4.

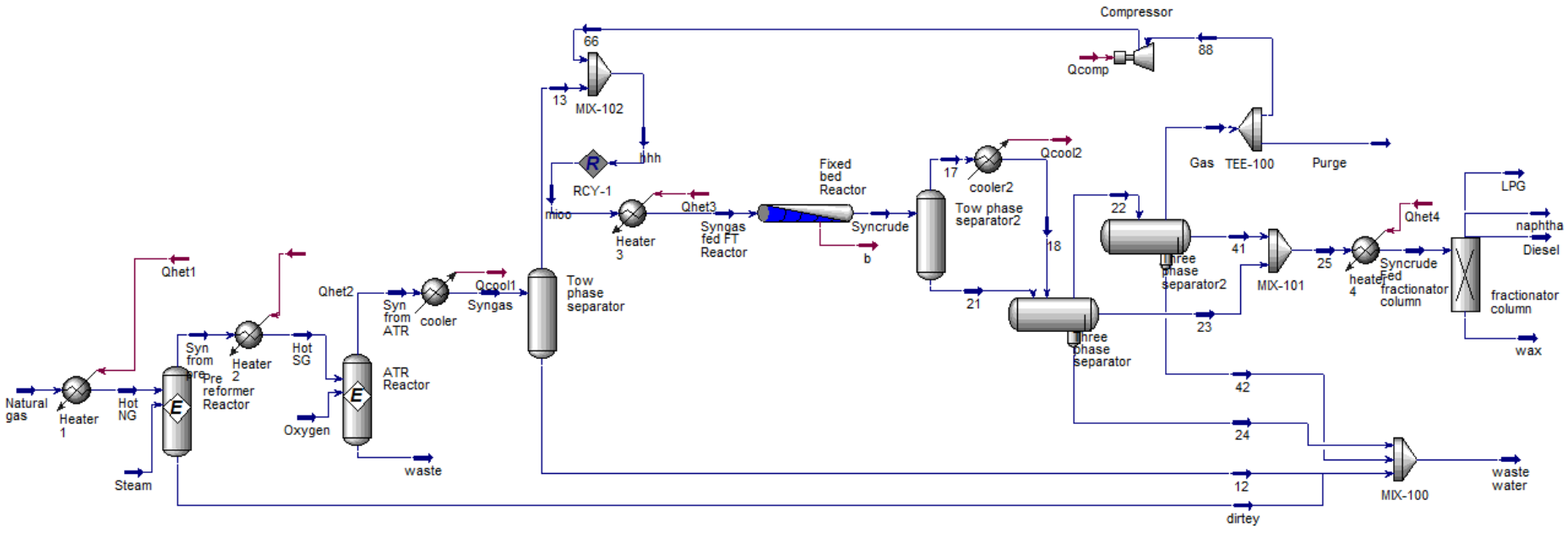

Figure 9.6 HYSYS simulation flow sheet