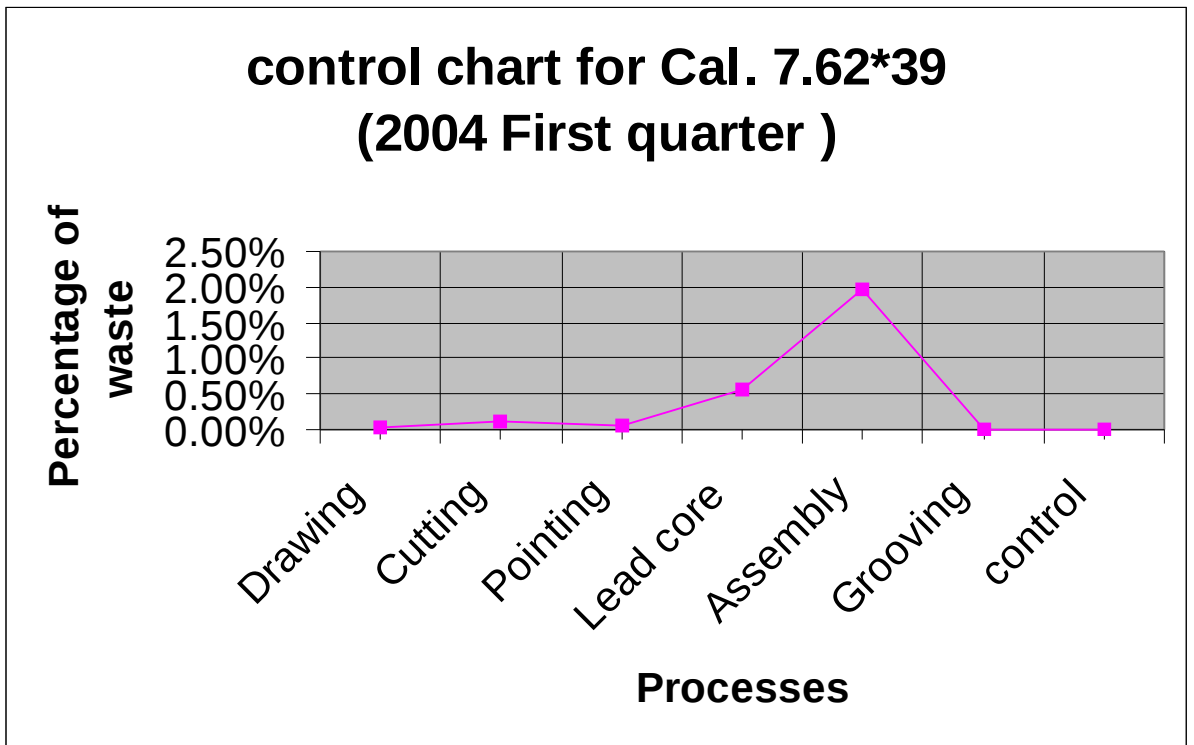
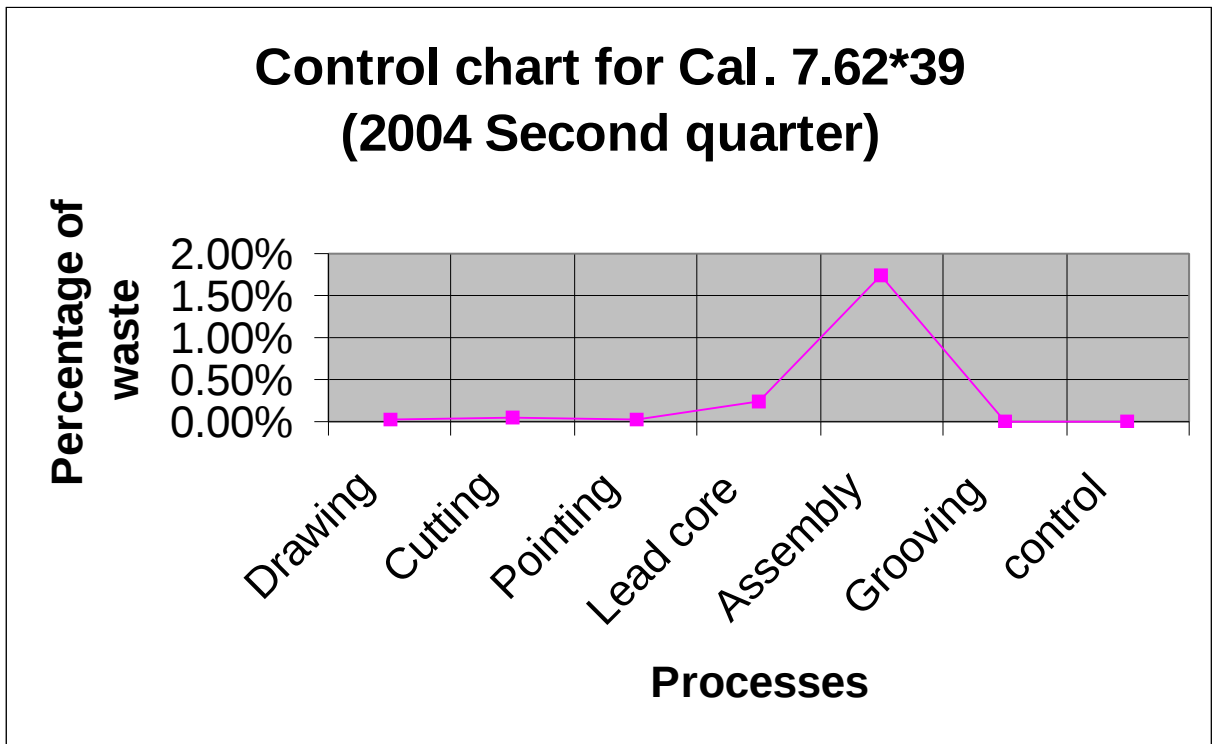


