



To my parents for their everlasting love, care, hope and dedication.

For their patience and perseverance in assuring my every success.

To my sister and brothers especially Isam.

To my loyal teachers, past, present and future.

To my lovely college.

To my colleagues, of the tenth classmates graduates.

With my deep love and respect

Halima Ahmed Saeed

I would like to express my deepest and sincere gratitude to my supervisor and advisor, Prof. Daoud Alzubair Ahmed for his support, meaningful supervision and valuable suggestion during my study. Beyond his constructive and moral guidance supported me with his kindness and understanding, which enabled me to complete my work successfully.

Similarly, my great appreciation is expressed to my teacher and my friend, Huda Mohammed Zein Elabden for her helpful discussions that helped me to enhance the quality of my work.

On the other hand, I would like to express my thanks to my colleague Abubakr Sayed Ali for his help in statistical analysis program (SPSS).

Last but not least, I wish to express my truthful appreciation to my loving family, my parents, my sister and my brothers, especially my mother and my brother Isam for their love, understanding and encouragement, both for strength and financial support during pursuing the M.Sc. degree in Meat Science and Technology.

Halima Ahmed Saeed

Subject

Page	
Dedication.....	I
.....	
Acknowledgment.....	II
.....	
List of the contents.....	III
List of the tables.....	VI
List of the figures.....	VII
List of the appendixes.....	VIII
English Abstract.....	IX
Arabic Abstract.....	XI

Chapter (1): Introduction

.....Introduction	1
-------------------	---

Chapter (2): Literature Review

.....Meat chemical composition :2.1	4
.....Meat :2.1.1	5
.....moisture	
.....Meat Dry matter :2.1.2	5
2.1.3: Meat protein.....	5
2.1.4: Meat fat.....	6

2.1.5: Meat ash.....	7
2.2: Meat nutritive value.....	7
Meat quality :2.3	8
.....attributes	
.....Meat colour :2.3.1	9
.....Meat flavour :2.3.2	10
.....Meat texture :2.3.3	10
2.4: Meat microbiology.....	11
:2.4.1	12
..... <i>Salmonella</i>	
2.4.2: <i>Escherichia coli</i>	12
2.4.3: Yeast.....	13
2.4.4:	13
Molds.....	
2.5: Meat contamination.....	13
2.6: Meat spoilage.....	14
2.7: Meat preservation.....	14
2.7.1: Drying.....	15
2.7.1.1: The effect of drying on shelf life of meat.....	18
2.7.1.2: The effect of drying on sensory evaluation of meat.....	19
2.8: The Sudanese Standards and Metrology of the dried red meat.....	19
 Chapter (3): Materials and Methods	
3.1: Experimental materials.....	20
3.1.1: Method (I): Preparation by oven.....	20
3.1.2: Method (II): Preparation by air.....	20
3.1.3: Method (III): Preparation by drying under the sun.....	20

3.2: Storage period.....	20
3.3: Chemical analysis.....	21
3.3.1: Moisture determination.....	21
3.3.2: Crude protein determination.....	21
3.3.3: Fat determination.....	22
3.3.4: Ash determination.....	22
3.4: Sensory evaluation.....	23
3.5: Microbiological assessment.....	23
3.5.1: Total bacterial count.....	23
3.5.2: <i>Escherichia coli</i> and <i>Salmonella</i>	23
3.5.3: Fungi (yeast and mould).....	24
3.5: Statistical Analysis.....	24

Chapter (4): Results

4.1: Chemical composition.....	25
4.1.1: Dry matter (DM)	25
4.1.2: Crude protein (CP)	25
4.1.3: Ether extract (EE)	25
4.1.4: Ash.....	25
4.2: Nutritive value.....	29
4.3: Quality attributes.....	29
4.3.1: Colour.....	29
4.3.2: Texture.....	29
4.3.3: Smell.....	29
4.3.4: Overall acceptability.....	29

