الإستهلال

قال الله تعالى :

مَ شَرْقٍ وَ الْهُمَ غُرْبِ لا َ إِلا هُ إِلا اللهُ فَوَ فَ اتَّخِذْهُ وَ كِيلاً)

الآيه (9) سورة المزمل Dedication

To my parents Eng. Khalifa and Eng. Bakhita To my sisters and my brother To all my friends

Acknowledgement

All thank to Allah

And a lots of thank to Sudan University of science and technology the place where we gain knowledge.

I would like to acknowledge the assistance of many people, who provided help, support, encouragement, and enabled me to complete my master dissertation.

In Particular, I would like to acknowledge the contribution of my principle supervisor, Dr. Elfatih Ahmed Hassan who guided and encouraged me, as well as audited my questionnaire besides giving me more advice.

Other friends and colleagues in the Total Quality Center and Excellence,

Sudan University of Science and Technology, and Sudanese Standards and

Metrology Organization particularly in the assistance, support and feedback.

Special thanks to, Dr. Abbas Ibraheem who helped me at many critical stages of my research, and to Mr. Hatim Hassan, Alfatih Yassein,

Finally, I wish to express my gratitude and love to my parents my sisters and my brother for their unreserved Love, support and encouragement. The courage and determination they taught me have made my life so wonderful.

Abstract

The aim of this research is to know the impact of implementing ISO/IEC17025-2005 standards and its role in improving the performance of the laboratories of Sudanese Standards and Metrology Organization.

The study population consisted of the personal from all department of SSMO. The researcher used descriptive approach and system of statistical analysis and Chi-square to calculate the assumptions of statistical significance in the analysis of the questionnaire, which was distributed to a random sample of members of the laboratories of Sudanese Standards and Metrology organization (SSMO).

The analysis of the results showed that there are statistical significance indicators for implementation of ISO 17025-2005 in the laboratories Sudanese Standards and Metrology organization.

Also the implementation of ISO/IEC 17025-2005 in the laboratories of Sudanese Standards and Metrology organization led to the optimal use of resources and the awareness of senior management of the ISO system helped them in the process of evaluation and measurement the system, this leads to achievement of intended results, improve the performance of the laboratories of Sudanese Standards and Metrology organization and education the staff at the SSMO at all level on ISO/IEC 17025-2005.

According to Chi-square test result in the analysis which gave

Significant Value < 0.05 for all hypotheses and which reject the null hypotheses and accept the researcher hypotheses:-

- The awareness and perception of top managers of ISO will helped them in the process of evaluation and measuring the system as well achieving intended result.
- Work environment inside the lab is suitable and helps in correct testing results and provide reliable and high quality output of services.
- Implementing ISO system enhances the performance and the quality of the laboratory.
- There is a system to identify training needs and staff training in SSMO.

مستخلص البحث

الهدف من هذا البحث هو معرفة أثر تطبيق نظام الأبزو 2005-17025 ودوره في تحسين أداء المعامل بالهيئه السودانيه للمواصفات والمقاييس .

تألفت عينة الدراسه من كل الأشخاص في جميع الأقسام في الهيئه السودانيه للمواصفات والمقاييس. إستخدم الباحث المنهج الوصفي ونظام التحليل الإحصائي ومربع كاي لحساب الفرضيات ذات الدلاله الإحصائيه في تحليل الإستبيان الذي تم توزيعه على عينه عشوائيه من أفراد معامل الهيئه السودانيه للمواصفات والمقاييس.

أظهر تحليل النتائج وجود مؤشرات ذان دلالة إحصائيه لتنفيذ نظام الأيزو2005-17025 في معامل الهيئه السودانيه للمواصفات والمقاييس.

كما أن تنفيذ نظام الأيزو 2005-17025 في معامل الهيئه السودانيه للمواصفات والمقابيس أدى إلى الإستخدام الأمثل للموارد، والمعرفه والإدراك من الإداره العليا لنظام الأيزو ساعدهم في عملية التقييم والقياس للنظام وهذا أدى إلى تحقيق النتائج المرجوه وتحسين آداء معامل الهيئه السودانيه للمواصفات والمقابيس وتعليم العاملين بالهيئه السودانيه للمواصفات والمقابيس على جميع المستويات على نظام الأيزو 2005-17025 .

وفقاً لتحليل مربع كاي وجد أن هناك دلالة إحصائيه لكل الفرضيات حيث يتم رفض فرضيات العدم

وقبول فرضيات البحث التي تنص على الآتي:

- الوعي والإدارك من الإداره العليا ساعدهم في عملية تقييم وقياس النظام وكذلك تحقيق النتائج المرجوه.
- بيئة العمل داخل المختبر مناسبه وتساعد في إعطاء نتائج صحيحه للإختبارات وتوفر نتائج موثوقه وعالية الجوده.
 - 3. تنفيذ نظام الأيزو يعزز آداء وجودة المعامل.
 - . يوجد نظام لتحديد الإحتياجات التدريبيه وتدريب العاملين.

