الآيــة

قال تعالى:

صدق الله العظيم سورة الأعراف – الآية 85

DEDICATION

We would like to dedicate This simple work To:

Our Mothers

Our Fathers

Our Brothers

Our Colleagues

Our Friends & All whom love us

ACK NOWLEGMENT

With respect and appreciation we thank our supervisor Dr/Hago Elfadil Haroun

Who had continuously provided valuable assistance, guidance and support from the beginning to the end of this study.

Special thanks to our colleagues, our graduates, our friends..

To our university

Our colleague

Our department

Our teachers

List of Contents

Content	Page No	
الايــة	I	
Dedication	II	
Acknowledgement	III	
List of content	IV	
List of tables	VI	
List of figures	VII	
مستخلص البحث	IX	
Abstract	XI	
Chapter One		
1. Introduction		
1.1 Background	1	
1.2 Methodology	8	
1.3 Objective	10	
Chapter Two		
2. Literature survey		
2.1 Who Recycles?	10	
2.2 Environmental attitudes	10	
2.3 Knowledge	11	
2.4 Demographic variables	11	
2.5 Personality variables	14	
2.6 Situational Factors-Antecedents	16	
2.7 Prompting	17	

2.8 Commitment interventions	20	
2.9 Normative influence	22	
2.10 Goal-setting:	24	
2.11 Removing barriers to recycling	25	
2.12 Situational Factors-Consequence Variables	29	
2.13 Discussion	32	
2.14 Previous research on paper recycling	37	
Chapter Three 3. De-inking of waste paper: Flotation		
3.1 Flotation Process and Equipment	41	
3.1.1 Flotation Process	42	
3.1.2 Flotation De-Inking System	46	
3.2 Factors Affecting Pulping and Flotation	48	
3.3 Evaluation of Flotation Performance	49	
3.4 De-Inking Chemicals and Recipes	50	
3.4.1 Pulper Chemicals	52	
3.4.2 Flotation Chemicals	54	
3.4.3 Flotation recipes	57	
Chapter Four		
4.1 Classical Method	61	
4.1 The result	61	
4.2. Discussion	62	
References	63	

List of tables

Table	Page No
	7
Table 1 printing type and the volume of printed ink for painted and	
unpainted ink	
Table 2 Data that explains the usage of Sudan from papers	7
:	
Table (3): Chemicals used in flotation de-inking and their functions	50
Table (4): Typical flotation de-inking surfactants	55
Table (5): Typical flotation recipes of waste paper de-inking	57
Table 6 description of the paper	61

List of figures

Figure	Page No
Figure 1Flow diagram of a typical flotation de-inking mill for mixed	44
paper:	

مستخلص البحث

بحثنا يتعلق بتسليط الضوء على إعادة تدوير الورق وأهمية العملية في البيئة من حيث المحافظة على المظهر العام وأضرار التلوث نتيجة للتخلص منه بالحرق ووجوده في المخازن دون الاستفادة منه. مع العلم أنه يمكن إعادة تدويره حتى 6 مرات كما في بعض الدول المتقدمة كالنرويج والسويد.

يناقش البحث أيضا أهمية المشروع في اقتصاد الدولة التي تستهلك 60 مليون شهريا لاستيراد الورق من الخارج.

يكثر استخدام الورق في الصناعات والحياة اليومية وبصورة متزايدة مما يلزم وجود مصنع لإعادة تدوير الورق. مع العلم أن التكلفة الكلية لا تزيد عن مليون دولار.

الهدف الرئيسي من هذا البحث تثقيفي.

وهي رسالة نوجهها لربات المنازل بعدم التخلص من الورق بالحرق وجمعه في حاويات خاصة لتتم له عملية إعادة تدوير.

وهي أيضا رسالة للطلاب في المدارس بأن هذه العملية يسهل تطبيقها في المدارس باستخدام أدوات بسيطة كالخلاط وقمع بخنر وهي عملية آمنة وغير خطرة وهو نشاط ممتع.

Abstract

Our research is about pinpointing recycling paper and the importance of this process in the environment from the aspect of the general appearance of the streets, the pollution resulting from burning papers, papers being put in the stores without any benefit with knowing that it can be recycled easily until 6 times maximum as so many developed countries for example Norway and Sweden.

The research also discusses the importance of the project and its effect on the economy of the country that wastes 60 million dollars monthly on importing papers from outside.

Papers are used commonly in the industry, in our daily life and increasingly so it is crucial that a factory of paper recycling is existed in Sudan and it takes not more than 1 million dollar to initiate it.

The optimum goal of this project is educational . it is a message to the mothers in the houses , not to burn papers for disposal and rather put it in special containers so it can be recycled and reused . a message also to the students in the school that this process is applicable easily using simple tools , it is a very safe and entertaining method .