

BENDING AND FORMING OPERATIONS

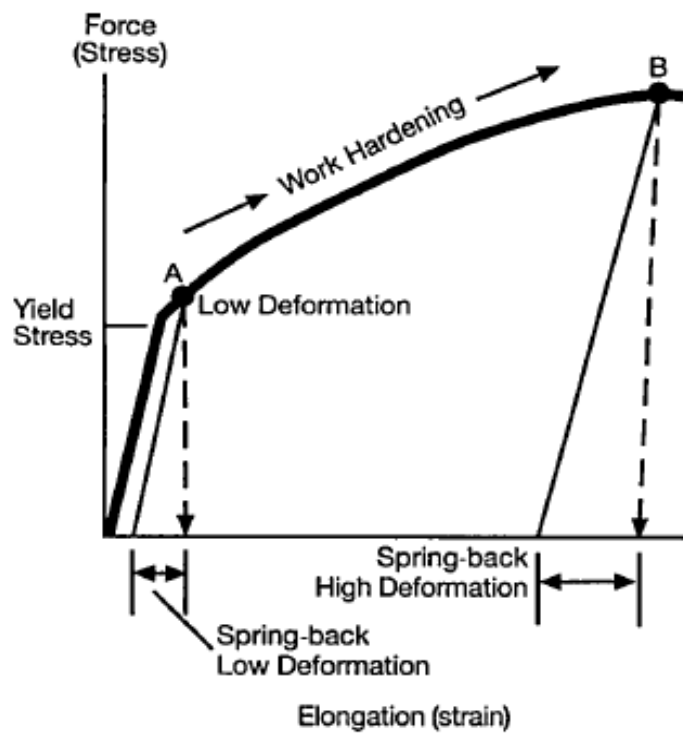


FIGURE 8-41 Force-elongation diagram showing the effects of work hardening and springback. (From: *MetalForming Magazine*[®], January 1999, by Stuart Keeler. Reprinted with permission from PMA Services, Inc., Independence, OH.)

(A)