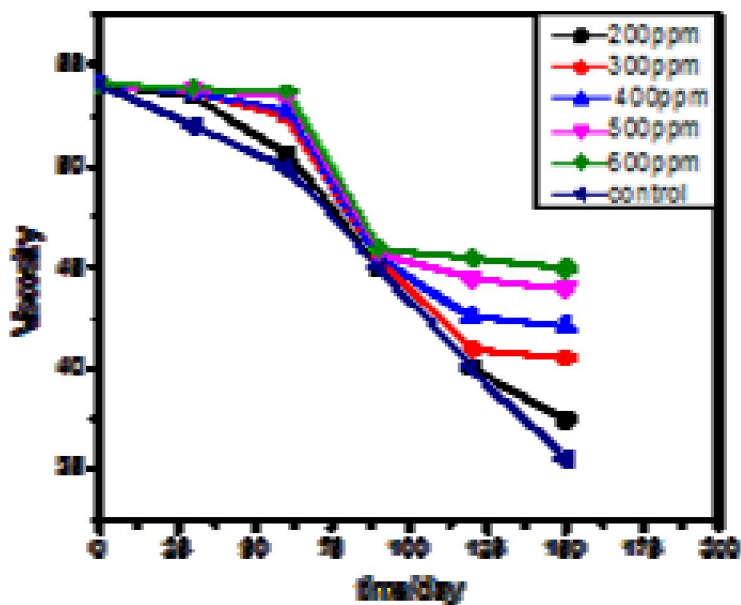


Fig (3.3.4.2): Curves of viscosity of sunflower oil treated with DCM extract as antioxidant against its storage time.

Table (3. 3.4.3): Effect of the addition sesame oil as antioxidant on viscosity of soybean oil during its storage period

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 52 | 52 | 52 | 52 | 52 | 52 |
| 30 | 50 | 50 | 51 | 51 | 52 | 50 |
| 60 | 45 | 47 | 47 | 48 | 50 | 44 |
| 90 | 43 | 45 | 46 | 47 | 48 | 43 |
| 120 | 42 | 43 | 44 | 45 | 45 | 42 |
| 150 | 40 | 42 | 42 | 43 | 44 | 40 |

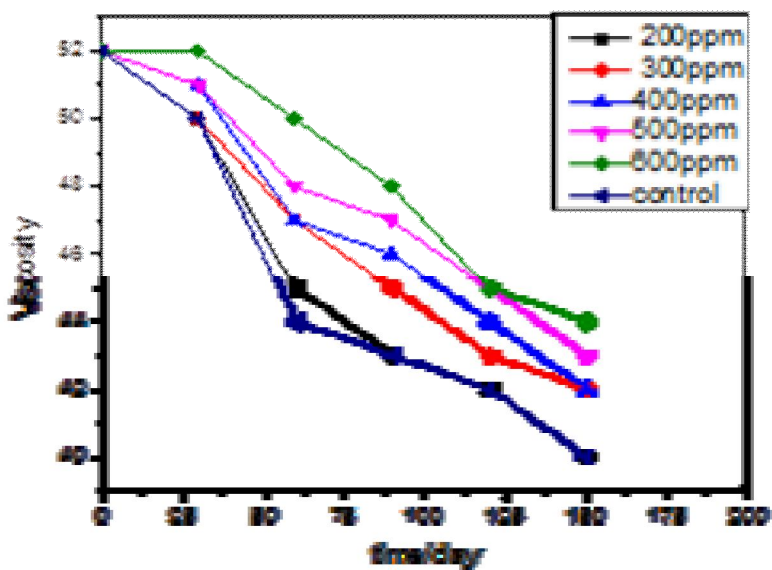


Fig (3.3.4.3): Curves of viscosity of soybean oil treated with sesame oil as antioxidant against storage time.

