

## **Contents**

<b>Acknowledgment</b> .....	i
<b>Abstract</b> .....	ii
<b>Arabic Abstract</b> .....	iv
<b>I. Introduction</b> .....	1
<b>II. Literature Review</b> .....	4
2.1 Sudan desert sheep.....	4
2.1.1 Live stock production in EL Gadarif state.....	4
2.2 Classification of animal feeds.....	5
2.2.1 Roughages.....	5
2.2.2 Concentrate.....	6
2.3 Animal feeds resources.....	7
2.4 Animal feed resources' in Sudan.....	7
2.4.1 Natural range land.....	8
2.4.2 Irrigated fodder.....	8
2.4.3 Crop residues.....	8
2.4.3.1 Sorghum.....	9
2.4.3.2 Ground nut straw.....	10
2.4.3.3 Nutritive value.....	10
2.4.3.4 Sesame straw.....	10
2.4.4 Agro-industrial residues.....	10
2.4.5 Sugar cane industry by-product.....	11

2.4.5.1 Sugarbaggase(SCB).....	11
2.4.5.2 Molasses.....	11
2.4.5.3 Molasses toxicity.....	13
2.5 Concentrates (energy sources).....	14
2.5.1 Sorghum grains.....	14
2.5.2 Cereal milling by-products.....	15
2.5.2.1 Wheat bran.....	15
2.6 Concentrates (protein sources).....	15
2.6.1 Ground nut cakes.....	15
2.7 Animal feed industry.....	16
2.8 Feed lot performance.....	18
2.9 Voluntary feed intake.....	18
2.9.1Control of voluntary feed intake.....	18
2.9.2 Factors affecting feed intake.....	19
2.9.3 Feed conversion ratio.....	20
2.10 Energy requirements.....	21
2.11 Protein requirements.....	22
2.12 Minerals requirements.....	22
2.13 Vitamins requirements.....	23
2.14 Digestibility coefficient.....	23
2.14.1 Factors affecting digestibility.....	24
<b>III. Material and methods.....</b>	<b>25</b>
3.1Location.....	25

3.2 The crop residues description.....	25
3.3 The experimental animals.....	25
3.4. Experimental diets.....	27
3.5. Collection periods (Digestibility trails).....	27
3.5.1 Calculation of digestibility.....	27
3.6 Chemical analysis.....	28
3.7 Statistical design and data analysis.....	28
<b>IV. Results.....</b>	<b>29</b>
4.1 Experiment (1): The comparison of the three treatments on the chemical composition of experimental diets.....	29
4.2 Experiment(2): The dry matter intake, crude protein, crude fiber, ether extract, and Ash intake.....	31
4.3 Experiment (3): The digestibility of dry matter, crude protein, crude fiber, ether extract, and Ash.....	32
4.4 Experiment (4): Analysis of variance of body weight change (kg).....	34
<b>V.DISCUSSION.....</b>	<b>39</b>
Chemical Analysis of the crop residues .....	39
Feed intake.....	40
The Digestibility.....	41
Body weight changes .....	42
<b>Conclusion and Recommendations.....</b>	<b>43</b>
<b>VI.REFERENS.....</b>	<b>44</b>
<b>VII. Appendix.....</b>	<b>vi</b>
<b>VIII. Appendix Plate.....</b>	<b>vii</b>