## DEDICATION

This thesis is dedicated to our:

Parents...

Families...

Supervisor...

Teachers ...

### ACKNOWLEDGEMENTS

Our grateful thanks to Allah for Strength all and giving us power to complete this work we wish to express our especial appreciation and gratitude to our supervisor **prof.DawoodAlzbair** Ahmed for his suggestion guidance and good supervision during this work. Ours thanks are extended to our families for their encouragement during the study ad special thanks to our collage.finally our thanks to all whom offer everyhelps thisstudy.

# Abstract

The study was conducted at the collage of Animal production Science and Technology in plant lab.Toproduce biogas from Cattle dung as co-substrate with Molasses and Meat by-product

The study was continued for 90 days in plant lab . the average temperature for biogas production was ranged between  $20\text{-}25^\circ\mathrm{C}$ 

The pH was measured at the beginning and at the end of the experiment it was ranged between (7.0-6.4).

The total biogas produced throughout the experiment was 200ml

#### الخلاصه

اجريت الدراسه في معمل النبات التابع لكلية الانتاح الحيواني بجامعة السودان للعلوم والتكنولوجيا لإنتاج الغاز الحيوي من روث الابقار مع إضافة مخلفات لحم ومولاص, استمرت التجربه لمدة تسعين يوم بمدي حراري يتراوح بين (20-25) درجه مئويه ,واس هيدروجيني يتراوح بين ( 6.4-7.00) ,واجمالي الانتاجيه كانت 200مل خلال كله الفترة.

## Contents

Subject	Page No
الآية	Ι
Dedication	II
Acknowledgement	III
Abstract	IV
الخلاصيه	V
Table of Content	VI
List of tables	VII
Chapter One	
Introduction	1
Chapter Two	I
Biogas: A renewable energy source	3
Historical development of Biomethanation	5
What is biogas	8
The impact of methane on the climate	9
How is biogas produced	9
The biogas process	10
Process parameters for a biogas plant	14
Inhibition of the biogas process	17
Chapter Three	
Materials and method	20
Chapter Four	
Results	22
Chapter five	
Discussion	23
Conclusion and Recommendation	24
References	25

### List of tables

Table	Page No
Composition of biogas. The actual make-up depends on	9
what is being decomposed	
Examples of fatty acids. Short-chain (volatile) fatty acids	12
(VFA) have less than six carbon atoms in the molecule	
chain. Long-chain fatty acids (LCFA) often have well in	
excess of six	
Energy yield of methanogens from decomposition of	14
different sources	
Essential micronutrients in the biogas processand	16
approximate optimum concentration. As with vitaminsfor	
humans, both too little and too much can be abad thing	
Selected inhibitors with values at which they are inhibiting	18
and toxic.	
Daily and cumulative biogas production with time	22