Table (3.3.4.4): Effect of the addition DCM extract from ginger roots as antioxidant on viscosity of soybean oil during its storage period.

| Storage period(days) | Concentration | | | | | |
|----------------------|---------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 52 | 52 | 52 | 52 | 52 | 52 |
| 30 | 50 | 50 | 51 | 51 | 52 | 50 |
| 60 | 45 | 47 | 47 | 50 | 52 | 44 |
| 90 | 43 | 45 | 46 | 48 | 48 | 43 |
| 120 | 42 | 43 | 44 | 45 | 45 | 42 |
| 150 | 40 | 42 | 42 | 43 | 44 | 40 |

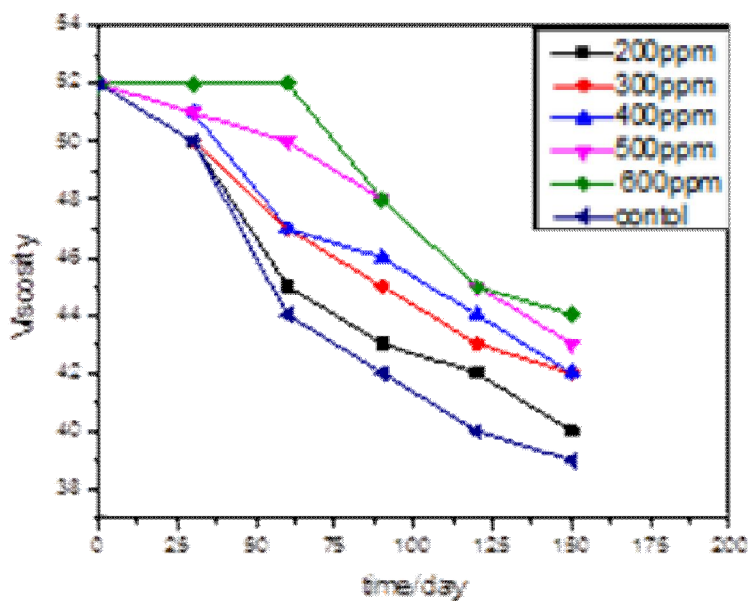


Fig (3.3.4.4): Curves of viscosity of soybean oil treated with DCM extract as antioxidant against storage time.

3.3.5 Refractive index (RI)

The refractive index (RI) of oil is defined as the ratio of speed of light in air (vacuum) to the speed of light in the oil (Nielson , 2009), and it is related to the amount of saturation, free fatty acids content, oxidation and heating of the oil; so refractive index is used as a measure of purity and the degree of oxidation, it is found that refractive index of oil is directly proportional to the increase of temperature (Gulla , *et al.*, 2012) .

Table (3.3.5.1) and Fig (3.3.5.1) show the changes in RI for refined sunflower oil treated with sesame oil as antioxidant in different concentrations(0, 200, 300, 400, 500 and 600ppm) through 150days as storage period .Samples free of antioxidant showed tenuous increase in RI from 1.467 to 1.478 . Samples treated with 200 or 300ppm of sesame oil did not show considerable increase in RI from 1.467 to 1.476 or 1.474, respectively. Samples treated with 500 or 600ppm of sesame oil also showed slight increase in RI from 1.467 to 1.472 or 1.471, respectively. These results confirmed the reported studies of Hassnein *et al.* (2012).

Table (3.3.5.2) and Fig (3.3.5.2) show the changes in RI for refined sunflower oil treated with DCM extracted from ginger roots as antioxidant in different concentration (0,200,300,400,500 and 600ppm) through 150 days as storage period .Samples treated with 200 or 300ppm of DCM showed each similar results from 1.467 to 1.476 . Samples treated with 500 or 600ppm of DCM showed slight increase in RI from 1.467 to 1.472 or 1.470, respectively.

Table (3.3.5.3) and Fig (3.3.5.3) show changes in RI for crude soybean oil treated with sesame oil as antioxidant in different concentrations (0,200, 300,400,500 and 600ppm) through 150 days as storage period. Samples free of

antioxidant (control) show slight changes in RI values from 1.470 to 1.488 at the end of storage period. Samples treated with 200 or 300ppm of sesame oil showed slight increase in RI from 1.470 to 1.484 or 1.482, respectively. Samples treated with 500 or 600ppm of sesame oil showed tenuous increase in RI from 1.470 to 1.479 or 1.477, respectively.

