Figure (4 – 2)

(a) Control chart for Cal.7.62*39
- Percentage of waste (%)
- 2004 Months

(b) Control chart for Cal7.62*39
- Percentage of waste (%)
- 2004 First quarter weeks

(c) Control chart for Cal. 7.62*39
- Percentage of waste (%)
- 2004 Second quarter weeks
Control chart for Cal. 7.62*39

(d)

Control chart for Cal. 7.62*39

(e)

Control chart for Cal. 7.62*39

(f)
(g) Control chart for Cal. 7.62*39

Control chart for Cal. 7.62*39

Control chart for Cal. 7.62*39

(h) Control chart for Cal. 7.62*39

Control chart for Cal. 7.62*39

Control chart for Cal. 7.62*39

(i)