List of contents

Content	Page	
الاستهلال		
Dedication	I	
Acknowledgement	II	
Abstract	III	
Abstract Arabic version	ΙV	
List of Contents	V	
List of Tables	VIII	
List of Figures	x	
List of Abbreviations	XV	
CHAPTER ONE : Introduction		
Introduction	2	
Statement of the problem	3	
Importance of the research	3	
Research Objective	4	
Hypotheses	4	
Methodology of the study	4	
data collection	5	

CHAPTER TWO : Previous studies and Literature review	
previous studies	7
Literature review Background	8
ISO 17025 accreditation	8
ISO/IEC 17025:2005 General Requirements	9
History and status of ISO/ IEC 17025:2005	9
Content of MS ISO/IEC 17025	10
Overview of the Content of MS ISO/IEC 17025:2005	10
Relationship between ISO 17025 and ISO 9001	15
The Advantages of Being an Accredited Laboratory	17
CHAPTER 3: materials & method	
materials	20
study design	20
study area	20
Study population	20
Sampling	20
Inclusion criteria	20
Exclusion criteria	20
Ethical consideration	20
Data analysis	21
Method	21

CHAPTER FOUR : analysis	
Reliability test	23
Frequency Test	24
Chi-square Test (test of hypothesis)	38
CHAPTER FIVE: Discussion, Conclusion, and Recommendations	
Discussion	44
Conclusion	45
Recommendations	45
References	46
Appendix	

No.	particulars	Page
		No
Table	Work	21
(4-1)		
Table	Education	22
(4-2)		
Table	year of Experience	23
(4-3)		
Table	Administer has a mechanism to determine the quality of the	24
(4-4)	potential problems and take action to prevent them	
Table	There are a mechanism for identifying opportunities to	25
(4-5)	improve the effectiveness of quality system.	
Table	Implementation of international standards like ISO 17025	
(4-6)	contributed in facilitate trade and economic growth.	
Table	There is an increase in the volume of business due to the	27
(4-7)	high level of customer confidence and appease them.	
Table	There are access controls to areas which may influence the	28
(4-8)	quality of tests.	
Table	When incompatible activities are carried out in different	29
(4-9)	areas of the laboratory, there is an effective separation	
	which avoids cross contamination.	
Table	Increase confidence in the test data and in the performance	30
(4-10)	of staff and continuing improvement in the quality of the	
	data and the effectiveness of the laboratory	
Table	No need for re-testing, leading to save time and money.	31
(4-11)		
Table	Wherever quality problems occur administration has a	32
(4-12)	mechanism for taking corrective action which seeks to	
	develop and improve the quality system so that a	
	recurrence of the problem is unlikely.	

List of Tables

Table	There are mechanisms to monitor trends in quality	33
(4-13)	performance so that failures can be anticipated and dealt	
	with before they become critical.	
Table	There are a review on the performance of quality system to	34
(4-14)	determine whether it is deliver the objectives which have	
	identified.	
Table	The system been established to identify training	35
(4-15)	requirements and to train staff.	
Table	There are a documented procedure for conducting	36
(4-16)	evaluation of the competence of staff after training and	
	before authorizing them for the procedure in which they	
	were trained.	
Table	There is a mechanism for identifying which staff conducted	37
(4-17)	each procedure or test.	
Table	Management system	38
(4-18)		
Table	Work environment	39
(4-19)		
Table	Quality of the service	40
(4-20)		
Table	Personal	41
(4-21)		_

List of figures

No.	particulars	Page No
Figure (1-1)	Interaction between ISO 9001 and ISO 17025 standards ISO 17025 ISO 9001	14
Figure (4-1)	Administration has a mechanism to determine the quality of the potential problems and take action to prevent them	24
Figure (4-2)	There are a mechanism for identifying opportunities to improve the effectiveness of quality system.	25
Figure (4-3)	Implementation of international standards like ISO 17025 contributed in facilitate trade and economic growth.	26
Figure (4-4)	There is an increase in the volume of business due to the high level of customer confidence and appease them.	27
Figure (4-5)	There are access controls to areas which may influence the quality of tests.	28
Figure (4-6)	When incompatible activities are carried out in different areas of the laboratory, there is an effective separation which avoids cross contamination.	29
Figure (4-7)	Increase confidence in the test data and in the performance of staff and continuing improvement in the quality of the data and the effectiveness of the laboratory	30
Figure (4-8)	No need for re-testing, leading to save time and money.	31
Table (4-12)	Wherever quality problems occur administration has a mechanism for taking corrective action which seeks to develop and improve the quality system so that a recurrence of the problem is unlikely.	32
Figure (4-10)	There is mechanisms to monitor trends in quality performance so that failures can be anticipated and dealt with before they become critical.	33
Figure (4-11)	There are a review on the performance of quality system to determine whether it is deliver the objectives which have identified.	34
Table (4-15)	The system been established to identify training requirements and to train staff.	35

Figure	There are a documented procedure for conducting	
(4-13)	evaluation of the competence of staff after training and	
	before authorizing them for the procedure in which they	
	were trained.	
Figure	There are a mechanism for identifying which staff	37
(4-14)	conducted each procedure or test.	

List of Abbreviation

Abbreviation	Definition
ISO	International organization for standardization
IEC	International Electro technical Commission
ILAC	International Laboratory Accreditation Corporation
SSMO	Sudanese Standards and Metrology Organization