Table (3.3.5.4) and Fig (3.3.5.4) illustrate the changes in RI for crude soybean oil treated with DCM extracted from ginger roots as antioxidant in different concentrations (0,200,300,400,500and 600ppm) through 150 days as storage period. Samples treated with 200 or 300ppm of DCM extract showed inconsiderable increases in RI values from 1.470 to 1.477 or 1.475, respectively. Samples treated with 500 or 600ppm of DCM extract showed each negligible increase in RI values from 1.470 to 1.474.

The insignificant RI changes obtained during the studied storage period suggested that they could not be used to determine the deterioration of the oil during storage but though it could be used initially to identify its type . These findings confirmed those obtained by earlier investigators including Hassnein *et al.* (2012), Gulla *et al.* (2012), Mordret *et al.* (1985) and Ngassapa *et al.* (2012)

Table (3.3.5.1): Effect of the addition sesame oil as antioxidant on refractive index of sunflower oil during its storage period .

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 1.467 | 1.467 | 1.467 | 1.467 | 1.467 | 1.467 |
| 30 | 1.468 | 1.468 | 1.468 | 1.468 | 1.468 | 1.468 |
| 60 | 1.470 | 1.469 | 1.469 | 1.468 | 1.468 | 1.470 |
| 90 | 1.472 | 1.469 | 1.470 | 1.469 | 1.469 | 1.472 |
| 120 | 1.474 | 1.472 | 1.470 | 1.470 | 1.470 | 1.476 |
| 150 | 1.476 | 1.474 | 1.472 | 1.472 | 1.471 | 1.478 |

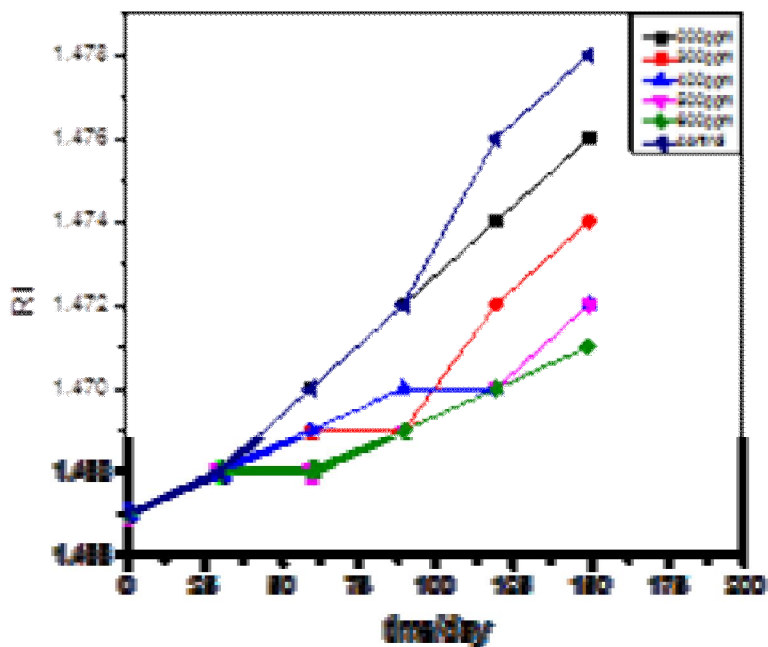


Fig (3.3.5.1): Curves of RI of sunflower oil treated with sesame oil as antioxidant against its storage time .

Table (3.3.5.2): Effect of the addition DCM extract of ginger roots as antioxidant on RI of sunflower oil during storage period

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 1.467 | 1.467 | 1.467 | 1.467 | 1.467 | 1.467 |
| 30 | 1.468 | 1.468 | 1.468 | 1.468 | 1.467 | 1.468 |
| 60 | 1.470 | 1.470 | 1.469 | 1.469 | 1.468 | 1.470 |
| 90 | 1.473 | 1.472 | 1.471 | 1.470 | 1.469 | 1.472 |
| 120 | 1.474 | 1.474 | 1.472 | 1.470 | 1.470 | 1.476 |
| 150 | 1.476 | 1.476 | 1.474 | 1.472 | 1.470 | 1.478 |

