## **REFERENCES**

- 1. Alan J Crispin, Programmable logic controllers and their engineering applications, second addition.
- 2. Prof. Dr. Engineer Magd Nasr, Programmable logic Controllers, University of Applied Engineering and Science Karlstad – SWEDEN.
- 3. Mark Clute, Food Industry Quality Control System, CRC Press.
- 4. Levenstein H, Paradox of Plenty, University of California Press.

## **Web Sites:**

- 1. www.Siemens.com
- 2. www.Plcs.net
- 3. www.Wikipedia.org
- 4. www.Siongboon.com