

# COLDAIR ENGINEERING CO.

## DOWN TIME SUMMERY REPORT

FROM: 1\5\2015 TO 31\5\2015

| Machine            | Downtime      | Hour |
|--------------------|---------------|------|
| GIESS I            | Machine       | 21   |
|                    | Electric      | 2    |
|                    | Air Drop      | 4    |
|                    | Tools Change  | 33   |
|                    | Heating UP    | 5    |
|                    | STOCKING      | 38   |
|                    | Others        | 1    |
|                    |               | 9    |
| GIESS II           | Electric      | 10   |
|                    | Air Drop      | 4    |
|                    | NSE POWER OFF | 44   |
|                    | Tools Change  | 3    |
|                    | Heating UP    | 24   |
|                    | Others        | 2    |
| BM BIRAGHI 100     | NSE POWER OFF | 29   |
|                    | Tools Change  | 8    |
|                    | Heating UP    | 32   |
| BM BIRAGHI 720     | NSE POWER OFF | 7    |
|                    | Tools Change  | 9    |
|                    | Heating UP    | 30   |
|                    | STOCKING      | 1    |
|                    | Others        | 1    |
| BM BIRAGHI 125     | NSE POWER OFF | 26   |
|                    | Tools Change  | 10   |
|                    | Heating UP    | 33   |
| BM BIRAGHI 720 NEW | NSE POWER OFF | 16   |
|                    | Tools Change  | 20   |
|                    | Heating UP    | 46   |

# COLDAIR ENGINEERING CO.

## DOWN TIME SUMMERY REPORT

FROM: 1\6\2015 TO 31\6\2015

| Machine        | Downtime      | Hour |
|----------------|---------------|------|
| GIESS I        | Electric      | 6    |
|                | Air Drop      | 9    |
|                | NSE POWER OFF | 53   |
|                | Tools Change  | 5    |
|                | Heating UP    | 41   |
| GIESS II       | Electric      | 6    |
|                | Air Drop      | 11   |
|                | NSE POWER OFF | 51   |
|                | Tools Change  | 8    |
|                | Heating UP    | 36   |
| BM BIRAGHI 100 | NSE POWER OFF | 7    |
|                | Tools Change  | 6    |
|                | Heating UP    | 14   |
| BM BIRAGHI 720 | NSE POWER OFF | 5    |
|                | Tools Change  | 5    |
|                | Heating UP    | 6    |
|                | STOCKING      | 1    |
|                | Others        | 3    |
| BM BIRAGHI 125 | NSE POWER OFF | 7    |
|                | Tools Change  | 10   |
|                | Heating UP    | 33   |

# COLDAIR ENGINEERING CO.

## DOWN TIME SUMMERY REPORT

FROM: 1\7\2015 TO 31\7\2015

| Machine        | Downtime      | Hour |
|----------------|---------------|------|
| GIESS I        | Machine       | 9    |
|                | Electric      | 1    |
|                | Air Drop      | 17   |
|                | NSE POWER OFF | 39   |
|                | Tools Change  | 11   |
|                | Heating UP    | 29   |
| GIESS II       | Air Drop      | 39   |
|                | NSE POWER OFF | 26   |
|                | Tools Change  | 7    |
|                | Heating UP    | 29   |
| BM BIRAGHI 100 | NSE POWER OFF | 10   |
|                | Tools Change  | 3    |
|                | Heating UP    | 10   |
| BM BIRAGHI 720 | NSE POWER OFF | 10   |
|                | Tools Change  | 4    |
|                | Heating UP    | 13   |
| BM BIRAGHI 125 | NSE POWER OFF | 5    |
|                | Tools Change  | 2    |
|                | Heating UP    | 3    |
|                | Tools Change  | 3    |
|                | Heating UP    | 9    |

# COLDAIR ENGINEERING CO.

## DOWN TIME SUMMERY REPORT

FROM: 1\8\2015 TO 31\8\2015

| Machine            | Downtime      | Hour |
|--------------------|---------------|------|
| GIESS I            | Machine       | 12   |
|                    | Electric      | 2    |
|                    | Air Drop      | 44   |
|                    | NSE POWER OFF | 12   |
|                    | Tools Change  | 14   |
|                    | Heating UP    | 31   |
|                    | STOCKING      | 8    |
| GIESS II           | Machine       | 8    |
|                    | Electric      | 28   |
|                    | Air Drop      | 35   |
|                    | NSE POWER OFF | 11   |
|                    | Tools Change  | 6    |
|                    | Heating UP    | 22   |
|                    | STOCKING      | 7    |
| BM BIRAGHI 100     | NSE POWER OFF | 3    |
|                    | Tools Change  | 5    |
|                    | Heating UP    | 21   |
| BM BIRAGHI 720     | NSE POWER OFF | 2    |
|                    | Tools Change  | 2    |
|                    | Heating UP    | 3    |
| BM BIRAGHI 125     | NSE POWER OFF | 2    |
|                    | Tools Change  | 3    |
|                    | Heating UP    | 27   |
| BM BIRAGHI 720 NEW | Electric      | 8    |
|                    | NSE POWER OFF | 8    |
|                    | Tools Change  | 34   |
|                    | Heating UP    | 50   |

