Production lines

Raw material

	Cups	Drawing processes	Washing &Drying	Cutting processes	Special Washing	Pointing processes

Lead core Wire → Lead core formation processes → Washing → Assembling processes

Pointing processes → Assembling processes → Grooving processes

Grooving processes → Washing → Mechanical & Visual control → Packing

Figure (2)

☐ Main processes

◯ Subsidiary processes

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