### إستفتاح

### بسم الله الرحمن الرحيم

### قال تعالى:

لاً هُو الْطَلَيَّةُ لِلاَّقَلِّوْمَ لِلاَ تَأْخُذُهُ سِنِنَةٌ وَلاَ نَوْمَ لَهُ مَا فِي السَّمَوَ اتِ وَمَا فِي الْفَنْ ِ مَنْ ذَا فَعُ عِنْدَهُ لِلاَّقَلِّقِهُ لِلاَّ تَأْخُذُهُ سِنِنَةً وَلاَ يَدِيهِ مَ وَمَا خَلْفَهُمْ وَلاَ يُحِيطُونِ هِشَمِنْ عِنْمِهِلاً بِمَا فَعُ عِنْدَهُ لِالْلَّنْبِطِانِيْقِهُ يَعْلَمُ مَا بَيْنَ أَيْدِيهِ مَ وَمَا خَلْفَهُمْ وَلاَ يُحِيطُونِ هِشَمِنْ عِنْمِهِلاً بِمَا عَعْرَدُهُ عَنْدُهُ لِاللَّذَيْ اللَّهُ السَّمَا اوَ اللهُ الللهُ اللهُ اللهُ اللهُ اللهُ اللهُ اللهُ اللهُ الللهُ اللهُ اللهُ اللهُ اللهُ اللهُ الللهُ

صدق الله العظيم

## **Dedication**

I dedicate this work to my

Parents, Brothers and Sisters.

## Acknowledgment

I would like to thank Allah Almighty, who gave me strength and good health to complete this work.

Thanks are due for Dr. Mohammed Suleiman Ali, Who never failed to guide me.

Special thanks are extended to all staff at the department of chemistry in Sudan University of Science and Technology and city of African technology.

#### Abstract

Tetraethyl orthosilicate (TEOS) was prepared by chemical methods using two methods, direct method and indirect method by using copper oxide supporting on alumina catalyst, from silicon dioxide and diethyl ether using acid catalyst of hydrochloric acid (11.8M). The sol gel process was applied for the preparation of nano silica gel. This method involves hydrolysis and condensation reaction of TEOS, the mechanism of this method was explained and showed formation of a network Si-O-Si chemical linkage form the alkoxysilane, the yield of tetraethylorthosilicate was characterized by FT-IR spectroscopy, the results obtained indicating that, the bond of Si-O-Si successfully formed. And the comparison between two method was studied and results showed that, the rate of reaction of TEOS which was prepared by direct method was equal to 0.008g/sec and prepared by using catalyst was equal to 0.275g/sec, indicating that, the tetraethyl orthosilicates that which prepared by indirect method by using catalyst was better than the direct method.

#### المستلخص

تم تحضير مركب أورثو سليكات الصوديوم بإستخدام الطرق الكيميائية وتم ذلك بإستخدام طريقتين:الطريقة المباشرة والطريقة غير المباشرة وأستخدام فيها حفاز من أكسيد النحاس المدعم بالالومينا من مركب ثنائي أكسيد السليكون النقي و ثنائي إيثيل إيثر عن طريق الحفز في وسط حمضي (حمض الهيدروكلوريك 11.8م). وتم تطبيق طريقة السول جل لتكوين النانو سليكا جل وشرحت الميكانيكية لهذا التفاعل والتي أظهرت تكوين رابطة السليكوسين وقد تم تشخيص المركب الناتج بإستخدام طيف الاشعة تحت الحمراء وأظهرت النتائج المتحصل عليها علي تكوين رابطة السليكوسين وتم إجراء مقارنة بين كلا من الطريقتين وتم إيجاد معدل التفاعل لأورثو سليكات الصوديوم المحضره بالطريقة المباشره وتساوي\$0.008 جم/ث وبإستخدام الحفاز وتساوي 0,275 جم /ث. وأظهرت النتائج المتحصل عليها علي أن تحضير أورثو سليكات الصوديوم بإستخدام الحفاز أفضل من تحضيره بالطرق المباشرة.

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