Relation between Percentage of waste and Processes (2003-2004)
Figure (4 – 1)

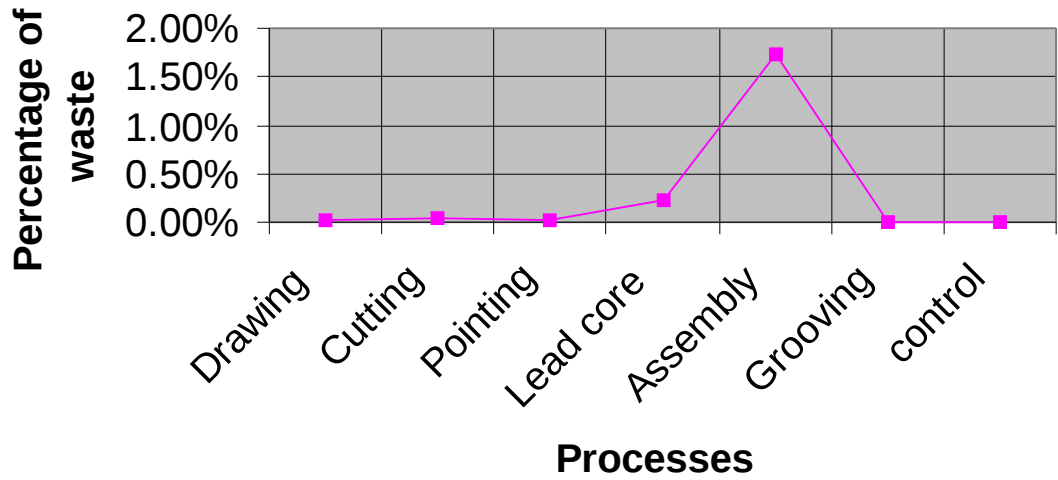


(A)

(B)