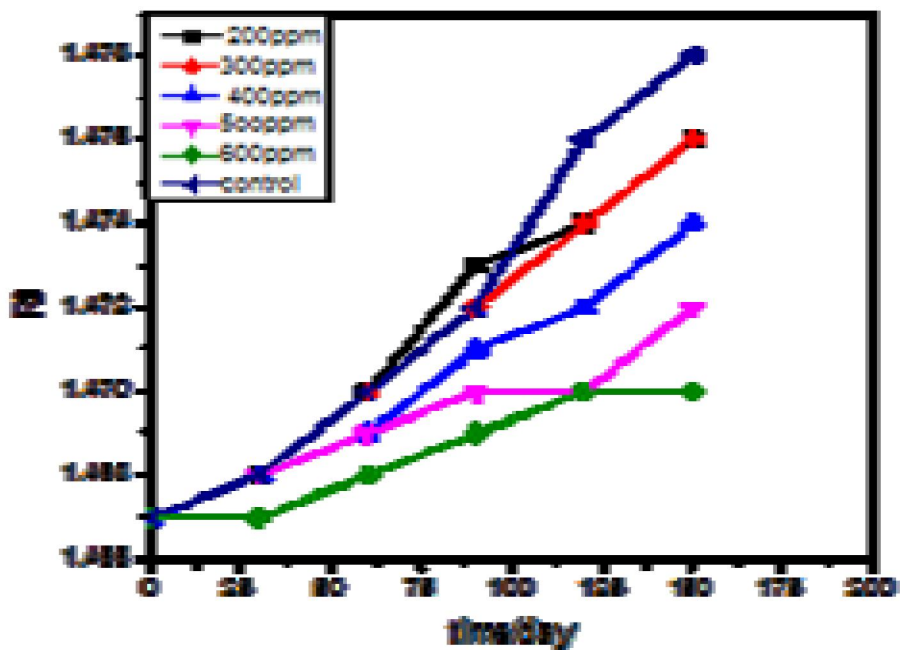


Fig (3.3.5.2): Curves of RI of sunflower oil treated with DCM extract as antioxidant against storage time.

Table (3.3.5.3): Effect of the addition sesame oil as antioxidant on refractive index of soybean oil during its storage time

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 1.470 | 1.470 | 1.470 | 1.470 | 1.470 | 1.470 |
| 30 | 1.474 | 1.473 | 1.472 | 1.471 | 1.470 | 1.474 |
| 60 | 1.476 | 1.475 | 1.474 | 1.473 | 1.472 | 1.478 |
| 90 | 1.479 | 1.479 | 1.477 | 1.475 | 1.474 | 1.479 |
| 120 | 1.482 | 1.480 | 1.479 | 1.477 | 1.475 | 1.485 |
| 150 | 1.484 | 1.482 | 1.480 | 1.479 | 1.477 | 1.488 |