4.4: Microbial assessment.....	32
4.4.1: Bacterial load (bacterial count).....	32
4.4.2: <i>Escherichia coli</i> and <i>Salmonella</i>	32
4.4.3: Fungi.....	32
Chapter (5): Dissection	
5.1: Chemical composition.....	38
5.1.1: Dry matter (DM).....	38
5.1.2: Crude protein (CP).....	38
5.1.3: Ether extract (EE).....	38
5.1.4: Ash.....	39
5.2: Nutritive value.....	39
5.3: Quality attributes.....	39
5.4: Microbial assessment.....	40
Conclusion.....	41
References.....	42
Appendixes.....	55

Table	Page
Table (1): Effect of preparation methods and storage period on chemical	
Composition of dried beef meat..	26
.....	

Table (2): Effect of preparation methods and storage period on nutritive

value of dried beef meat.....	30
----------------------------------	----

Table (3): Effect of preparation methods and storage period on quality

attributes of dried beef meat	31
--	----

Table (4): Effect of preparation methods and storage period on total

bacterial count of dried beef meat	33
---	----

Table (5): Effect of preparation methods and storage period on microbial

assessment (<i>E.coli</i> and <i>Salmoella</i>) of dried beef meat.....	36
--	----

Table (6): Effect of preparation methods and storage period on microbial

assessment (Fungi) of dried beef meat	37
--	----

Figure	Page
Figure (1): Effect of preparation methods and storage period on chemical composition at 0 day.....	27
Figure (2): Effect of preparation methods and storage period on chemical composition after 30 days.....	27
Figure (3): Effect of preparation methods and storage period on chemical composition after 60 days.....	28
Figure (4): Effect of preparation methods and storage period on chemical	28

composition after 90

days.....

Figure (5): Effect of preparation methods and storage period on total

bacterial count at 0 day..... 34

.....

Figure (6): Effect of preparation methods and storage period on total

bacterial count after 30 days..... 34

.....

Figure (7): Effect of preparation methods and storage period on total

bacterial count after 60 days..... 35

.....

Figure (8): Effect of preparation methods and storage period on total

bacterial count after 90 days..... 35

.....



Appendix	Page
Appendix (1): Estimates of Animal and Off – Take (000) head 2009 – 2010	55
Appendix (2): Estimation of Total Meat Production, Local Consumption and Export 2009 – 2010 (000)T..... =	56
Appendix (3): Sudanese Standards and Metrology of the dried red meat.....	57
Appendix (4): Cutting of meat in flat pieces in preparation for drying.....	60
Appendix (5): Cutting of meat in lengthy strips.....	61
Appendix (6): Kjeldahl distilling apparatus (for protein).....	62
Appendix (7): Soxhlet extraction apparatus (for fat).....	63
Appendix (8): Muffle furnace (for ash).....	64
Appendix (9): Subjective Evaluation.....	65
Appendix (10): Selective media (blood and MacConkey agar).....	66
Appendix (11): Selective media for <i>Escherichia coli</i> species (pink colonies)....	67
Appendix (12): Nutrient agar (total plate count).....	68
Appendix (13): Reading of results from Petri dish.....	69

Abstracts

Effects of preparation methods and storage period on chemical composition, nutritive value and quality of dried beef meat were investigated. Three different methods were applied: Preparation by oven, air under shade and drying in the sun light. Samples from each preparation method were taken for analysis for three successive months.

The dry matter, crude protein, ether extract and ash content of the samples showed significant difference ($P < 0.01$). Dry matter, crude protein and ash content were highest in samples dried by the sun (94.61 ± 0.06 , 78.08 ± 1.56 and $6.77 \pm 0.49\%$ respectively), whereas ether extract percentage was highest in samples dried by oven ($16.57 \pm 0.06\%$).

The results of nutritive value (energy, crude protein and ash) of the dried beef meat showed that, there was high significant differences ($P < 0.01$) in all parameters measured. Samples prepared by oven had higher energy value (485.52 ± 2.16), whereas samples prepared by air had lower value (393.38 ± 2.43) compared to the other preparation methods.