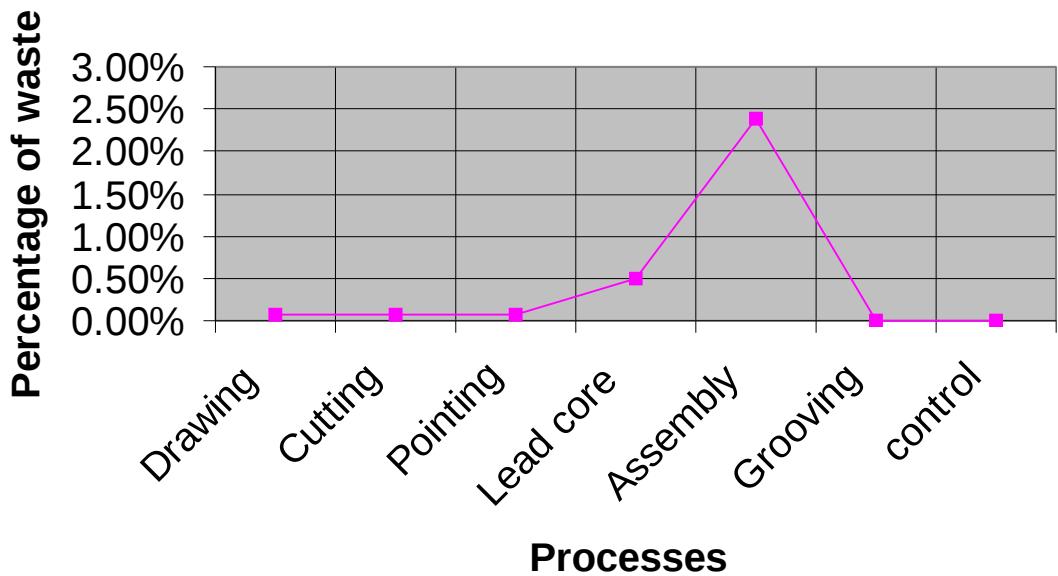


Control chart for Cal. 7.62*39 (2004 Third quarter)

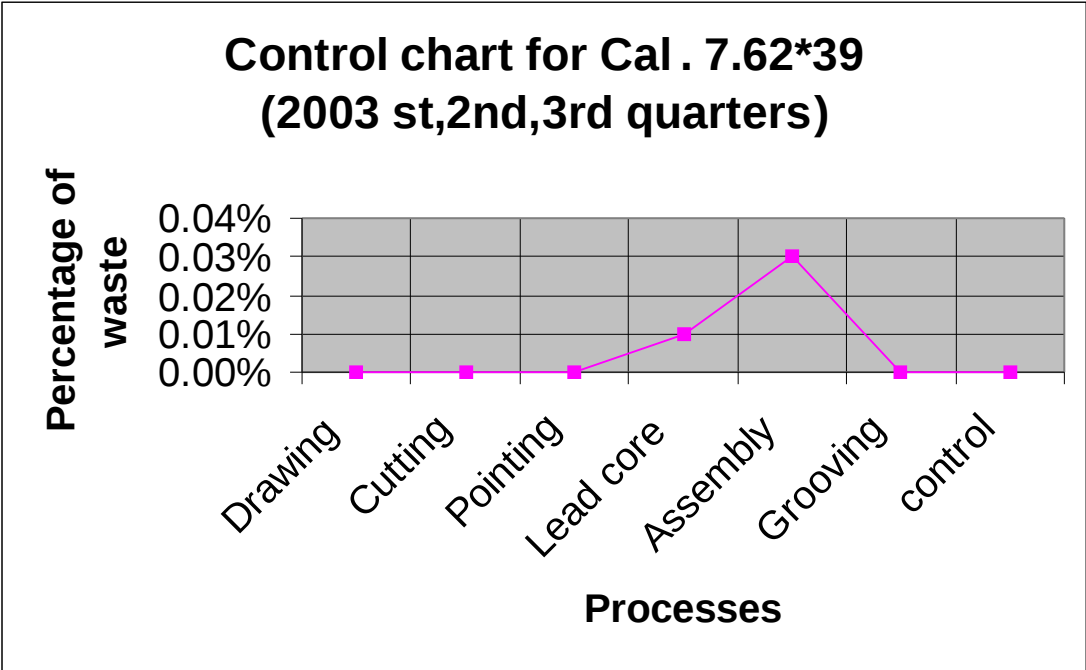


(C)