# COLDAIR ENGINEERING CO.

## DOWN TIME SUMMERY REPORT

FROM: 1\9\2015 TO 31\9\2015

| Machine            | Downtime      | Hour |
|--------------------|---------------|------|
| GIESS I            | Machine       | 1    |
|                    | Air Drop      | 1    |
|                    | NSE POWER OFF | 19   |
|                    | Tools Change  | 5    |
|                    | Heating UP    | 10   |
|                    | STOCKING      | 3    |
| GIESS II           | Machine       | 13   |
|                    | Electric      | 13   |
|                    | Air Drop      | 14   |
|                    | NSE POWER OFF | 9    |
|                    | Tools Change  | 3    |
|                    | Heating UP    | 21   |
|                    | STOCKING      | 1    |
|                    | MAINTENANCE   | 3    |
|                    | Others        | 6    |
| BM BIRAGHI 100     | Machine       | 72   |
|                    | Electric      | 2    |
|                    | NSE POWER OFF | 0    |
|                    | Tools Change  | 1    |
|                    | Heating UP    | 3    |
| BM BIRAGHI 720     | Machine       | 88   |
|                    | NSE POWER OFF | 4    |
|                    | Tools Change  | 2    |
|                    | Heating UP    | 13   |
| BM BIRAGHI 125     | Machine       | 80   |
| BM BIRAGHI 720 NEW | Machine       | 93   |
|                    | NSE POWER OFF | 11   |
|                    | Tools Change  | 6    |
|                    | Heating UP    | 4    |

# COLDAIR ENGINEERING CO.

## DOWNE TIME SUMMERY REPORT

FROM: 1\10\2015      TO 31\10\2015

| Machine            | Downtime      | Hour |
|--------------------|---------------|------|
| GIESS I            | Air Drop      | 20   |
|                    | NSE POWER OFF | 52   |
|                    | Tools Change  | 1    |
|                    | Heating UP    | 18   |
|                    | STOCKING      | 1    |
|                    | MAINTENANCE   | 9    |
| GIESS II           | Machine       | 6    |
|                    | Electric      | 6    |
|                    | Air Drop      | 19   |
|                    | NSE POWER OFF | 66   |
|                    | Tools Change  | 4    |
|                    | Heating UP    | 17   |
|                    | STOCKING      | 1    |
|                    | Others        | 6    |
| BM BIRAGHI 100     | Machine       | 16   |
|                    | NSE POWER OFF | 27   |
|                    | Tools Change  | 2    |
|                    | Heating UP    | 12   |
|                    | Others        | 2    |
| BM BIRAGHI 720     | Machine       | 16   |
|                    | Electric      | 16   |
|                    | Air Drop      | 5    |
|                    | NSE POWER OFF | 24   |
|                    | Tools Change  | 4    |
|                    | Heating UP    | 22   |
| BM BIRAGHI 125     | Machine       | 16   |
|                    | Electric      | 8    |
| BM BIRAGHI 720 NEW | Machine       | 16   |
|                    | Electric      | 9    |
|                    | NSE POWER OFF | 62   |
|                    | Tools Change  | 6    |
|                    | Heating UP    | 22   |

# COLDAIR ENGINEERING CO.

## DOWN TIME SUMMERY REPORT

FROM: 1\11\2015 TO 31\11\2015

| Machine            | Downtime      | Hour |
|--------------------|---------------|------|
| GIESS I            | Machine       | 21   |
|                    | Air Drop      | 2    |
|                    | NSE POWER OFF | 4    |
|                    | Tools Change  | 33   |
|                    | Heating UP    | 5    |
|                    | MAINTENANCE   | 38   |
| GIESS II           | Air Drop      | 10   |
|                    | NSE POWER OFF | 4    |
|                    | Tools Change  | 44   |
|                    | Heating UP    | 3    |
|                    | MAINTENANCE   | 24   |
|                    | Others        | 2    |
| BM BIRAGHI 100     | NSE POWER OFF | 29   |
|                    | Tools Change  | 8    |
|                    | Heating UP    | 32   |
| BM BIRAGHI 720     | NSE POWER OFF | 7    |
|                    | Tools Change  | 9    |
|                    | Heating UP    | 30   |
|                    | STOCKING      | 1    |
|                    | Others        | 1    |
| BM BIRAGHI 125     | NSE POWER OFF | 26   |
|                    | Tools Change  | 10   |
|                    | Heating UP    | 33   |
| BM BIRAGHI 720 NEW | NSE POWER OFF | 16   |
|                    | Tools Change  | 20   |
|                    | Heating UP    | 46   |