Colour, texture, smell and overall acceptability of the samples showed significant difference ($P < 0.01$). Samples prepared by air and drying under the sun recorded higher values in colour (6.1 ± 1.10 , $6.80 \pm 0.63\%$); texture (6.20 ± 0.79 , $6.22 \pm 1.01\%$); smell (6.10 ± 1.10 , $6.80 \pm 0.63\%$) and overall acceptability (6.50 ± 0.97 , $6.90 \pm 0.88\%$) respectively. Whereas, samples prepared by oven had lowest value in quality

attributes (4.60 ± 1.26 ; 4.00 ± 0.94 ; 3.00 ± 1.04 and $4.00\pm 1.25\%$) for colour; texture; smell and overall acceptability respectively.

Microbial assessment result showed the mean values of total bacterial count, coliform, *E.coli*, *Salmonella* and fungi of dried beef meat by different preparation methods and storage periods. Samples prepared by drying under the sun had higher total bacterial count ($7.00\pm 0.17\text{CFU/g}^{-1}$); samples prepared by air had positive results for *E.coli*, whereas all samples were free from *Salmonella* and fungi.

تمت دراسة تأثير طرق التجفيف وفترة التخزين على التركيب الكيميائي، القيمة الغذائية وجودة لحوم الأبقار المجففة. أستخدمت ثلاثة طرق مختلفة هي: التجفيف بالفرن، الهواء والتجفيف تحت أشعة الشمس. أخذت عينات معاملات التجفيف المختلفة للتحليل دورياً كل شهر لمدة ثلاثة شهور.

أظهر محتوى العينات من المادة جافة، البروتين خام، الدهن والرماد أن هنالك فرق معنوي ($P < 0.01$). المادة الجافة، البروتين الخام والرماد أعلى في العينات المجففة تحت أشعة الشمس (0.07 ± 94.57 ، 1.56 ± 78.08 و 0.49 ± 6.77 على التوالي)، كما أن نسبة الدهن أعلى في العينات المجففة بالفرن (0.06 ± 16.57 %).

أظهرت محتوى العينات أن هنالك فرق معنوي ($P < 0.01$) في القيمة الغذائية. العينات التي تم تجفيفها بالفرن أظهرت نتائج أعلى في الطاقة (485.52 ± 2.16). كما أظهرت العينات التي تم تجفيفها بالهواء قيم أقل في الطاقة مقارنةً مع معاملات التجفيف الأخرى.

أظهرت الخصائص الفيزيائية أن هنالك فرق معنوي ($P < 0.01$) في اللون، القوام، الرائحة والقبول العام. العينات التي تم تجفيفها بالهواء وتحت أشعة الشمس

أظهرت نتائج أعلى في اللون (1.10 ± 6.1 ، 0.63 ± 6.8 %)، القوام (0.79 ± 6.20 ، 6.22 ± 6.22)
الرائحة (1.10 ± 6.10 ، 0.63 ± 6.8) والقبول العام (0.97 ± 6.50 ، 0.88 ± 6.90 %)
(على التوالي). كما أظهرت العينات التي تمّ تجفيفها بالفرن أن لديها أقل قيم في خواص
الجودة (1.26 ± 4.60 ، 0.94 ± 4.00 ، 1.04 ± 3.00 و 1.25 ± 4.00 %) للون، القوام، الرائحة
والقبول العام على التوالي.

نتائج التحليل الميكروبي (العد البكتيري، الإشريكية القولونية، السالمونيلا
والفطريات والخمائر) أظهرت أن العينات التي تمّ تجفيفها تحت أشعة الشمس تحتوي على
أعلى عدد بكتيري ($0.17 \text{CFU/g}^{-1} \pm 7.00$)، والعينات التي تمّ تجفيفها بالهواء إحتوت على
الإشريكية القولونية وجميع عينات طرق التجفيف المختلفة خالية من السالمونيلا
والفطريات والخمائر خلال مدة التخزين.