#### Sudan University of Science and Technology College of Postgraduate Studies

## Study of Pressure Drop and Losses in Poly Propylene Pipes

A THESIS SUBITTED IN PARTIL FULFILLMENT FOR THE REQUIREMENTS FORTHE DEGREE OF MASTER OF since IN (PLASTIC ENGINEERING)

PREPARED BY:

MUZAKER SULEMAN HAMED

SUPERVISEOR:

Dr: Arman Mohammed Abdalla

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# ا لآية

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Dedicateion

To our parents with all our love

To our sisters

, our brothers

& our teachers who help us...

To our colleagues....

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#### **ABSTRACT**

While transporting liquid in pipes, energy loss due to friction between pipe wall and liquid molecules all through the pipe and also with the sudden change in flow direction which happen because different fluid tools such as elbows and vulves.

This work deals with finding coefficient of energy losses for PPR pipes locally manufactured and adopted by the design of the experimentally form which has two branches A, B.

Branch A consist of 16 elbows and was intended to account minor losses, and the value which was obtained is K=29.32.

Branch B consist of 16 elbows and 8.5 meter from the length of the pipe in order to obtain the experimental friction factor k=.03

. B was intended to get the major losses to the length of the pipe using the values of branch A

The experimental friction factor has been used to find the pipe roughness which equal =0.004. This roughness has been confirmed using the equations from the references.

#### المستخلص

عند انتقال السوائل خلال المواسير يحدث فاقد في الطاقة نتيجة الاحتكاك بين سطح الماسورة وجزيئات السائل علي طول الانبوب وكذلك عند التغير المفاجئ في اتجاه السريان الناتج عن مختلف الادوات الاخري لانتقال الموائع مثل الاكواع والبلوفة.

يتناول هذا العمل ايجاد معامل فاقد الطاقة لمواسير ppr المصنعة محليا واعتمد تصميم نموذج عملي يتكون من فرعين A,B.

الفرع A يتكون من 16 كوع وكان الهدف منه حساب الفقودات الصغري للكوع الواحد وتم الحصول علي قيمة K=29.32 , اما الفرع B فيتكون من 16 كوع وطول 8.5m من الماسورة ويهدف للحصول علي الفقودات الكبري لطول الماسورة بغرض الحصول علي معامل الاحتكاك العملي لجدار الماسورة وكان 03.

استخدم معامل الاحتكاك العملي لايجاد خشونة الماسورة بناحية عكسية والتي كانت 004. كما تم التاكد من هذه الخشونة بواسطة المعادلات التجريبية في المراجع .

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## List of Symbols and abbreviations

Symbol	Description

μ	Viscosity of fluid
$h_{\mathrm{f}}$	Frictional head loss
h <sub>m</sub>	Major head loss
$H_L$	Head loss
ρ	Density
ρ G	Acceleration due to gravity
Q	Volumetric flow rate
Н	Efficiency
ε	the pipe roughness
V	Velocity of fluid
A	Cross-sectional area of pipe.
D	Internal diameter of pipe
F	Frictional factor
Re	Reynolds number
Le	is the equivalent length
$L_e \setminus D$	ratio for different devices
ε/D	Relative surface roughness