LIST OF TABLES

TABLE	PAGE
1-12 The frequency and percentages of imbalance of CPM, MIN and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 10	Appendix A
5.1 The amount of imbalance for total assigning with sample size 10 by randomization methods	47
13-24 The frequency and percentages of imbalance of CPM, MIN and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 20	Appendix A
5.2 The amount of imbalance for total assigning with sample size 20 by randomization methods	54
25-36 The frequency and percentages of imbalance of CPM, MIN and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 40	Appendix A
6.1 The amount of imbalance for total assigning with sample size 40 by randomization methods	62
37-48 The frequency and percentages of imbalance of CPM, MIN and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 60	Appendix A

6.2 The amount of imbalance for total assigning with sample size 60	69
by randomization methods	
49-60 The frequency and percentages of imbalance of CPM, MIN	Appendix A
and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 80	
6.3 The amount of imbalance for total assigning with sample size 80	77
by randomization methods	
61-72 The frequency and percentages of imbalance of CPM, MIN	Appendix A
and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 100	
6.4 The amount of imbalance for total assigning with sample size	85
100 by randomization methods	
73-84 The frequency and percentages of imbalance of CPM, MIN	Appendix A
and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 200	
7.1 The amount of imbalance for total assigning with sample size	94
200 by randomization methods	
85-96 The frequency and percentages of imbalance of CPM, MIN	Appendix A
and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 400	
7.2 The amount of imbalance for total assigning with sample size	103
400 by randomization methods	

97-108 The frequency and percentages of imbalance of CPM, MIN	Appendix A
and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 600	
7.3 The amount of imbalance for total assigning with sample size	112
600 by randomization methods	
109-120 The frequency and percentages of imbalance of CPM, MIN	Appendix A
and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 800	F F
7.4 The amount of imbalance for total assigning with sample size	121
800 by randomization methods	
121-132 The frequency and percentages of imbalance of CPM, MIN	Appendix A
and RM for the single layers $(1^{st} - 12^{th})$ when sample size is 1000	TT -
The amount of imbalance for total assigning with sample size 1000	130
by randomization methods	