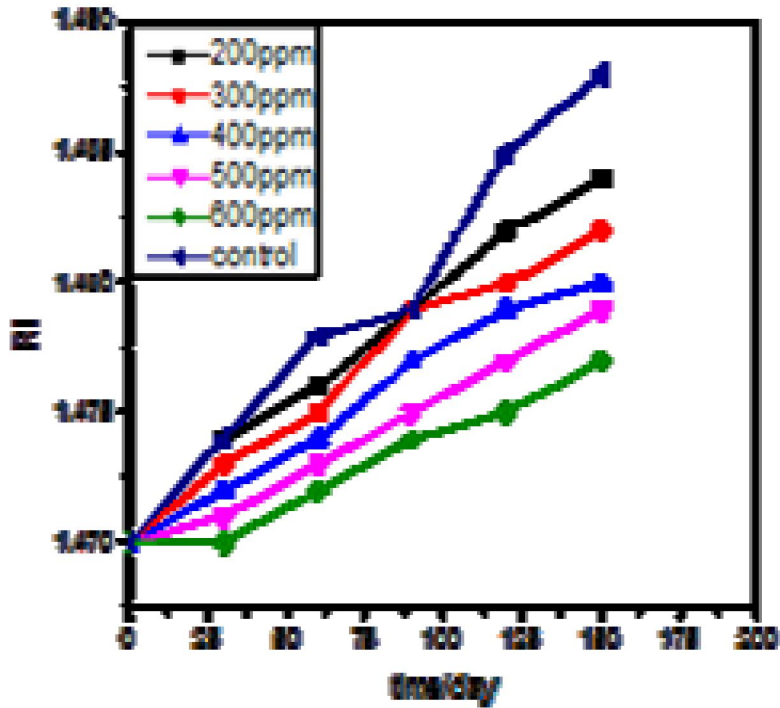


Fig (3.3.5.3): Curves of RI of soybean oil treated with sesame oil as antioxidant against storage time.

Table (3.3.5.4): Effect of the addition DCM extract from ginger roots as antioxidant on RI of soybean oil during its storage period

| Storage period(days) | Concentration (ppm) | | | | | |
|----------------------|---------------------|--------|--------|--------|--------|---------|
| | 200ppm | 300ppm | 400ppm | 500ppm | 600ppm | Control |
| 0 | 1.470 | 1.470 | 1.470 | 1.470 | 1.470 | 1.470 |
| 30 | 1.470 | 1.470 | 1.470 | 1.470 | 1.470 | 1.474 |
| 60 | 1.474 | 1.473 | 1.472 | 1.472 | 1.471 | 1.478 |
| 90 | 1.475 | 1.474 | 1.472 | 1.473 | 1.472 | 1.479 |
| 120 | 1.476 | 1.475 | 1.474 | 1.473 | 1.473 | 1.485 |
| 150 | 1.477 | 1.475 | 1.475 | 1.474 | 1.474 | 1.488 |

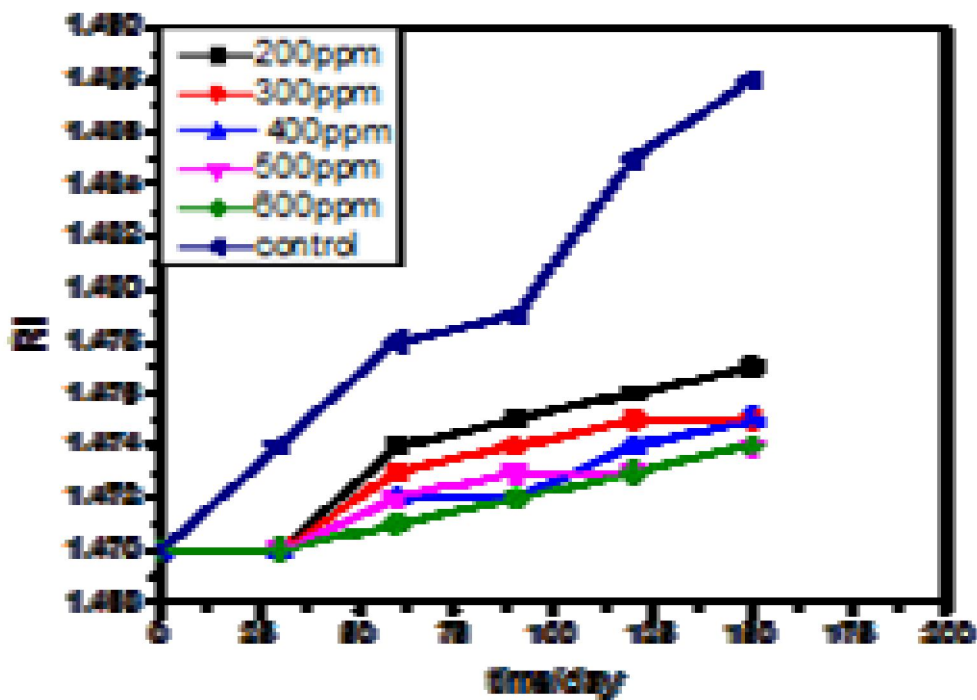


Fig (3.3.5.4): Curves of RI of soybean oil treated with DCM extract as antioxidant against its storage time.