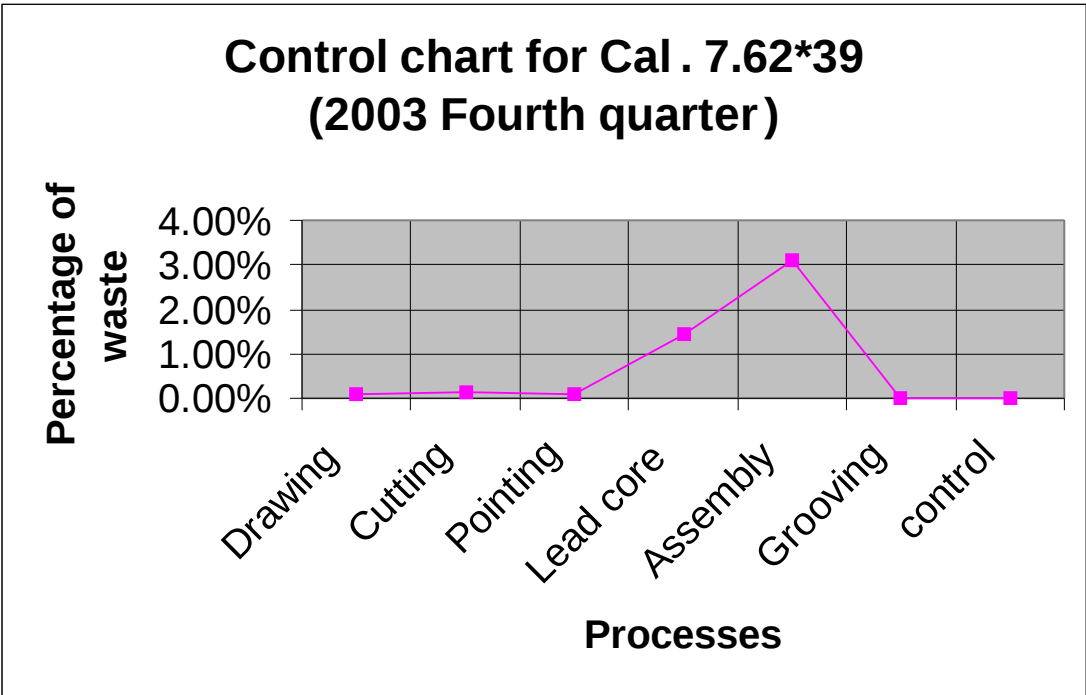
Control chart for Cal. 7.62*39 (2004 Fourth quarter)



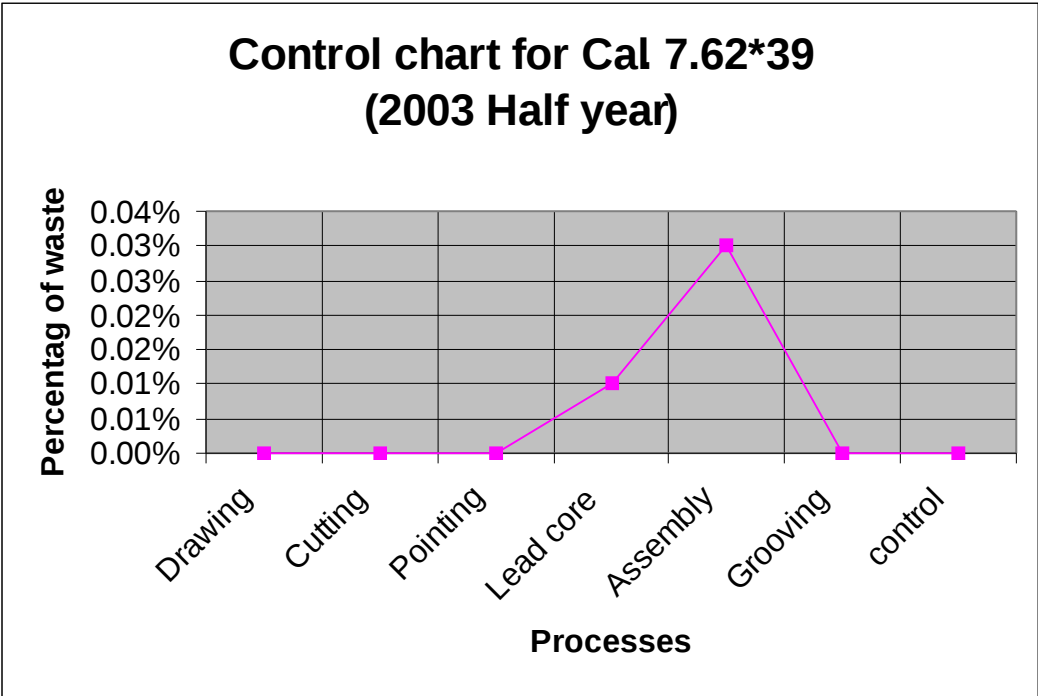
(D)



