

بِسْمِ اللّٰهِ الرَّحْمٰنِ الرَّحِیْمِ

الاستهلال

قال الله تعالى

(وَتَرَى الْجِبَالَ تَحْسَبُهَا جَامِدَةً وَهِيَ تَمُرُّ مَرَّ السَّحَابِ ۗ صُنْعَ اللَّهِ الَّذِي أَتَقَنَ كُلَّ شَيْءٍ ۗ إِنَّهُ خَبِيرٌ بِمَا تَفْعَلُونَ)

سورة الفمل الآية (88)

Dedication

*To my mothers who taught me how to be patient
responsible To my father who taught me how to be confident &
To my family for their encouragement & patience and my teachers
Dr: AbdelsalamKamilAbdelsalamElmusharf*

Acknowledgement

First of all I thank the GOD for all the uncountable blessings he gave me. I would like to acknowledge with thanks and express my deepest gratitude and appreciation to my supervisor Dr:

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Abstract:

The purpose of this study was to investigate the impact of Control Charts of nutrition company when implementation ISO 22000:2005 Food Safety Management System to get out non-conformity and make corrective action in Riyadh food Industries Company process, this study was conducted on (100) samples of cooked chees weight the standard weight is 900 grams, 5 samples daily of every 100 samples, data collection form as a tool to collect data, MINITAB program for statistical treatment to draw control chart average and range control (Xbar-R Chart). The weight process is out of statistical control as the result of (Xbar-R Chart). The study found that Riyadh food Industries Company more ability to get out non-conformity And to make corrective action a questionnaire was prepared for the five reasons for any problem For 50 employees Of the total staff 100 employees using SPSS program and The questionnaire shows that it is possible to solve the problem of weight by focusing on the axis of Manpower and raw materials

مستخلص الدراسة:

هدفت هذه الدراسة الي التعرف الي اثر تطبيق خرائط المراقبة علي الشركات الغذائية عند تطبيق مواصفة الايزو 22000:2005 في اكتشاف المشاكل (حالات عدم المطابقة) التي تتعرض عليها العمليات بشركة الرياض للاغذية - الرياض - المملكة العربية السعودية . اجريت هذه الدراسة علي (100) عينة من وزن الجبنة المطبوخة الوزن القياسي 900 جرام(5) عينات يوميا من كل (100) عينة وقد تم جمع البيانات علي نموذج جمع البيانات كاداة لجمع البيانات. باستخدام برنامج المينتاب تم رسم خريطة المراقبة للمتوسط والمدي وقد اوضحت خريطة المراقبة ان عملية الوزن خارج الضبط الاحصائي . وان شركة الرياض للاغذية اكثر قدرة علي اكتشاف المشكلة (حالات عدم المطابقة) ولعمل إجراء تصحيحي تم إعداد استبانة للأسباب الخمسة لأي مشكلة (4M&E) ل 50 موظفا من مجموع الموظفين 100 موظف باستخدام برنامج SPSS والاستبيان يظهر أنه من الممكن حل مشكلة الوزن بالتركيز على محور القوى العاملة و المواد الخام

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