3.3.6 Colour Intensity (CI)

Carotenoids and chlorophylls are the most abundant lipochromes of vegetable oils. The carotenoid and chlorophyll contents of fully refined oil are considerably lower than crude oil; hence the light amber colour of refined sunflower oil turns to pale yellow on bleaching and the reddish colour of crude soybean contributed to β -carotene.

Tables (3.3.6.1) and (3.3.6.2) show the changes in CI of sunflower oil both cases treated with sesame oil or DCM extracted from ginger roots as antioxidants, respectively, each in different concentrations (0,200,300,400,500 and 600ppm), the results were almost identical. The yellow colour in all samples remained unchanged at 1.3. The red colour in all samples changed slightly from 0.4 initially to 0.2 finally at the end of storage period. The difference in CI between samples which was treated with antioxidants (sesame /or DCM) and control insignificant.

Tables (3.3.6.3) and (3.3.6.4) illustrate the changes in CI of crude soybean oil treated with sesame oil or DCM extracted from ginger roots as antioxidants, respectively, in different concentrations (0,200,300,400,500 and 600ppm), through 150 days as storage period. The yellow colour in all samples remained unchanged at 7.0. The red colour in samples free of antioxidants (sesame oil and/or DCM extract) changed slightly from 3.1 at initially to 3.0 at the end of storage period. Samples treated with antioxidants (sesame oil and/or DCM extract) showed inconsiderable change in red colour from 3.1 to 3.0.

Table (3.3.6.1): Effect of the addition of sesame oil as antioxidant to sunflower oil on livobond colour readings

| Storage period(days) | Concentration (ppm) | | | | | | | | | | | |
|----------------------|---------------------|-----|--------|-----|--------|-----|--------|-----|--------|-----|---------|-----|
| | 200ppm | | 300ppm | | 400ppm | | 500ppm | | 600ppm | | Control | |
| | Y | R | Y | R | Y | R | Y | R | Y | R | Y | R |
| 0 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 |
| 30 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.3 |
| 60 | 1.3 | 0.3 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.3 |
| 90 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.4 | 1.3 | 0.2 |
| 120 | 1.3 | 0.2 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.2 |
| 150 | 1.3 | 0.2 | 1.3 | 0.2 | 1.3 | 0.2 | 1.3 | 0.2 | 1.3 | 0.2 | 1.3 | 0.2 |

Table (3.3.6.2): Effect of the addition of DCM extract from ginger roots as antioxidant on livobond colour readings of sunflower oil during storage period

| Storage period(days) | Concentration (ppm) | | | | | | | | | | | |
|----------------------|---------------------|-----|--------|-----|--------|-----|--------|-----|--------|-----|---------|-----|
| | 200ppm | | 300ppm | | 400ppm | | 500ppm | | 600ppm | | Control | |
| | Y | R | Y | R | Y | R | Y | R | Y | R | Y | R |
| 0 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 |
| 30 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 |
| 60 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.4 | 1.3 | 0.3 |
| 90 | 1.3 | 0.4 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.4 | 1.3 | 0.3 |
| 120 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.3 | 1.3 | 0.2 |
| 150 | 1.3 | 0.2 | 1.3 | 0.2 | 1.3 | 0.2 | 1.3 | 0.2 | 1.3 | 0.2 | 1.3 | 0.2 |

Table (3.3.6.3): Effect of the addition of sesame oil as antioxidant to soybean oil on livobond colour reading during its storage time

| Storage period(days) | Concentration (ppm) | | | | | | | | | | | |
|----------------------|---------------------|-----|--------|-----|--------|-----|--------|-----|--------|-----|---------|-----|
| | 200ppm | | 300ppm | | 400ppm | | 500ppm | | 600ppm | | Control | |
| | Y | R | Y | R | Y | R | Y | R | Y | R | Y | R |
| 0 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 |
| 30 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 |
| 60 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 |
| 90 | 7.0 | 3.0 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.0 |
| 120 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 |
| 150 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 |