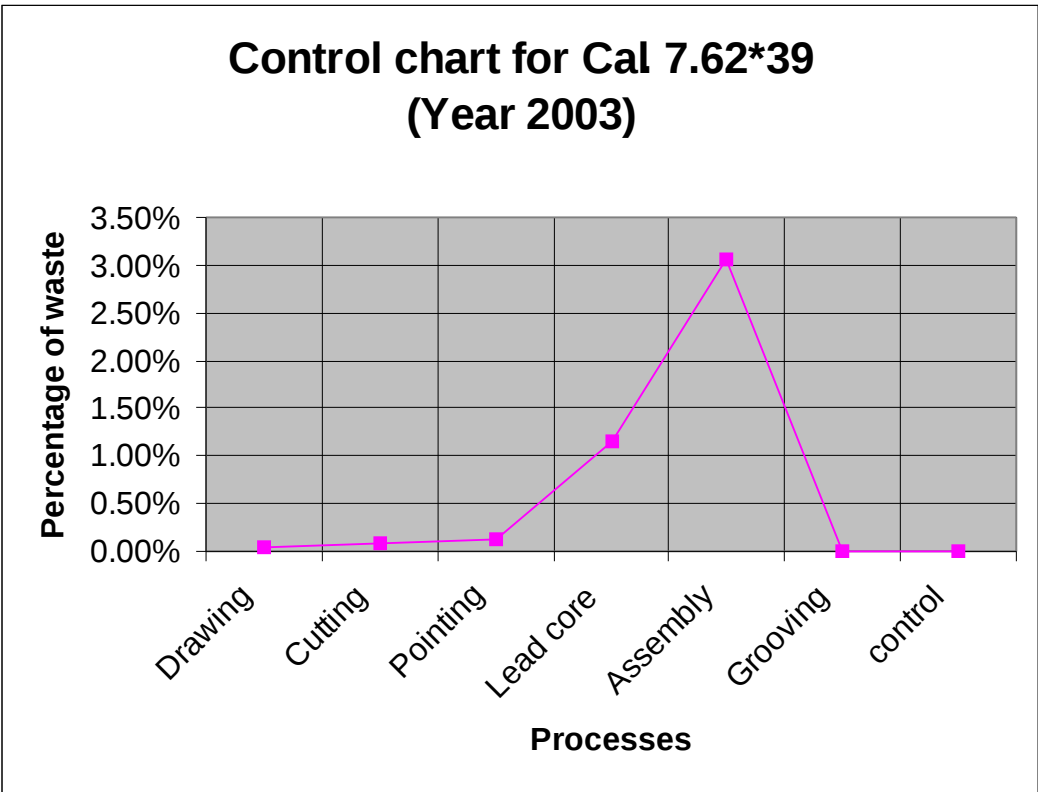
(E)



(F)



(G)



(H)