

Dedication

**To my parents, I hope their souls will
rest in peace.**

**To my sisters and brothers.
To my wife and sons.**

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Abstract

The title of this study is, Evaluation of Sugar Production Cost at Gunied Sugar Factory.

The nature of the problem can be briefed in these points: no documented work has indicated the production cost of one ton sugar in Sudan, cost of producing cane crop is not reported and to what extent the cost of cane affects the total cost of production is not fully investigated.

The objective of this study is find unit cost of sugar and cane over the last nine years at Gunied sugar factory, identifying cost elements that have significant effect on sugar cost and comparing results with local Sudanese Sugar Factories, and available data of international cost.

It was concluded that:

- There is no significant difference in production cost of sugar at Guneid and other factories in Sudan.
- The unit cost of sugar produced at Guneid and other local factories is higher than the international ones. The cost of one ton sugar is 150%-220% to the international ones.
- Cane production cost in Guneid represents 65% to 72% of total production cost. As compared to international one, which is about 40%. The cane cost may be one of the main factors of sugar high cost.
- The cost of agricultural department cost center, represent 40% to 50% of the total sugar production cost.

Recommendations is to :

- To investigate factors affecting cane cost and means of reducing it.
- Utilization of by-products for more revenue.

ملخص الدراسة

عنوان هذه الدراسة هو تقييم تكلفة إنتاج السكر في مصنع سكر الجنيد. تتلخص مشكلة الدراسة في انه لا توجد دراسة علمية توضح تكلفة إنتاج السكر في السودان. كما لا توجد دراسة توضح تكلفة إنتاج محصول قصب السكر. والى مدى تؤثر تكلفة إنتاج قصب السكر في السكر المنتج.

أهداف هذه الدراسة هو إيجاد تكلفة طن السكر وطن قصب السكر بمصنع سكر الجنيد خلال التسع سنوات الماضية و التعرف على العناصر التي تؤثر بفعالية على هذه التكلفة ومقارنة النتائج مع المصانع المحلية الأخرى و مقارنتها كذلك بالتكلفة العالمية.

و قد توصلت الدراسة إلى النتائج الآتية:

- ليس هناك فرق كبير في تكلفة طن السكر وطن القصب بين مصنع سكر الجنيد ومصانع السكر الأخرى بالسودان بما فيها مصنع سكر كنانة .
- تكلفة طن السكر المنتج في مصنع سكر الجنيد وبقية المصانع السودانية اعلى من تكلفه السكر المنتج عالميا وتتراوح هذه التكلفة بين % 150_220 من التكلفة العالمية .
- تمثل تكلفه إنتاج القصب من % 65 الى 72% من التكلفة الكلية لانتاج السكر في حين ان تكلفة انتاج القصب القياسية في بلدان العالم المنتجة للسكر لا تزيد عن 40% من تكلفة انتاج السكر الكلية، مما يعني ان ارتفاع تكلفة انتاج السكر سببها تكلفة انتاج القصب.

وقد أوصت الدراسة بالاتي:

- الاستغلال الأمثل للمنتجات الجانبية مثل اليقاس والمولاص في صناعات أخرى مثل كالايتانول والخميره وإنتاج الكهرباء لزيادة العائد المالي وبالتالي خفض التكلفة.
- عمل دراسة لتحليل عوامل تكلفة القصب ودراسة الوسائل التي تعمل على تخفيض هذه التكلفة.

Abbreviations

C°	Centigrade degree
Ha	Hectare
SSC	Sudanese Sugar Company
Kg	Kilogram
E.U	Europe Union
USA	United State of America
CaO	Calcium Oxide
Km	Kilometer
\$	US Dollar
Lb	Pound
t	Ton
USD	United States Dollar
SDG	Sudanese Pound
GSF	Guneid Sugar Factory
Dept.	Department
NHSF	New Halfa Sugar Factory
SSF	Sennar Sugar Factory
ASF	Assalaya Sugar Factory
KSF	Kennan Sugar Factory
d	Day
y	Year

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