Table (3.3.6.): Effect of the addition of DCM extract from ginger roots as antioxidant to soybean oil on livobond colour readings during storage time

| Storage period(days) | Concentration (ppm) | | | | | | | | | | | |
|----------------------|---------------------|-----|--------|-----|--------|-----|--------|-----|--------|-----|---------|-----|
| | 200ppm | | 300ppm | | 400ppm | | 500ppm | | 600ppm | | control | |
| | Y | R | Y | R | Y | R | Y | R | Y | R | Y | R |
| 0 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 |
| 30 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 |
| 60 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 |
| 90 | 7.0 | 3.0 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.1 | 7.0 | 3.0 |
| 120 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.1 | 7.0 | 3.0 |
| 150 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 | 7.0 | 3.0 |

3.3.7 2, 2-Diphenyl-1-picrylhydrazyl (DPPH)scavenging

2, 2-Diphenyl-1-picrylhydrazyl (DPPH) is a stable free radical and has been commonly used to screen phenolic compounds containing high free radical scavenging ability (Wettasingh *et al.*, 2000). When hydrogen atom or electron was transferred to the single electron in DPPH, the absorbance at 515-517 nm decreased proportionally to the increase of non-radical form of DPPH. Conventionally, high free radical scavenging ability is regarded as high antioxidant activity (Lee *et al.*, 2007).

Table (3.3.7.1) shows the measure of DPPH scavenging of sesame oil or DCM extracted from ginger roots comparable with propyl gallate as standard antioxidant scavenger. It showed that DCM ginger extract is very strong scavenger (80%) close to the standard (94.7%). Despite sesame oil showed weak affinity to scavenging (4.9%) yet its result contrasted with that of the practical and also with previous results of sesame oil as antioxidant reported by Hassnein *et al.* (2012). The controversy might be attributed to the modification of the applied method.

Table (3.3.7.1): The scavenging ability DPPH,Sesame oil and DCM ginger extract

| Sample | % RSA \pm (SD) |
|---------------------------------|-------------------|
| DCM extracted from ginger roots | 80 \pm .01 |
| Sesame oil | 4.0 \pm 0.04 |
| Standard (Propyl gallate) | 94.7 \pm 0.26 |

4.0 Conclusions and recommendations

4.1 Conclusions

This work was aimed to study in depth the chemistry of oils to surmount the problem of their rancidity by replacing the addition of synthetic antioxidants with that of natural antioxidants for their safety. Several natural products were investigated including ginger rhizome and sesame oil as antioxidants for common edible oils.

The following findings have been obtained:

- 1- Ginger rhizome as well as sesame oil have rich natural antioxidant constituents.
- 2-The DCM extract from ginger roots could be classified as a proper antioxidant.
- 3-Not only the crude soybean oil but also the refined sunflower oil from Arabian Company for Oils had only a maximum shortage life of two months.
- 4-The physiochemical properties were less significant and were useless in the identification of stored oil .They were useful only in the initial identification the oil. Peroxide and iodine values, however, could be used in the determination of quality and nutritional values of even moderately stored oil.
- 5- As chemical investigations of stability of stored oil treated with as much as 600ppm natural antioxidant , did not reveal any significant difference in the results from that oil treated with 500ppm , the later concentration was chosen as effective concentration of the natural antioxidant .

4.2 Recommendations

The critically needed:

1- Sudan land is a vast country with various natural vegetation and rich in natural products containing various antioxidants. Vast research work is critically need to extract, purify and apply these natural antioxidants.

2- Several organic solvents including methanol, ethanol, chloroform, acetone and tetracarbonchloride have been adopted to extract the constituents of ginger rhizomes. Further investigations are needed to determine the most efficient solvent in extracting the required antioxidant to be added to vegetable oils to increase their storage period.

3- Crude sesame oil, one of the important vegetable oils produced in Sudan, contains uninutrients such as sesamin, sesamol and sesamolin. These constituents can also extract, purified and tested as antioxidant additive for edible oils.

4- Chemistry can greatly serve the society in detecting harmful constituents on edible oils. More cooperation is critically needed between Sudanese chemical society and the society of protecting consumers to decrease the health hazards of harmful food materials.

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